FURUNO

Installation Manual
DOPPLER SONAR
CURRENT INDICATOR
Model CI-88

FURUNO ELECTRIC CO., LTD.

www.furuno.com

(Elemental Chlorine Free)

The paper used in this manual
is elemental chlorine free.

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(ETMI) CI-88

0 0 0 1 4 8 0 2 7 1 5

⚠ SAFETY INSTRUCTIONS

⚠ WARNING

Do not open the cover unless totally familiar with electrical circuits and service manual.

High voltage exists inside the equipment, and a residual charge remains in capacitors several minutes after the power is turned off. Improper handling can result in electrical shock.

Turn off the power at the switchboard before beginning the installation.

Fire or electrical shock can result if the power is left on.

Do not install the display unit or transceiver unit where it may get wet from rain or water splash.

Water in the equipment can result in fire, electrical shock or damage the equipment.

The transceiver unit weights 17 kg. Reinforce the mounting area, if necessary.

Be sure that the power supply is compatible with the voltage rating of the equipment.

Connection of an incorrect power supply can cause fire or damage the equipment.

Install the specified transducer tank in accordance with the installation instructions. If a different tank is to be installed the shipyard is solely responsible for its installation, and it should be installed so the tank doesn't strike an object.

The tank or hull may be damaged if the tank strikes an object.

⚠ CAUTION

Ground the equipment to prevent electrical shock and mutual interference.

Do not install the transducer where noise or air bubbles is present.

Performance will be affected.

Do not allow warm water or any other liquid other than seawater or freshwater to contact the transducer.

Damage to the transducer may result.

The transducer cable must be handled carefully, following the guidelines below. Keep fuels and oils away from the cable. Locate the cable where it will not be damaged.

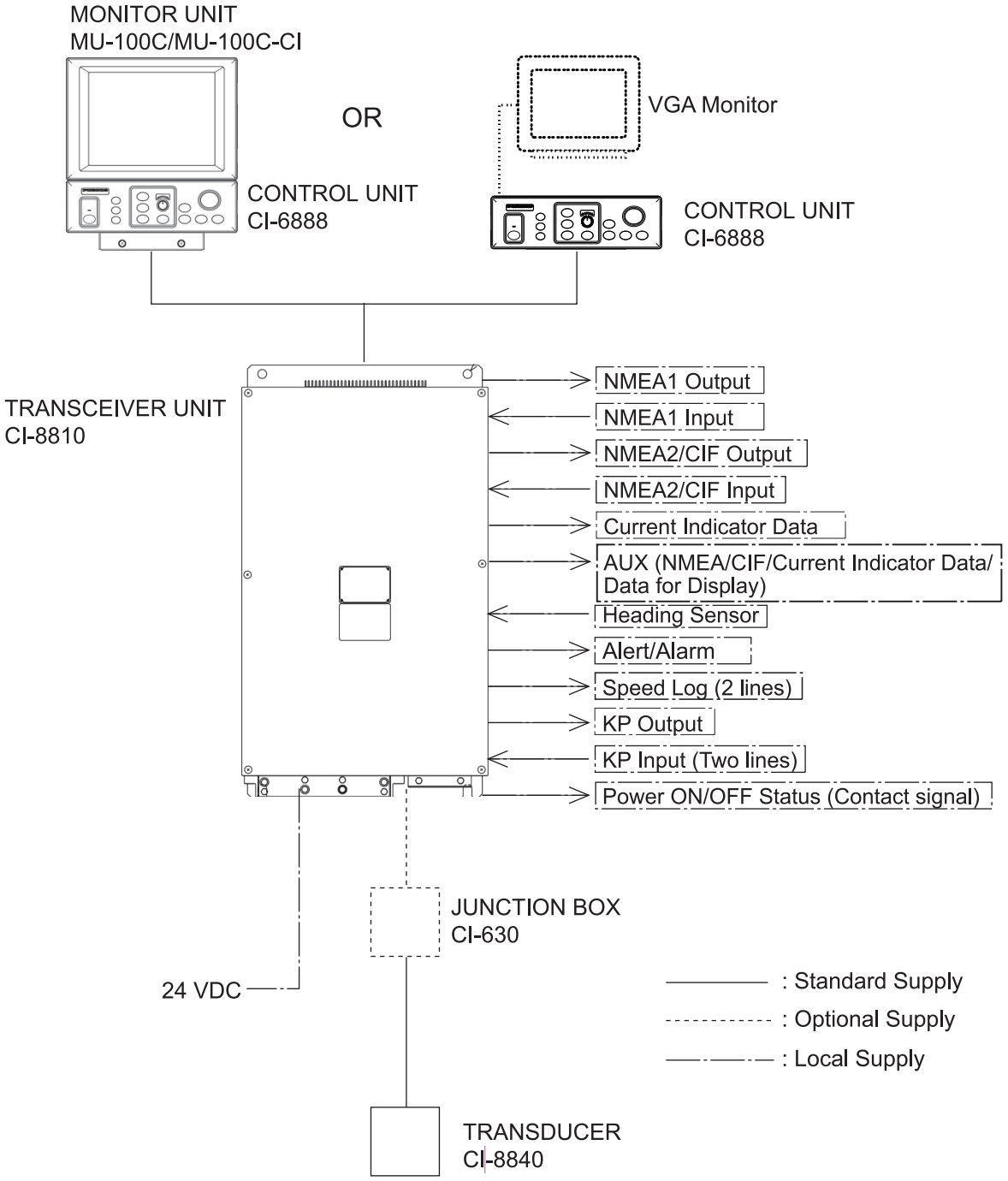
The mounting location must satisfy the following conditions:

- Away from rain and water splash
- Out of direct sunlight
- Away from air conditioner vents
- Away from magnets and magnetic fields
- Moderate and stable in temperature and humidity

Observe the following compass safe distances to prevent intereference to a magnetic compass:

	Standard compass	Steering compass
Transceiver unit	1.75 m	1.10 m
Control unit	0.30 m	0.30 m
Monitor unit	0.80 m	0.55 m

SYSTEM CONFIGURATIONS



System configuration

EQUIPMENT LISTS

Standard Supply

Name	Type	Code No.	Qty	Remarks	
Control/Display Unit	CI-6888/ MU-100C-CI	-	1 set	Choose one.	w/display unit
	CI-6888/ MU-100C	-	1 set		w/display unit
Control Unit	CI-6888	-	1 set		no display unit
Transceiver Unit	CI-8810	-	1		
Transducer	CI-8840-1	-	1 set	w/10 m cable	
	CI-8840-2	-	1 set	w/20 m cable	
Installation Materials	CP66-01600	000-070-017	Choose one.	Between Transceiver and Control units	10 m
	CP66-01610	000-070-018			20 m
	CP66-01620	000-070-019			30 m
	CP66-01630	000-070-020			50 m
	CP66-01501	006-917-660	1	For transducer unit	
	CP66-01504	006-917-350	1	For transceiver unit	
	CP66-01500	006-917-980	1	For control/display unit	
	CP66-01503	006-916-750	1	For control unit	
Accessories	FP02-05100	000-012-474	1	Hood, FP02-05101	
Spare Parts	SP66-00801	006-916-730	1	For control unit	
	SP66-00800	000-070-002	1	For control unit, w/SP06-01101, SP66-00801	
	SP66-00700	006-929-730	1	For transceiver unit	

Optional Supply

Name	Type	Code No.	Qty	Remarks	
Junction Box	CI-630	-	1 set	w/CP66-02201	
Cable (4P)	Z-6FVNV-SX-C 3P+1P	000-146-086	Choose one.	For junction box	5 m
		000-146-087			10 m
		000-146-088			15 m
		000-146-089			20 m
		000-146-090			30 m
Accessories	FP06-01120	006-556-260	1 set	For fixing control unit	Box type
	FP66-00601	006-916-680	1 set		V-type
Cable Assembly	66S1239	000-148-493-10	1	Between monitor and control unit, 5 m	
		000-148-498-10	1	Between monitor and control unit, 10 m	
Transducer Casing	CI-820	000-069-044	1	For FRP, keel flush mount type	
	CI-821	000-069-040	1		
	CI-822	000-069-042	1	For FRP, projection type	
	CI-823	000-069-046	1	For steel vessels, w/kingston	
	CI-824	000-069-049	1	For steel vessels, w/kingston	
	CI-825	000-069-060	1	For steel vessels, w/kingston	
	CI-826	000-069-095	1	For steel vessels, w/kingston	
	CI-827	000-069-107	1	For steel vessels, w/kingston	
Thru-Hull Pipe	TRB-1500 (1)	000-069-043	1	One hole	
Transducer Flange	OP66-3	006-900-550	1		
Multi-Purpose LCD Display	MU-100C-CI	-	1 set		
	MU-100C	-	1 set		
Control unit flush mount kit	OP06-18	006-556-320	1		

1. INSTALATION OVERVIEW

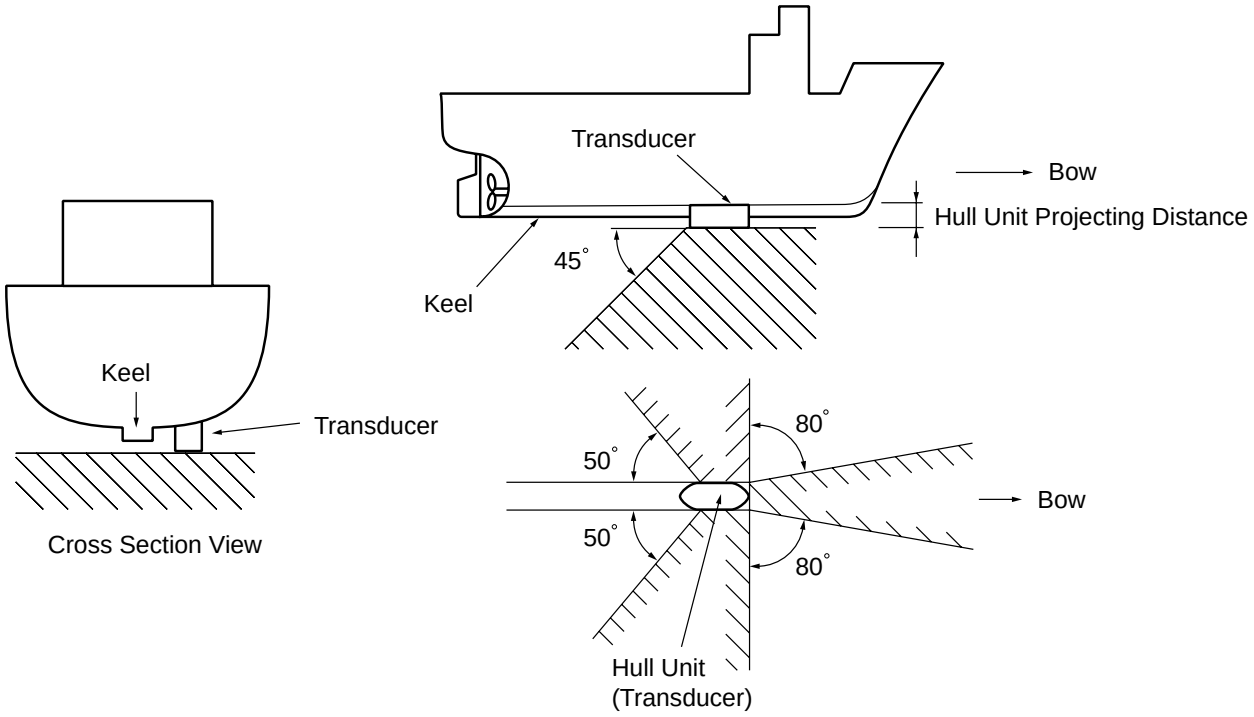
The Doppler Sonar Current Indicator CI-88 consist of a monitor unit (not available for black box type), a transceiver unit, junction box and transducer (hull unit). To obtain absolute tide even in deep waters, the CI-88 must be supplied with speed/course data (or position data) from navigation equipment (GPS) and heading data from a gyrocompass (via an A-D converter). The equipment can output ship's speed and true bearing data to a radar or scanning sonar for true-motion display. Further, current data can be output to an echo sounder or scanning sonar in CIF format.

To obtain full performance from the equipment, the installation of the units, especially the hull unit, is very important. Poor siting of units or poor cable layout may cause pick-up of noise, or give interference to other units. This chapter presents an overview of how to install the equipment.

1.1 Selection of Installation Site for Transducer

The performance of the equipment largely depends on the installation of the transducer unit, and a very important consideration is the installation site. Is should meet the following requirements.

a) No projections (such as sonar's retraction tank) should exist in the hatched area shown below. However, when the transducer projects below the lowest part of the keel, the effects when the sonar transducer is lowered must be taken into account.



Transducer, mounting location

b) Mount the transducer at a location between one-third and one-half of the ship's full length (measuring from the bow). Select a place where the transducer is free from the effects of air bubbles. The transducer face should not be above the sea surface when the ship is pitching or rolling.
c) In general, the air bubbles produced at the bow flow backward alongside the keel. Therefore, separate the transducer by more than 1000 mm from the keel, or flush mount the transducer inside the keel.
d) The surface of the transducer should project by 250 mm or more from the hull bottom. For better performance, its surface should be even with the keel's lowest point or below it.
e) The following is important for preventing interference between the CI-88 and other equipment.
   If the transducer of an echo sounder or scanning sonar whose harmonic is within the frequency range of 280 kHz to 296 kHz (288 ±8 kHz) is mounted, interference may occur. Even if the harmonic is out of the range, the risk of interference still exists if the transducer of the CI-88 and other equipment are mounted near one another. For this reason, separate the transducer of the CI-88 as far as practical from other equipment which have high output power. If interference is unavoidable due to limited mounting space, connect the interfering equipment to the built-in interference rejector circuit (two inputs) in the transceiver unit. For connection to this circuit, you will need to run a two-core cable between it and the interfering equipment.
f) Make the transducer cable as short as possible. The cable is generally installed in grounded steel conduit run between the transducer and the junction box, to prevent pick-up of noise. The transducer with the 20 m transducer cable can be used only when it is passed inside conduit.

NOTE

Do not transport the transducer by pulling the cable.

The internal wiring may be cut.

⚠ WARNING

Install the specified transducer tank in accordance with the installation instructions. If a different tank is to be installed the shipyard is solely responsible for its installation, and it should be installed so the hull will not be damaged if the tank strikes an object.

The tank or hull may be damaged if the tank strikes an object.

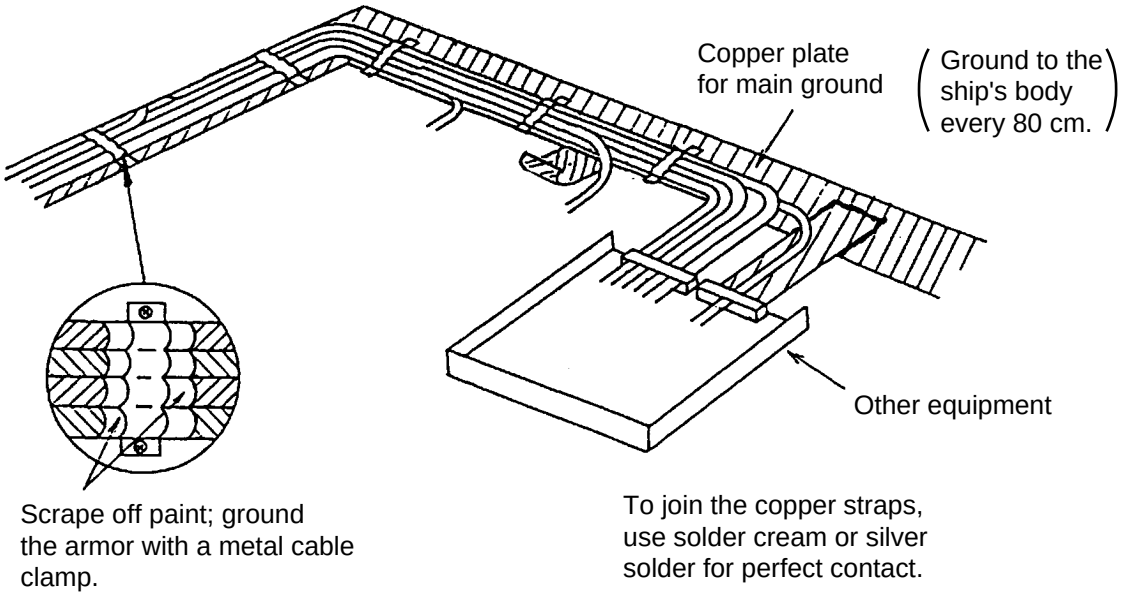
If a steel tank is installed on an FRP vessel, take appropriate measurements to prevent electrolytic corrosion.

Electrolytic corrosion can damage the hull.

1.2 Ground

This equipment uses pulse signals which may cause interference to other electronic equipment such as a direction finder and radio receiver, if it is not grounded properly. It is strongly recommended to ground all cables referring to the guidelines below.

a) Separate all units as far as possible from radio equipment.
b) Do not run interconnection cables close to or near radio equipment or its cables.
c) Run the cables in the shortest path practical.
d) Lay the cables on grounded copper plate and fix them every 300 mm with metal cable clamps.
e) Ground all units as shown in the figure below and on the next page.
f) To join copper straps, use solder cream for perfect contact.

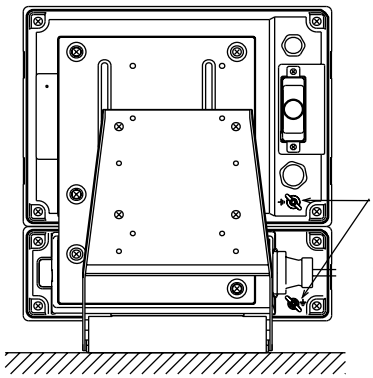


Example of ground (1)

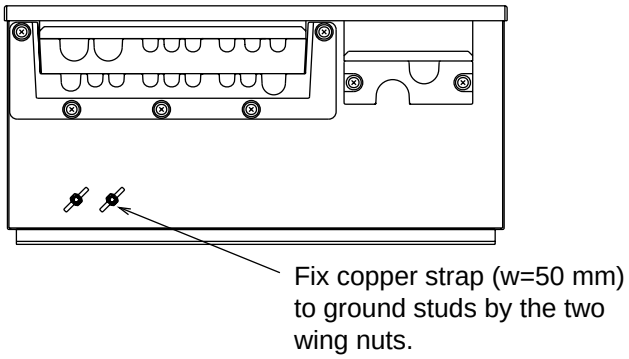
Location of earth terminal on each unit and grounding method

> **⚠ CAUTION**
>
> **Ground the equipment.**
>
> Ungrounded equipment can give off or receive electromagnetic interference or cause electrical shock.

Monitor unit/Control unit

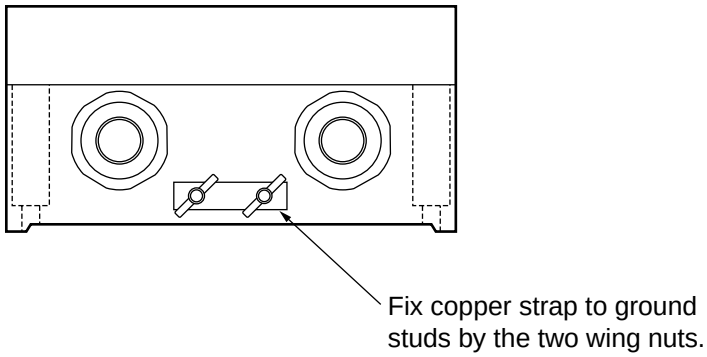


Transceiver unit



Junction box

Ignore the protection grounding label at the fixing location for the copper strap.



Location of ground terminals

2. MOUNTING

2.1 Monitor Unit/Control Unit

⚠ WARNING

Turn off the power at the switchboard before beginning the installation.

Fire or electrical shock can result if the power is left on.

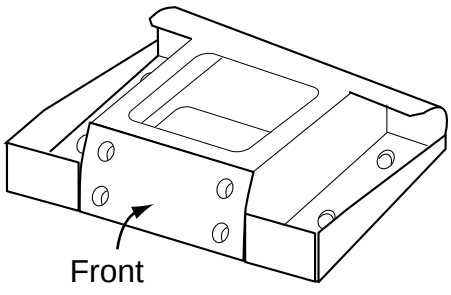
The monitor and control units can be installed as one unit or two separate units. The optional “separate monitor unit installation kit” is necessary when installing them as separate units. (See page 2-3 “Mounting the control unit separately.”) Further, these units can be mounted in a panel (requires optional flush mount kit), together or separately. See the outline drawings at the back of this manual for details.

- Locate the units out of direct sunlight and hot air.
- The operator should face the bow while viewing the display screen.
- Select a location where the display screen can be easily observed while operating the control unit.
- Keep the unit away from the magnetic field.
- Environmental temperature should be –15 to 55°C.
- Locate the units at the place with minimal vibration.
- Select the place well-ventilated.
- Leave sufficient space around the units for maintenance and servicing. Recommended maintenance space appears in the outline drawing at the back of this manual.

Desktop mounting

Monitor unit and control unit

1. Fasten the mounting base to the mounting location with four tapping screws (5x20).

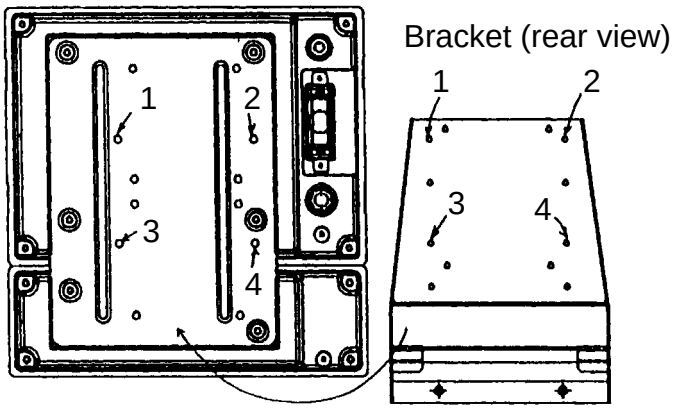


Mounting base

2. Do one of the following:

● Mounting the monitor unit together with the control unit

a) Fasten the hanger at the rear of the monitor unit with four binding screws (M4x10).

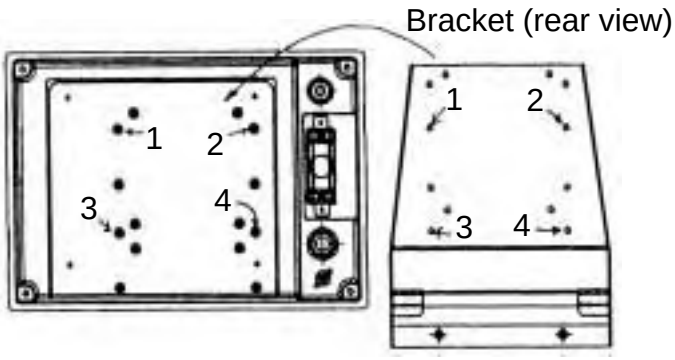


Hanger (landscape-type)

● Mounting the monitor unit separately from the control unit

a) Dismount the coupling plate from the rear of the monitor unit to separate the monitor unit from control unit.

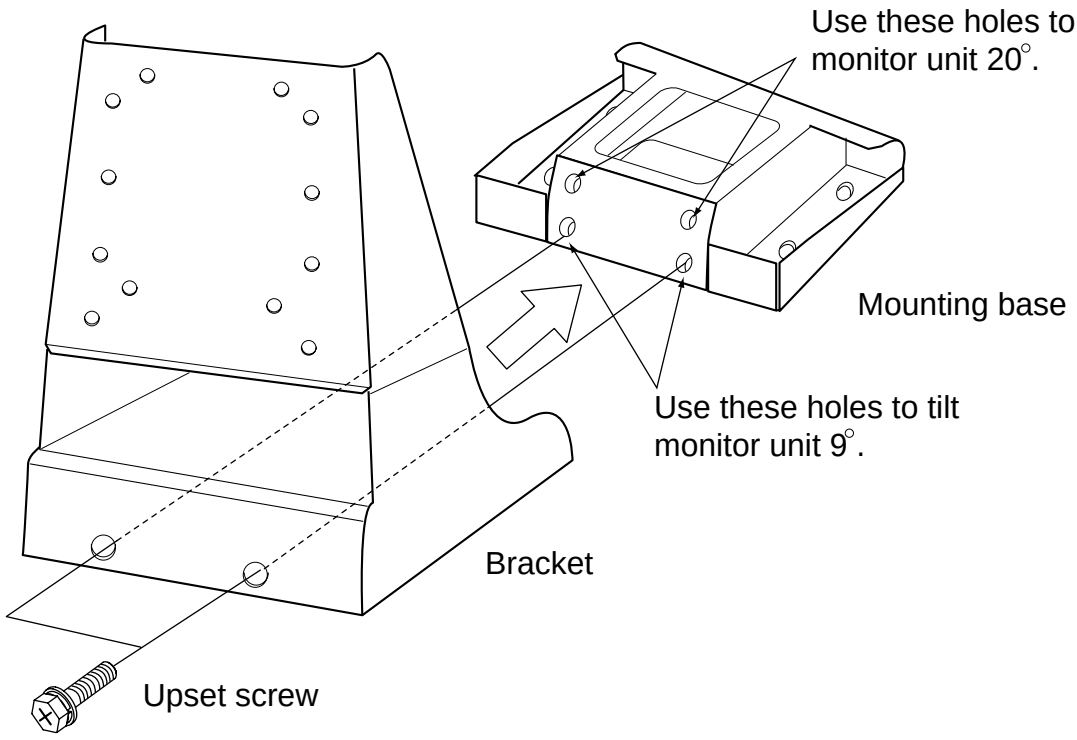
b) Attach the hanger at the rear of the monitor unit with four binding screws (M4x10).



Monitor unit, rear view

3. Grease threads of upset screws (M6x16, 2 pcs.) used to fasten the hanger to the mounting base.
4. Attach the waterproofing cap (MJ-A10C, supplied as the installation materials) to the CONT port at the back of the monitor unit.

5. Fasten the hanger (or monitor unit) to the mounting base with two upset screws. (Use the upper holes to tilt the monitor unit 20º; lower holes to tilt it 9º.)



Fastening hanger to mounting base

Mounting the control unit separately

To mount the control unit separately or without the monitor unit, one of the following accessories (option) is required.

Type: FP06-01120 Code No.: 006-556-260

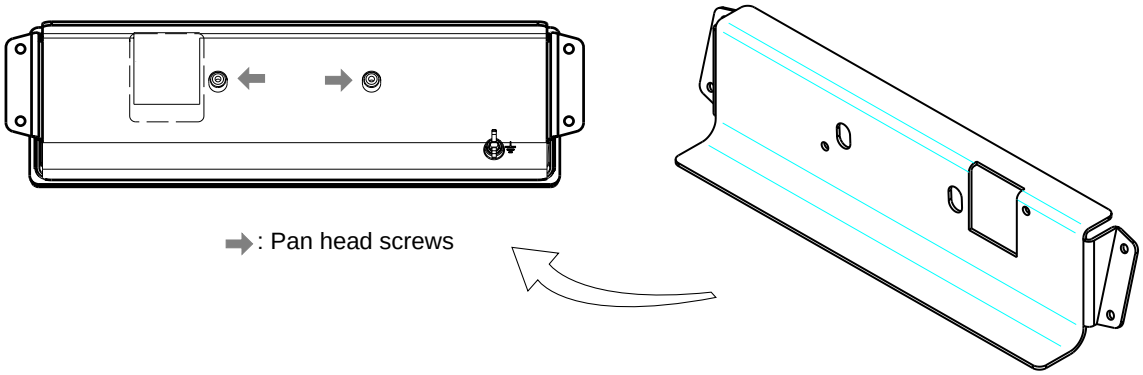
Name	Type	Code No.	Qty	Remarks
Mounting plate	06-021-2111	100-279-740	1	
Bracket	06-021-2112	100-281-880	1	
Tapping screw	5x20	000-802-081	2	
Hex. screw	M4x12	000-882-040	4	
Hole plug	DP-687	000-808-417	2	

Type: FP66-00601 Code No.: 006-916-680

Name	Type	Code No.	Qty	Remarks
Bracket	66-030-3021	100-307-800	1	
Tapping screw	4x16	000-802-080	4	
Pan head screw	M4x10	000-881-964	2	

Using the FP66-00601

1. Fasten the bracket to the control unit, using two pan head screws (M4x10).

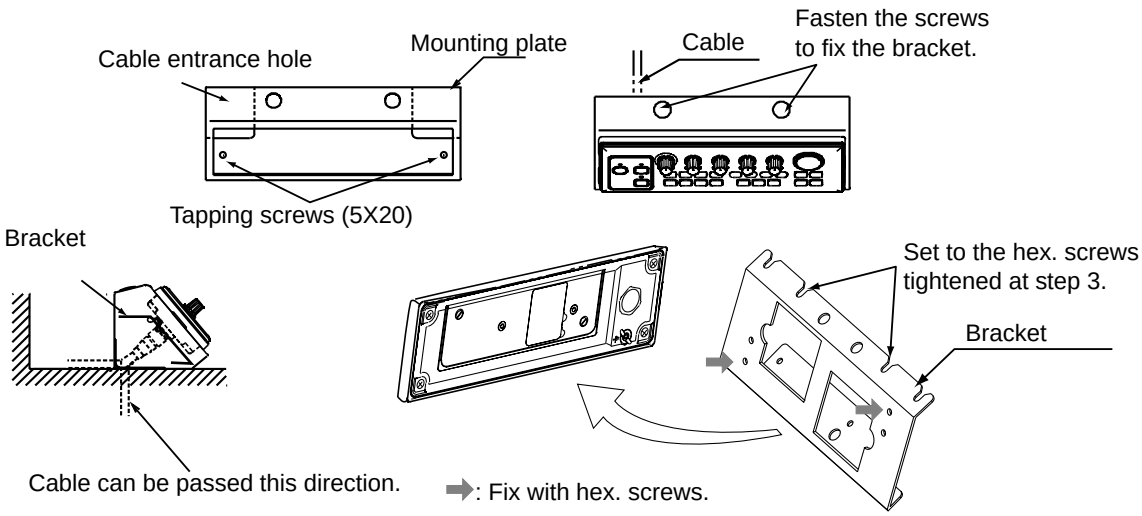


Bracket

2. Fasten the bracket to the mounting location with four 4x16 tapping screws.

Using the FP06-01120

1. Fasten the mounting plate to the mounting location with two 5x20 tapping screws.
2. Fix the bracket to the control unit with two hex. screws (M4x12).
3. Insert screwdriver from the top of the mounting plate holes and then loosely fasten two hex. screws (M4x12).



Mounting the control unit

4. Attach the control unit to the mounting plate and then tightly fasten two hex. screws.
5. Attach two hole plugs to the holes at the top of the mounting plate.

Flush mounting

See the outline drawing at the back of this manual.

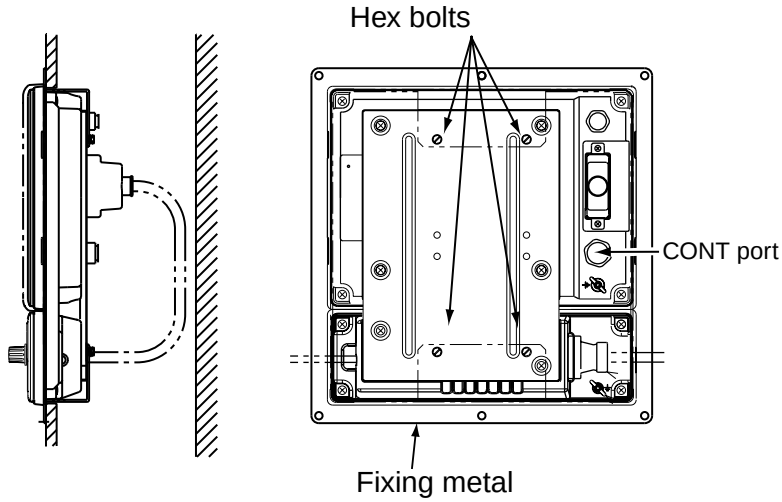
Monitor unit/control unit

The optional flush mount kit OP06-16 is required.

Type: OP06-16 Code No.: 006-556-300

Name	Type	Code No.	Qty	Remarks
Fixing metal	06-021-1311	100-279-611	1	
Tapping screw	5x20	000-802-840	6	
Hex. bolt	M4x12	000-882-040	4	

1. Cut out hole in mounting location referring to the outline drawings at the back of this manual.
2. Fasten the fixing metal to the monitor and control units with four hex. bolts (M4x12).



Monitor unit/control unit, rear view

3. Attach the waterproofing cap (MJ-A10C, supplied as installation materials) to the CONT port at the back of the monitor unit.
4. Using four tapping screws (5x20), fasten the fixing metal attached at step 2 to the mounting location.

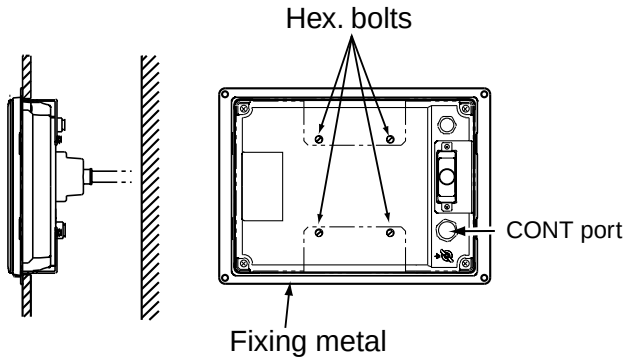
Monitor unit

For flush mounting of the monitor unit, the following optional kit is required.

Type: OP06-17 Code No.: 006-556-310

Name	Type	Code No.	Qty	Remarks
Fixing metal	06-021-1321	100-279-622	1	
Tapping screw	5x20	000-802-840	4	
Hex. bolt	M4x12	000-882-040	4	

1. Cut out a hole (H207xW287) in the mounting location referring to the outline drawings at the back of this manual.
2. Fasten the fixing metal to the monitor unit with four hex. bolts (M4x12).



Monitor unit, rear view

3. Attach the waterproofing cap (MJ-10C, supplied as the installation materials) to the CONT port at the back of the monitor unit.
4. Using four tapping screws (5x20), fasten the fixing metal attached at step 2 to the mounting location.

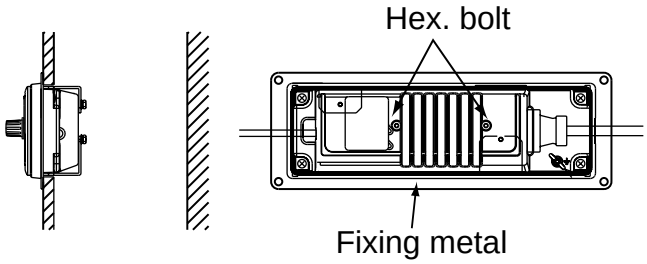
Control unit

The following optional kit is necessary.

Type: OP06-18 Code No.: 006-556-320

Name	Type	Code No.	Qty	Remarks
Fixing metal	06-021-2101	100-279-731	1	
Tapping screw	5x20	000-802-840	4	
Hex. bolt	M4x12	000-882-040	2	

1. Cut out a hole in the mounting location referring to the outline drawings at the back of this manual.
2. Fasten two hex. bolts (M4x12) to fix the fixing metal to the control unit.



3. Fasten four tapping screws (5x20) to fix the control unit to the mounting location.

Blackbox type

Supply monitor and interconnection cable (D-sub connector, three rows of 15 pins, max. length 15 m) locally. The monitor connects to the control unit, and should satisfy the specifications shown below.

Note: The D-sub connector with two rows of 15 pins cannot be used.

- VGA type
- Analog RGB, 0.7 Vpp, positive polarity
- TLL level H, V, negative polarity

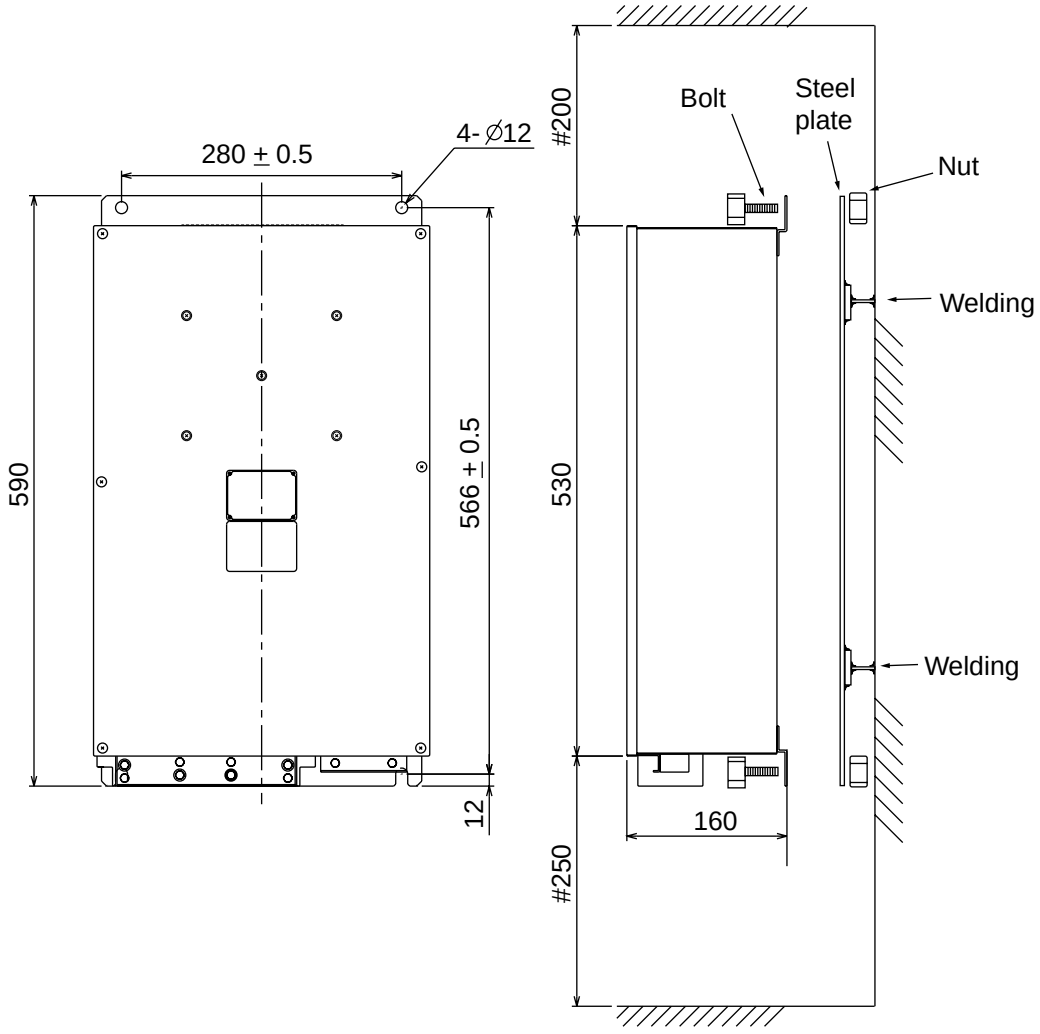
2.2 Transceiver Unit

Mounting considerations

- Since the transceiver unit generates heat, install it in a dry, well-ventilated place. The cooling fans at the top of the unit must not be obstructed, to allow heat to escape.
- This unit is designed for bulkhead mounting to permit dissipation of heat. If bulkhead mounting is absolutely impossible, mount the unit on the floor leaving at least 50 mm clearance between it and the floor to permit dissipation of heat.
- This unit weights 12 kg. Reinforce the mounting area, if necessary.
- Leave space around the unit for maintenance and checking. Refer to the drawing at the back of this manual.

Mounting procedure

1. Weld the steel plate (shipyard supply) with four mounting holes to the bulkhead.
2. Use four bolts and nuts (M10, supplied as installation material) to fix the transceiver unit to the steel plate described at step 1.



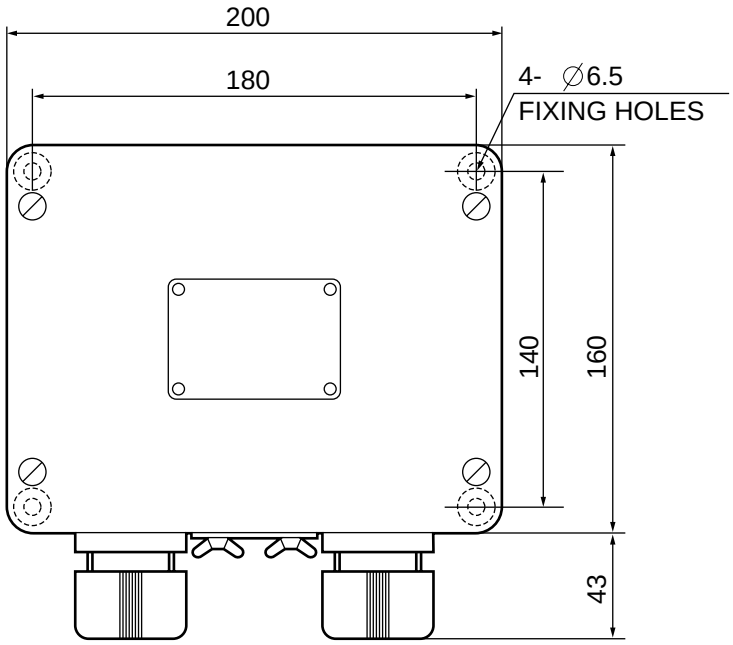
Transceiver unit, mounting dimensions (mm)

2.3 Junction Box (option)

Mounting considerations

The junction box forms a joint between the transducer and the transceiver unit. Install it referring to the guidelines below.

- Keep the junction box away from noise-emitting electrical machinery, i.e., electric generator, radio transmitter, TV, etc.
- Although the box is splashproof, do not install it in places of high humidity.
- Avoid installing the box where temperature varies greatly, since moisture may penetrate the box.
- The box is generally installed above the draft line of the ship and the transducer cable is run inside steel conduit. This permits replacement of the transducer without dry docking.
- Even if the junction box is installed below the draft line, the conduit is necessary to avoid picking up noise. If use of conduit is not possible, install the box as near to the transducer as possible.



Junction box, mounting dimensions (mm)

Mounting procedure

Fix the junction box to a bulkhead, referring to the figure above for mounting dimensions.

2.4 Transducer (Hull Unit)

Mounting location

See Chapter 1.

NOTE

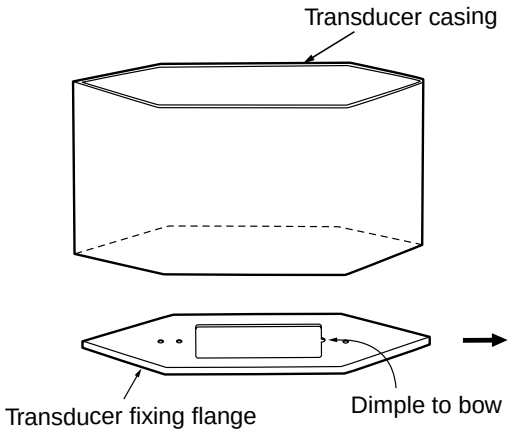
Do not transport the transducer by pulling the cable.

The internal wiring may be cut.

2.4.1 Hull mounting

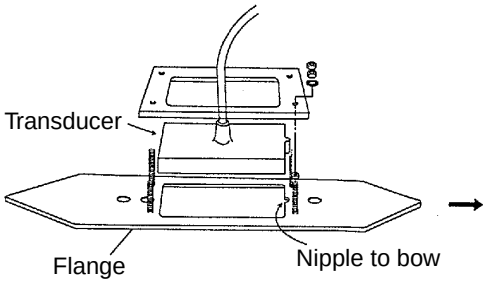
Mounting the transducer for steel hull vessels

1. Select a mounting place on the hull bottom. (Since the transducer cable is comparatively thick, select a mounting place for the thru-hull pipe where the cable can be easily led into the cable gland.).
2. If necessary, weld a double plate (shipyard supply) to the hull bottom to reinforce the hull.
3. Unpack the transducer casing and determine the projecting length, making it 250 mm or more. Before cutting the casing, note that the transducer casing has “fore-aft direction.” Then, cut it considering the rising angle of the ship’s hull.
   Weld the casing in parallel with ship’s fore-aft line with an accuracy of better than ±1°.
   The transducer face should be horizontal at cruising speed.



4. Make a hole for the thru-hull pipe in the hull bottom. Before welding the thru-hull pipe, remove the rubber packing from the thru-hull pipe. Weld the thru-hull pipe. Replace the rubber gasket.
5. Make a hole of 10 to 20 mm diameter on the stern side of the casing to allow water to penetrate the transducer casing.
6. Weld the casing to the hull bottom. Do not remove the transducer fixing flange to prevent the casing from being deformed.
7. Dismount the fixing flange from the casing. Fix the transducer to the fixing flange.
8. Pass the transducer cable through the thru-hull pipe. Tighten the cable gland, leaving 0.5 to 1 m of slack in the cable below the cable gland.

9. Mount the fixing flange with the transducer onto the casing. Take care not to pinch the transducer cable. Never hold the transducer by the cable. Shock will most assuredly damage the transducer.

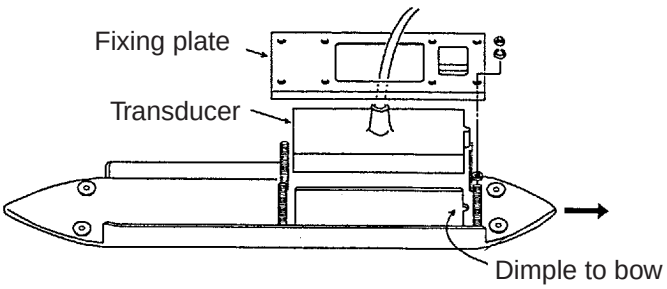


Fixing flange

Note: For CI-824/825/827, the following procedure is necessary in addition to the procedure mentioned above.
Cut the top board of the transducer casing considering the rising angle of the ship's hull, and then fix it by welding (CI-824/825), or with bolts (CI-827).

Mounting the transducer for FRP hull vessels

1. Select a mounting place on the hull bottom. (Since the transducer cable is comparatively thick, select a mounting place for the thru-hull pipe where the cable can be easily led into the cable gland.)
2. Determine the projecting length of the casing, making it at least 250 mm. Cut the casing, considering the rising angle of the ship's hull, so that the transducer face is horizontal. The casing should be parallel with ship's fore-aft line within ± 1°, and the transducer face should be horizontal at cruising speed.
3. Make a hole of 10 to 20 mm in diameter on the stern side of the casing to allow water to penetrate the transducer casing.
4. Make a hole for the thru-hull pipe on the hull bottom. Allow enough clearance around the pipe for easy tightening of lock nuts.
5. Fix the thru-hull pipe on the hull plate with double nuts and then apply FRP glue around the pipe.
6. Before fixing the casing to the hull bottom, clean the hull plate surface with an electric sander until fiberglass appears, then remove dusts, oils, etc. from surface. Reinforce both sides of the casing with FRP molding.
7. Fix the transducer to the fixing flange.

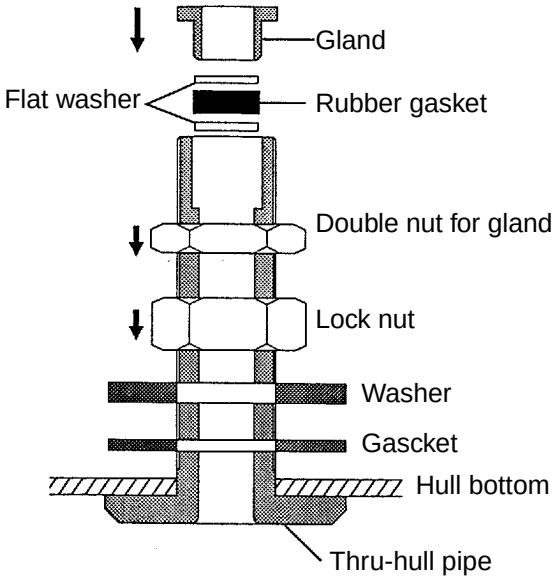


Transducer and fixing flange

8. Pass the transducer cable through the thru-hull pipe. Tighten the cable gland, leaving 0.5 to 1.0 m of slack in the cable below the cable gland.

To tighten the cable gland;

a) Tighten the gland securely by using the wrench.
b) Tighten the double nut securely.



Thru-hull pipe, side view

9. Fix the fixing flange with the transducer to the casing. Take care not to pinch the transducer cable.

2.4.2 Sideboard mounting

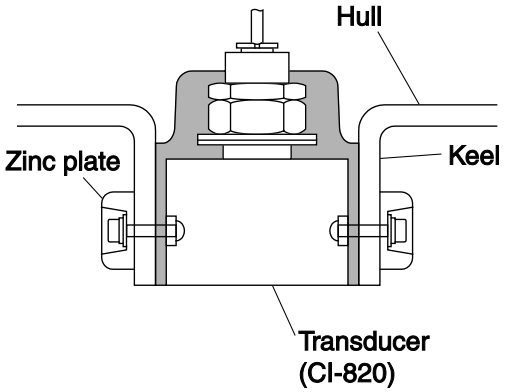
For the sideboard mounting, see the TRANSDUCER MOUNTING at the back of this manual. The transducer casing and transducer flange can be supplied optionally. Prepare the pipe assy and fixing metal at local. Stretch the transducer using a lope or chain from the bow so that not to fall by the current at the navigation.

2.4.3 Mounting the anti-corrosive zinc plate

When flush mounting the transducer into the keel, attach the anti-corrosive zinc plate (shipyard supply) to prevent the electronic corrosion.

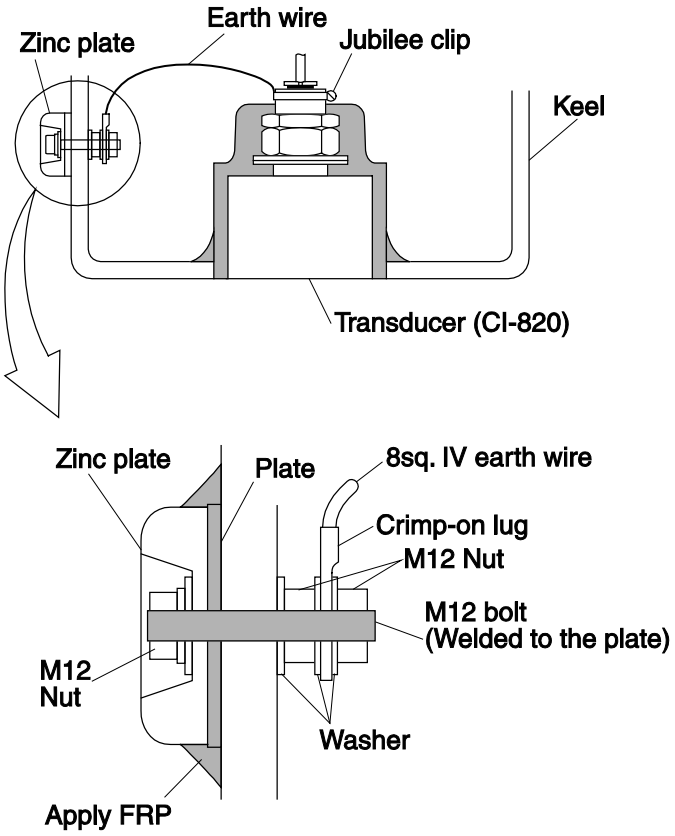
Narrow keel

Make holes on the keel and transducer casing, attach the anti-corrosive zinc using the bolts and nuts (supplied).



Wide keel

Fasten an end of the earth wire between thru-hull pipe and jubilee clip (supplied). Attach a crimp-on lug to another end of the earth wire, and then fasten it with the anti-corrosive zinc using the bolt and nut (supplied) as bellow.



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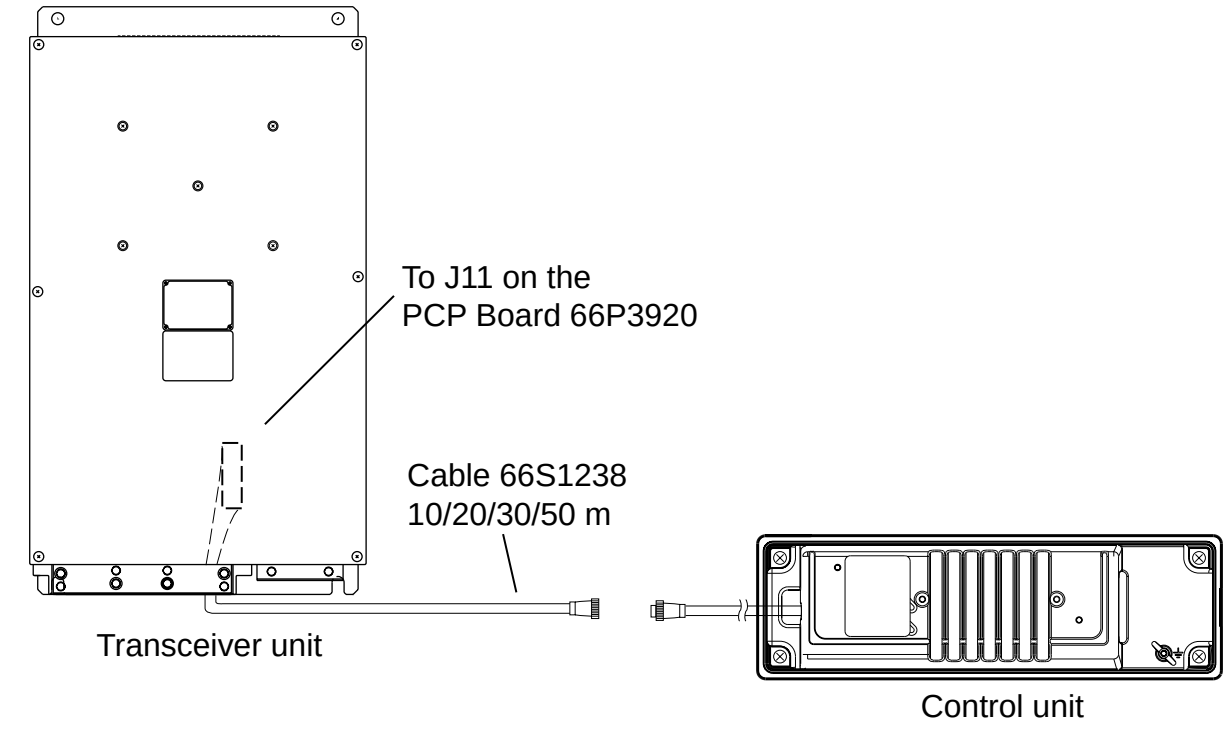
3. WIRING

See the interconnection diagram at the back of this manual.

3.1 Wiring the Control Unit

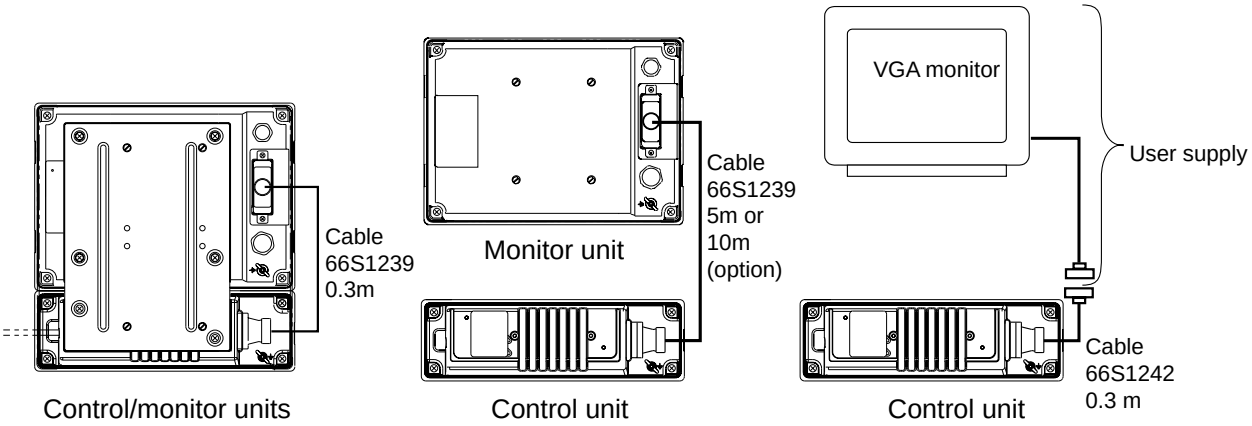
3.1.1 Connection with the transceiver unit

Attach the connector of the control unit to the cable (66S1238) from the transceiver unit as below.

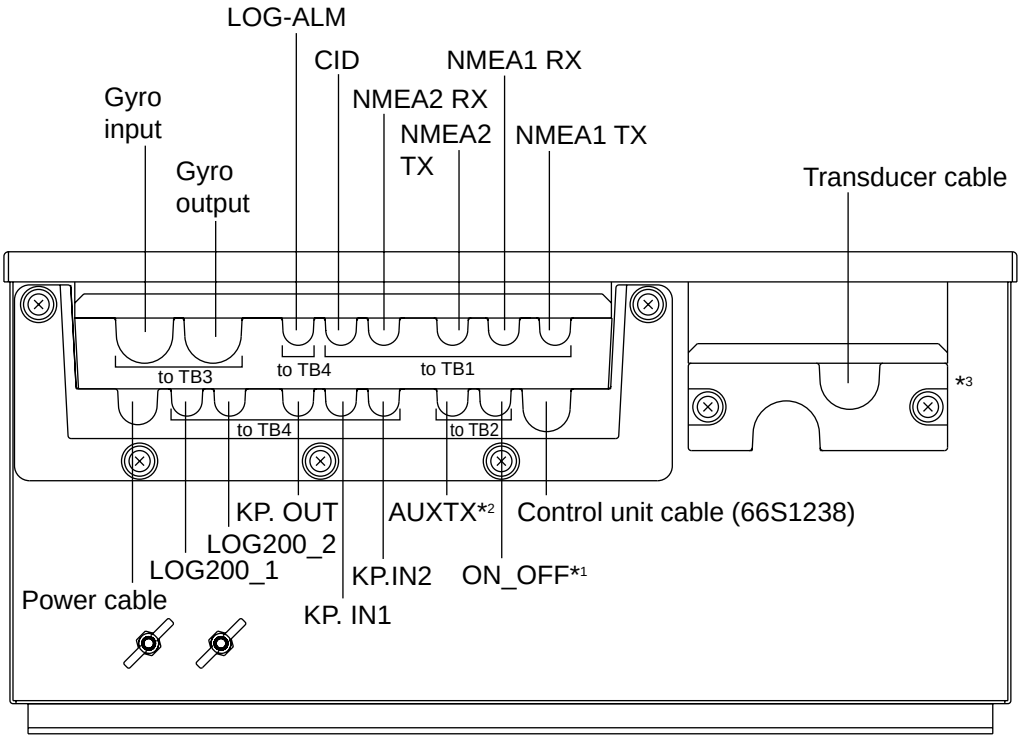


3.1.2 Connection with the monitor unit

Choose one from the follows to connect the control unit and monitor unit (VGA monitor).



3.2 Wiring the Transceiver Unit

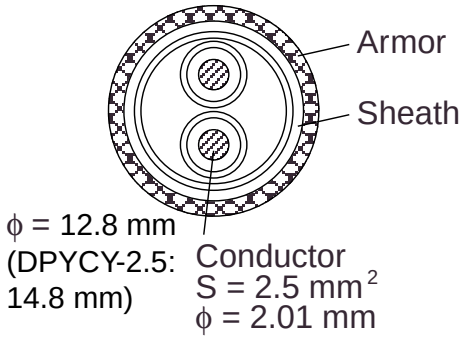


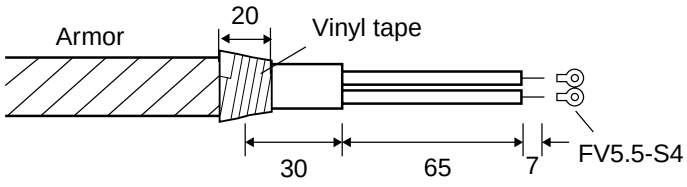
*1: Contact alarm signal
*2: CIF/NMEA/Current
*3: When connecting the cable from the junction box, reverse the direction of the clamp.

Transceiver unit, bottom view

1) Fabricating DPYC-2.5 and DPYCY-2.5 (Japanese Industrial Standards) or equivalent cable

DPYC-2.5
(DPYCY-2.5: w/outer sheath)

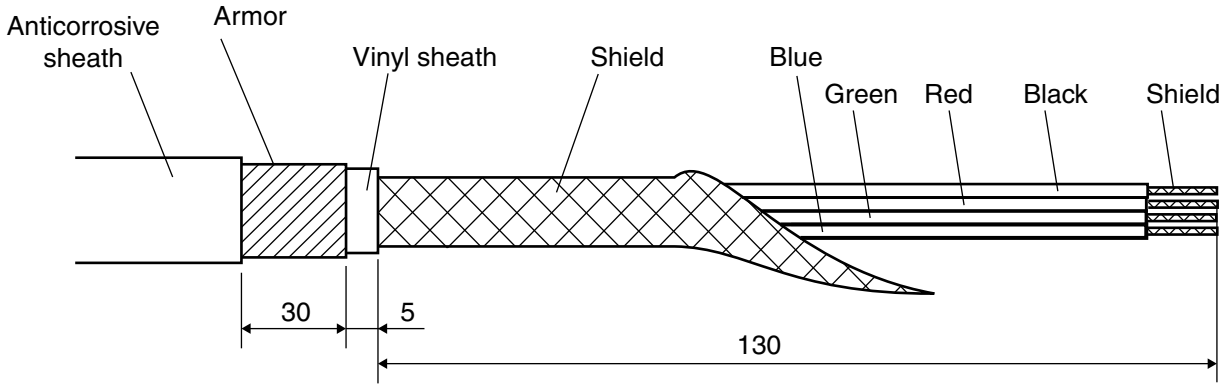




Dimensions: mm

Power cable DPYC-2.5 or DPYCY-2.5

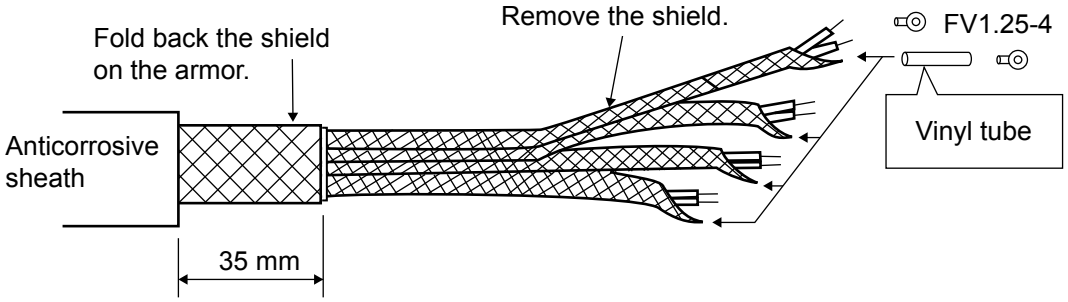
2) Fabricating 4P cable (66S1067, from the junction box)



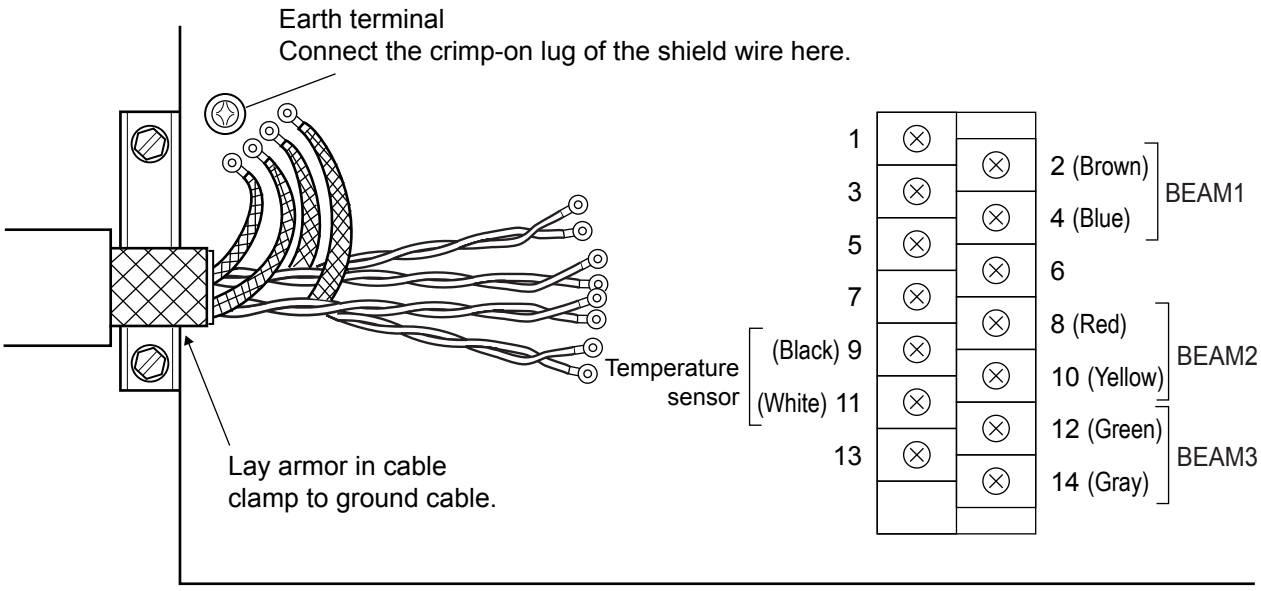
NOTE

Carefully connect the wires to respective terminals, referring to the interconnection diagram. Wrong connection can damage the transducer.

3) Fabricating of the transducer cable

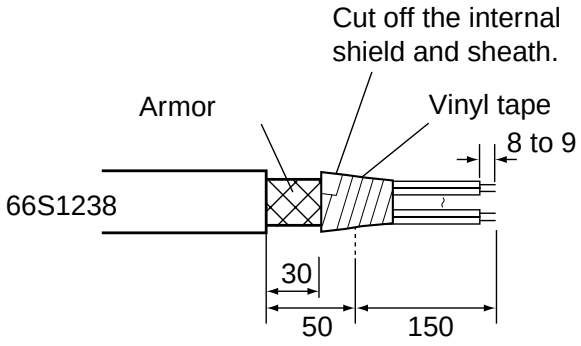


Transducer cable 1



Transducer cable 2

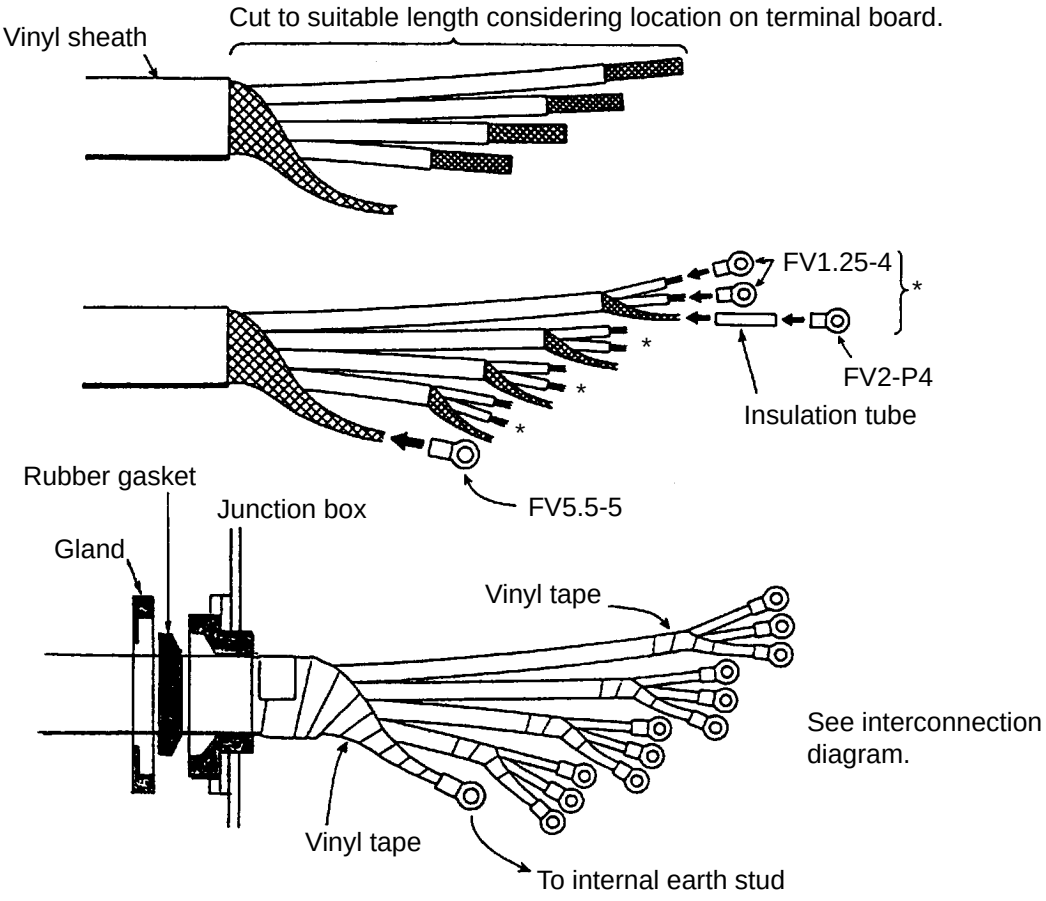
4) Fabricating of the control unit cable (66S1238)



3.3 Connecting the Junction Box

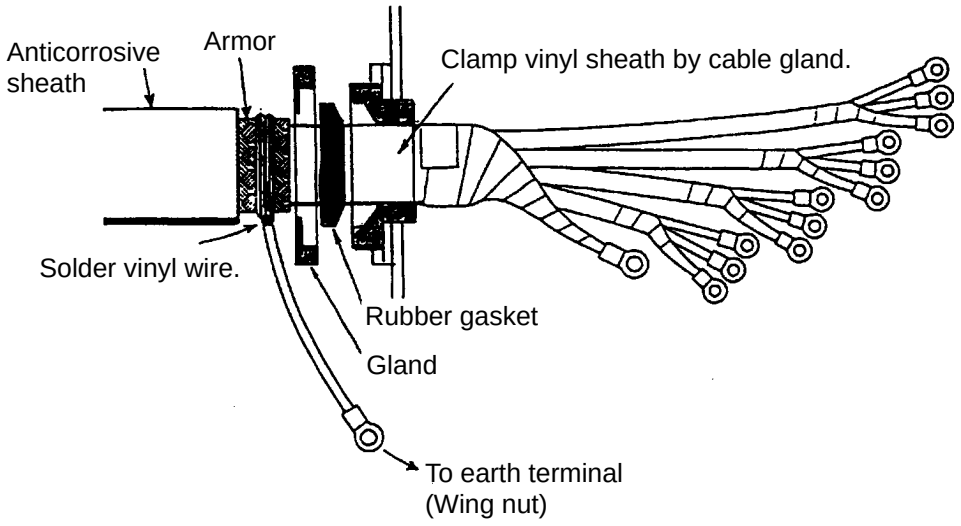
The transducer cable is connected to the junction box with an extension cable. After making the connection, seal the cable gland with putty for watertightness.

1) Transducer cable (66S1066, no armor)

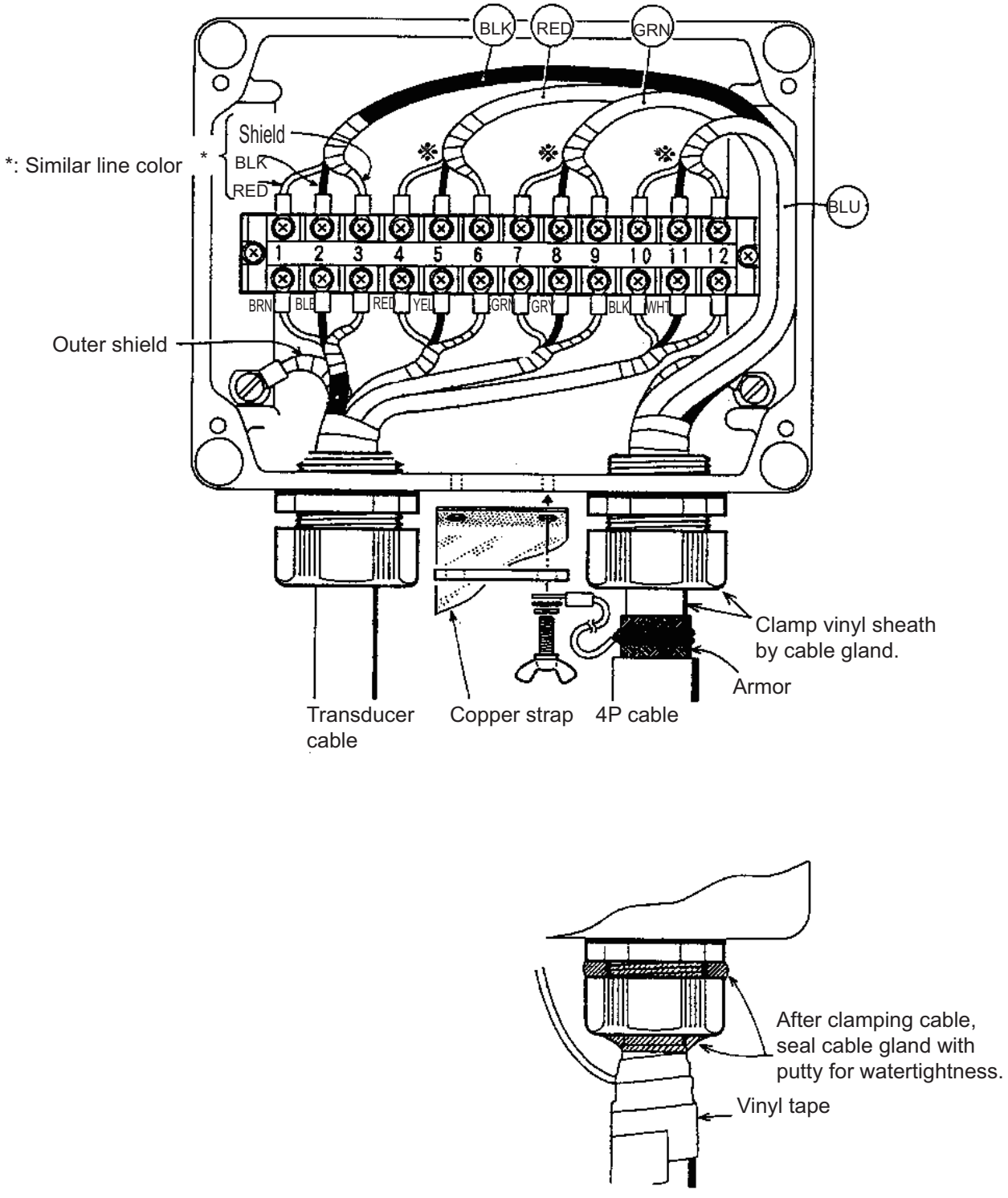


Transducer cable (no armor)

2) 4P pair cable (66S1067, extension cable, with armor)
Attach crimp-on lugs in the same manner as shown above. Fabricate the armor as follows.



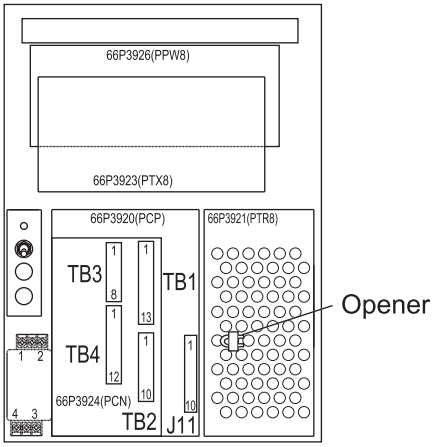
4P cable (w/armor)



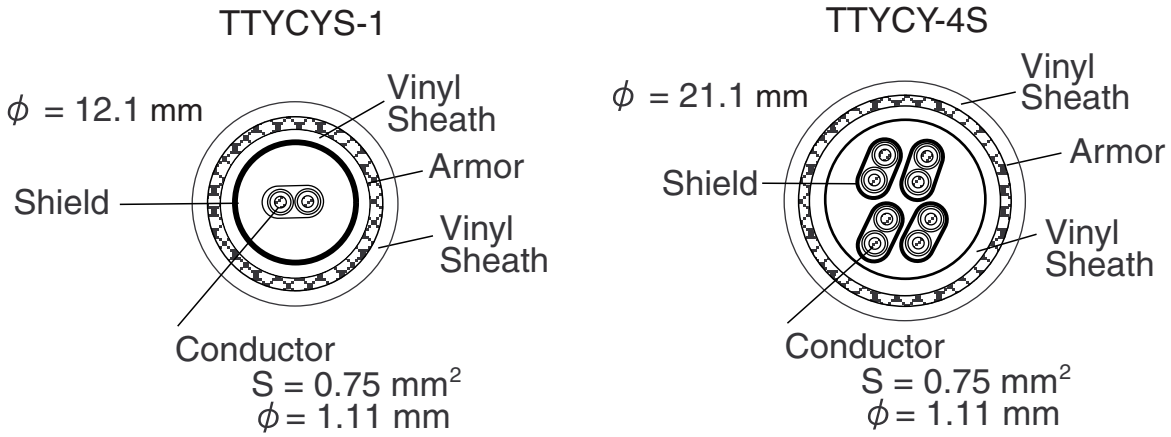
Junction box, inside view

3.4 External Equipment

A gyrocompass, NMEA equipment, LOG pulse and KP signal are connected to the transceiver unit. Use the connectors attached to the PCN Board (66P3924) in the transceiver unit. Also, the opener is supplied as installation materials for the transceiver unit.



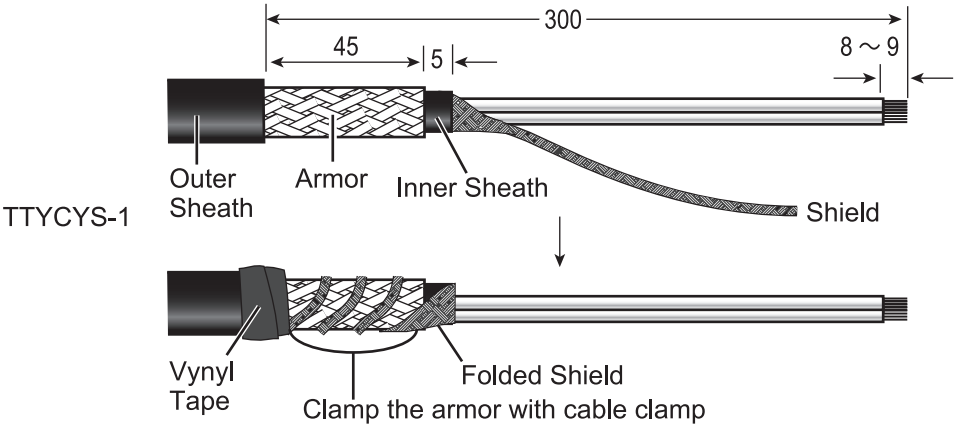
Transceiver unit, internal view



Sectional views of cable TTYCYS-1 and TTYCY-4S

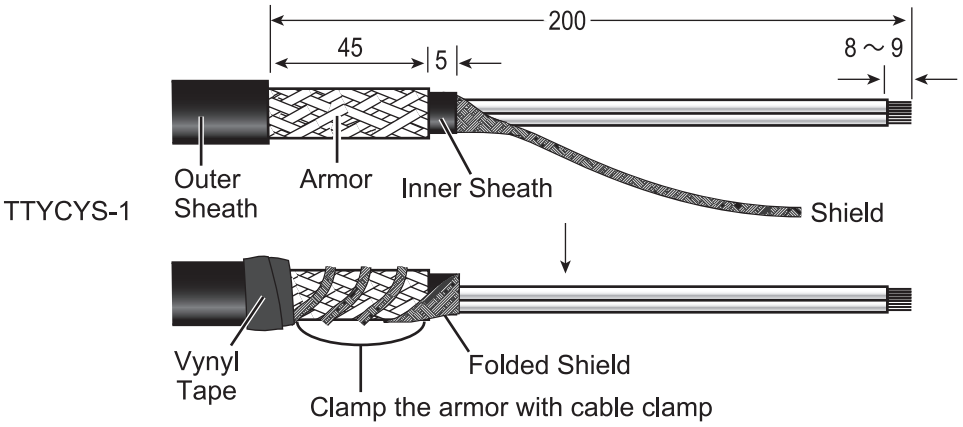
TB1

Use TB1 to transmit/receive NMEA and current indicator's signal.



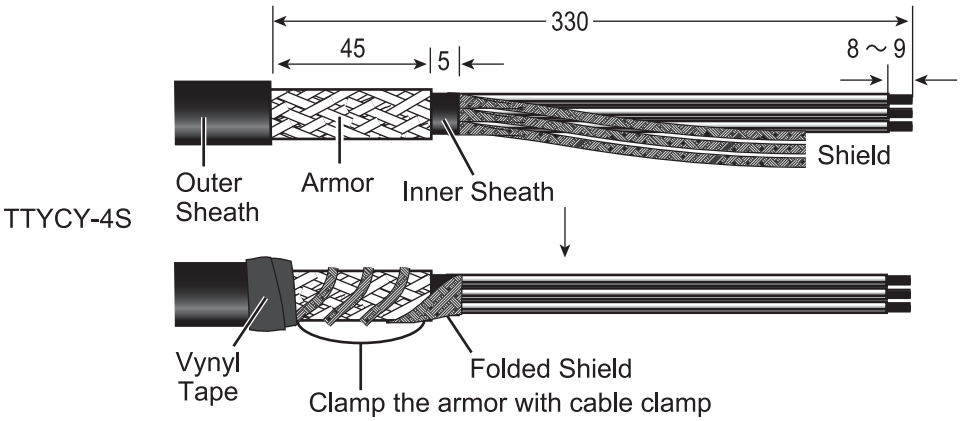
TB2

Use TB2 to output RS-422 (ship's speed, current data etc.) and power ON/OFF (contact signal).



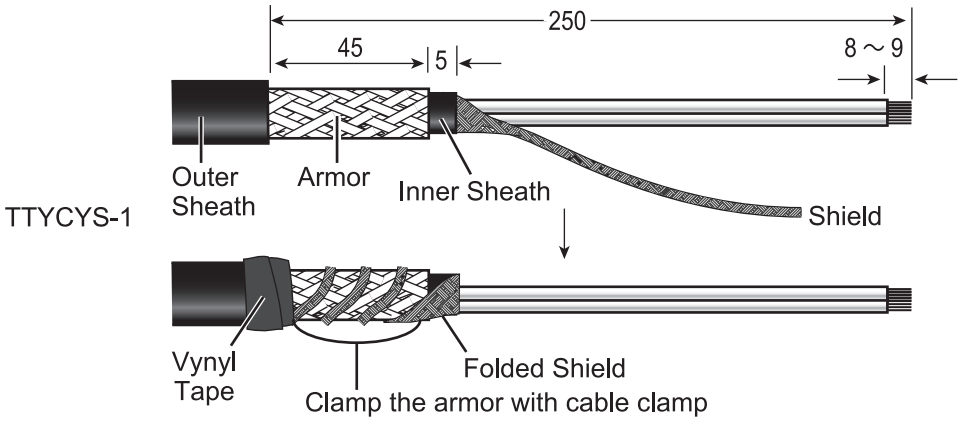
TB3

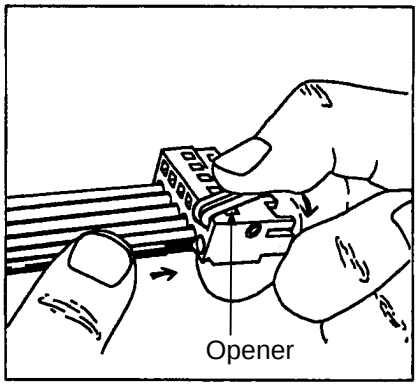
Use TB3 to input/output GYRO signal.



TB4

Use TB4 to input/output the following signal.
Alarm signal Output
Log signal Output
KP signal Input
KP signal Output





1. Attach the opener to the connector.
2. Push the opener.
3. Insert the cable core.
4. Release the opener.

How to attach cable core to the connector

This page is intentionally left blank.

4. ADJUSTMENTS

4.1 INSTALLATION Menu

4.1.1 I/O menu

To show the INSTALLATION menu, do the following.

1. Press the [MENU] key.
2. Press ▲ to move the cursor to the top of the menu.
3. Press ► several times to show the message ”PRESS ANY FUNC KEY TO OPEN INSTALLATION MENU.”
4. Press the [F1], [F2] or [F3] key.
5. Press ▼.
6. Press ◄ to select “I/O.”

MENU 1	MENU 2	ALARM	INSTALLATION
		I/O CALIB	OTHER

NMEA VERSION	:	1.5	2.0 [3.0]	IEC61162
NMEA PORT 1				
BAUD RATE	:	[4800]	38400	
NMEA2/CIF				
FORMAT	:	[NMEA]	CIF	
NAV SOURCE	:	[AUTO]	GPS	LORAN-C
NAV DATA	:	[SPD]	L/L	
TIME INTERVAL*	:	[1 min]		
HEADING DEVICE	:	[NO]	YES	
FORMAT**	:	[AD-10]	NMEA	
HDG OUT <0.5kn	:	[COG]	HEADING	
HDG OUT >0.5kn	:	[COG]	HEADING	
LOG PULSE MODE	:	[GT/WT]	WT	
LOG PULSE OUT	:	FORE	[FORE/AFT]	
TIDE OUT INT	:	[15 sec]		
TEMP SENSOR	:	NO	[YES]	

MENU ON INSTALLATION SETTINGS.

[▲/▼]:SELECT, [◄/►]: CHANGE, [MENU]: EXIT

* Shown when NAV DATA is set to L/L.
** Shown when HEADING DEVICE is set to YES.

I/O sub menu

NMEA VERSION

Choose NMEA version of sentences which are output from the NMEA 1 port and NMEA2/CIF port. The choices are NMEA 1.5, 2.0 and 3.0, and IEC61162. The input sentences do not require NMEA version.

NMEA PORT 1 BAUD RATE

Choose baud rate of equipment connected to NMEA 1 port. The choices are 4800 and 38400 (bps).

NMEA2/CIF FORMAT

Choose format of equipment connected to NMEA2/CIF port. The choices are NMEA and CIF.
When selecting “NMEA” here, the sentences are output with the NMEA version selected ar NMEA VERSION. The baud rate is fixed to 4800 bps. To choose “CIF”, set the jumper switch J4 on the PCN Board (66P3924) to CIF.

NAV SOURCE

Choose source of nav data among AUTO, GPS and LORAN-C. AUTO reads position data in order of accuracy: GPS>LC.

NAV DATA

Choose source data for calculation of sea tide in the NAV mode.

SPD: Speed data from the GPS navigator is used as ground tracking speed to calculate sea tide.
L/L: Position data from the GPS navigator is used as ground tracking speed to calculate sea tide.

TIME INTERVAL

Set the time interval for reading position data to use for calculating speed. Effective when NAV DATA above is selected to “L/L.” The choices are 1, 2, 3 and 4 (min).

HEADING DEVICE

Choose YES if a heading device is connected to the current indicator. When “YES” is selected, you can choose NU or HU on the DISP1 menu. For selection of “NO”, the display mode is fixed to HU.

FORMAT

When “YES” is selected at HEADING DEVICE above, choose the format of the heading device which is connected to the current indicator. The choices are AD-10 and NMEA.

HDG OUT <0.5kn

Choose type of bearing to output when ship’s speed is higher than 0.5 kn. The choices are COG (Course Over Ground) and HEADING.

HDG OUT >0.5kn

Choose type of bearing to output when ship's speed is lower than 0.5 kn. The choices are COG (Course Over Ground) and HEADING.

LOG PULSE MODE

Choose the tracking mode to use as source for the log pulse. The choices are water tracking/ground tracking and water tracking.

LOG PULSE OUT

Output log pulse in fore direction or both fore and aft directions.

Note: The log pulse cannot be output when using the NAV mode.

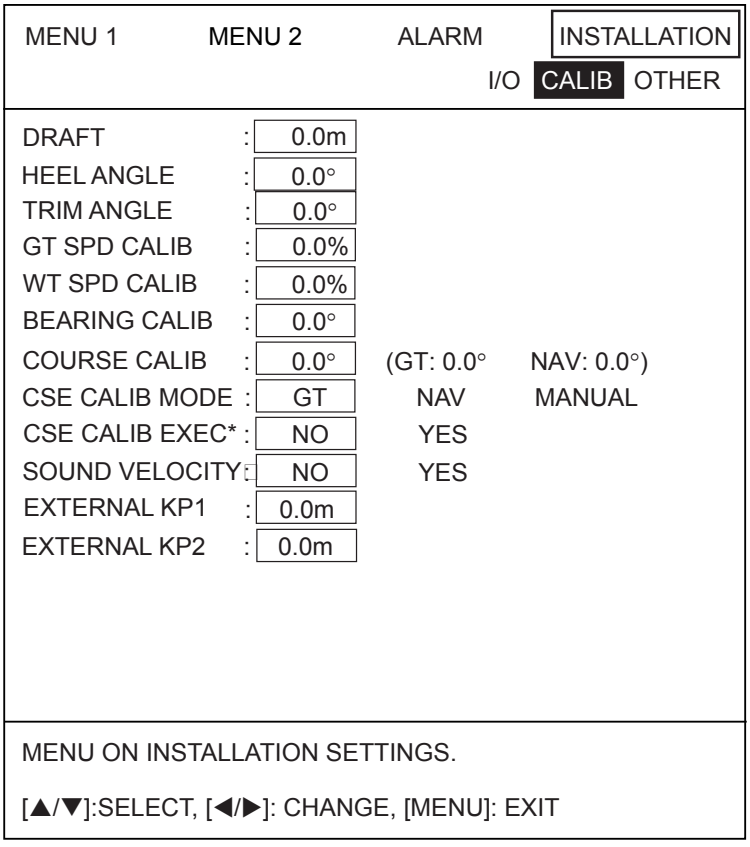
TIDE OUT INT

Choose the output interval for tide data, from among 15 and 30 seconds, and 1, 2, 5 and 10 minutes.

TEMP SENSOR

Choose YES if a water temperature sensor is connected to the current indicator.

4.1.2 CALIB menu



* Shown when CSE CALIB MODE is set to GT or NAV.

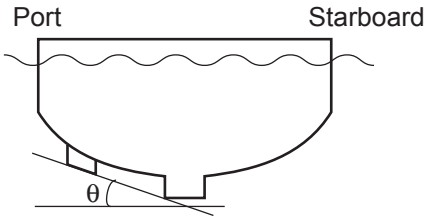
CALIB menu

DRAFT

Set ship's draft to get depth from draft rather than transducer. (-5 – 25.0 (m))

HEEL ANGLE

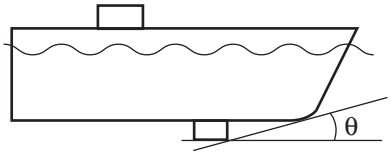
Compensate lateral (port-starboard) inclination of the transducer face. Set "+" angle for port-high state and "-" angle for starboard-high state. (-12.8 – 12.7 (°))



Set to +5.0 when port side
is higher than starboard side
by five degrees.

TRIM ANGLE

Compensate for fore-aft inclination of the transducer face. Set "+" angle for fore-high state and "-" angle for aft-high state. (-12.8 – 12.7 (°))



Set to +5.0 when fore side
is higher than aft side by
five decrees.

GT SPD CALIB

Calibrate ship's speed in the ground tracking mode. (setting range: -12.8 – 12.7 (%)) True speed should be calculated at the sea trial. Calibration value is obtained as follows:

$$\text{Calibration value (\%)} = \frac{\text{True speed - (CI-88-measured speed)}}{\text{True speed}} \times 100$$

WT SPD CALIB

Calibrate ship's speed in the water tracking mode. In general, enter the same value as the GT SPD CALIB. (-12.8 – 12.7 (%))

BEARING CALIB

Calibrate bearing offset angle of the transducer. When the transducer's fore-aft axis is deviated to starboard from the ship's fore-aft line, set a positive angle. (-30 to 30 (°))

COURSE CALIB

Calibrate course here when the course value in ground tracking mode is different from the external GPS navigator reading though BEARING CALIB on the previous page is done correctly. The setting range is -30 to 30 °. The GT and NAV values next to COURSE CALIB show the calibrations of CSE CALIB MODE in below.

CSE CALIB MODE

Choose tracking mode to use to calibrate course so that it is the same on both the current indicator and GPS navigator.

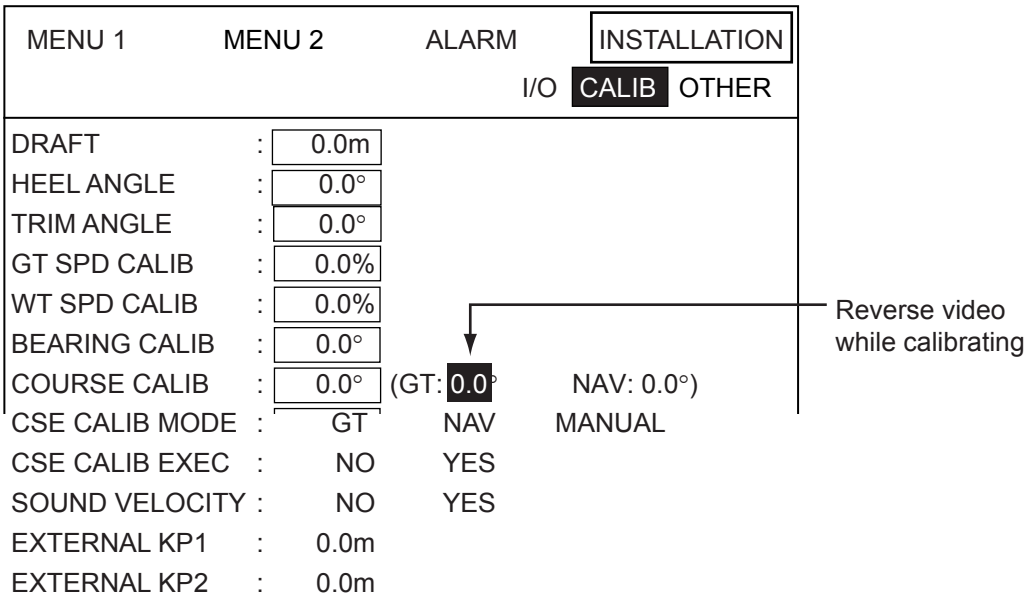
GT: Enter suitable value so ship's track in the ground tracking mode is the same as that on the NAV mode.
NAV: Assuming that the tide near own ship is constant, offset it so tide in fore-aft direction is constant for ten minutes.
MANUAL: The course manually entered at NAV in COURSE CALIB.

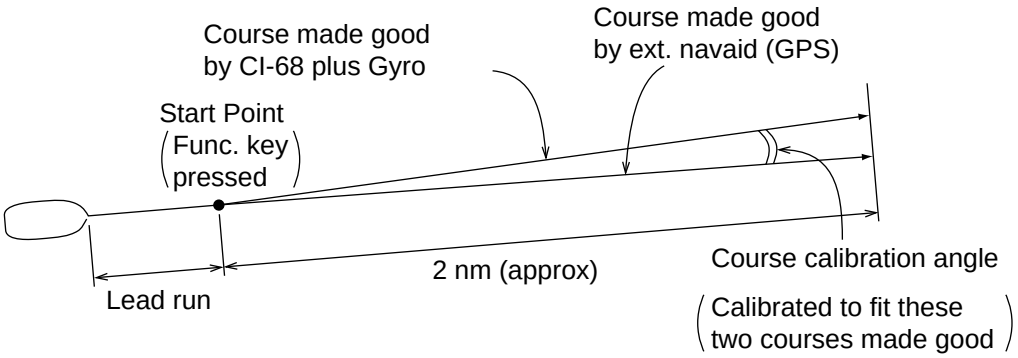
CSE CALIB EXEC

Calibrate course. Choose GT or NAV from CSE CALIB MODE and then choose YES here.

When ground tracking is obtainable (Depth is approx. 3 to 180 m)

1. Press the [TRACK MODE] key to choose the ground tracking mode. For details, see paragraph 1.6 in the operator's manual.
2. Press the [MENU] key to open the menu.
3. Press ▲ to place the cursor on the menu title area.
4. Press ► to choose INSTALLATION.
5. Press any function key (F1, F2 or F3) to unlock the INSTALLATION menu.
6. Press ▼ to choose the sub menu title area.
7. Press ◄ or ► to choose CALIB.
8. Press ▲ or ▼ to choose CSE CALIB MODE.
9. Press ◄ to choose GT.
10. Run the vessel at a speed of about 10 kn, keeping heading constant. To minimize gyro speed error, it is desirable to turn along parallels; namely, eastward or westward.
11. Press ▼ to choose COURSE CALIB EXEC.
12. Press ► to choose YES.
13. Press any function key to start the calibration. As soon as you press a function key, "0.0" on the COURSE CALIB line should be shown in reverse video. After you have traveled 2 nm, the display will show the course calibration angle (result of the calibration) in normal text. (This value is not retained in the memory; it is reset to zero when the power is turned off.)
14. Press ▲ to choose COURSE CALIB.
15. Press ◄ or ► to enter the value.
16. Press ▼ to choose CSE CALIB MODE, and then press ► to choose MANUAL. COURSE CALIB input value is only effective when MANUAL is selected on the menu.

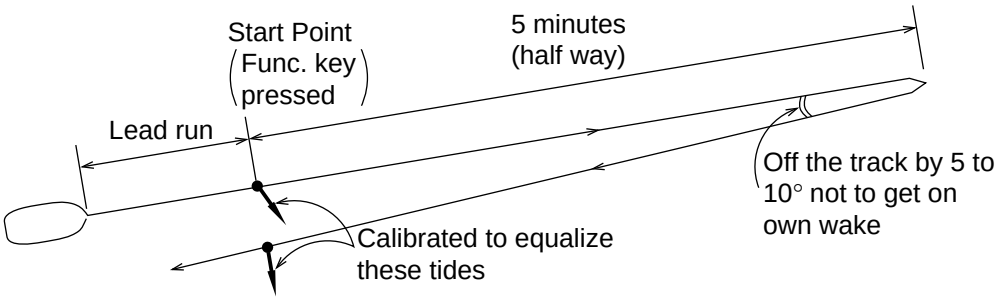




When ground tracking is not obtainable (Depth is more than 180 m)

1. Press the [TRACK MODE] key to choose the ground tracking mode. For details, see paragraph 1.6 in the operator's manual.
2. Press the [MENU] key to open the menu.
3. Press ▲ to place the cursor on the menu title area.
4. Press ► to choose INSTALLATION.
5. Press any function key (F1, F2 or F3) to unlock the INSTALLATION menu.
6. Press ▼ to choose the sub menu title area.
7. Press ◄ or ► to choose CALIB.
8. Press ▲ or ▼ to choose CSE CALIB MODE.
9. Press ◄ or ►to choose NAV.
10. Run the vessel at a speed of about 10 kn for five minutes, keeping heading constant, then return to the starting point, following
11. Press ▲ or ▼ to choose COURSE CALIB EXEC.
12. Press ► to choose YES.
13. Press any function key to start the calibration. As soon as you press a function key, "0.0" on the COURSE CALIB line should be shown in reverse video. In about ten minutes (when the calibration is finished), the course calibration angle appears. (This value is not retained in the memory; it is reset to zero when the power is turned off.)

14. Press ▲ to choose COURSE CALIB.
15. Press ◄ or ► to enter the value.
16. Press ▼ to choose CSE CALIB MODE, and then press ► to choose MANUAL.
    COURSE CALIB input value is only effective when MANUAL is selected on the menu.



SOUND VELOCITY

Choose YES to calibrate sound velocity.

EXTERNAL KP1,

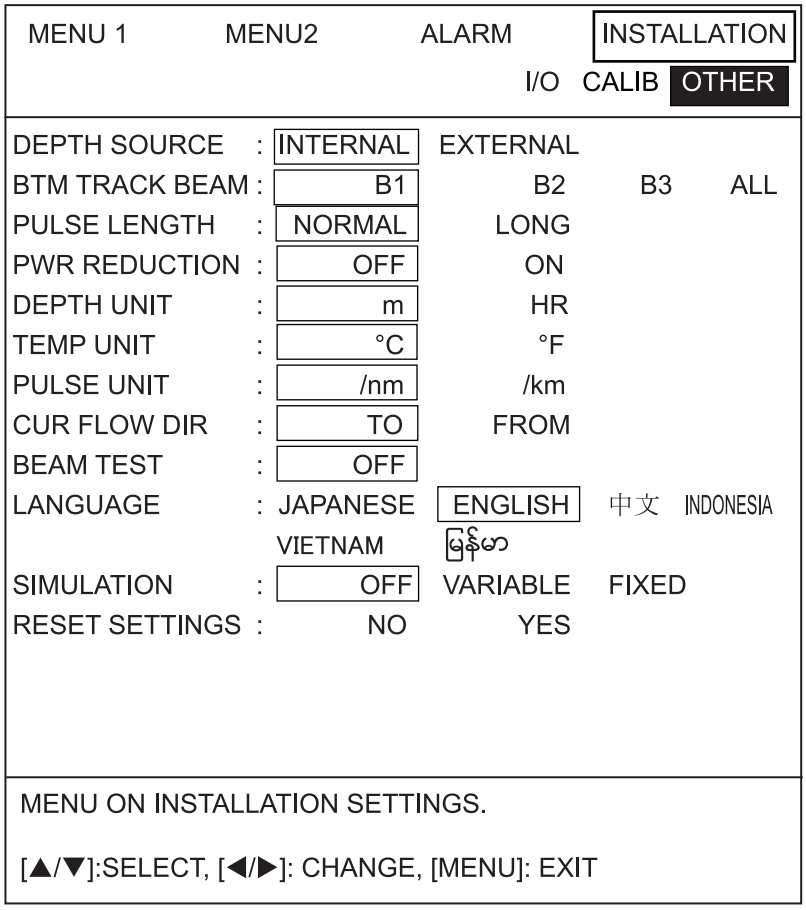
Set distance between transducer of this current indicator and external KP transducer which is connected to the current indicator as an interference source. The setting range is 0.0 – 25.5 (m).
Also, set the DIP switch as shown on page 4-14.

EXTERNAL KP2

Set distance between transducer of this current indicator and external KP transducer which is connected to the current indicator as an interference source. The setting range is 0.0 – 25.5 (m).
Also, set the DIP switch as shown on page 4-14.

4.1.3 OTHER menu

This menu sets up units of measurement, interface language, etc.



OTHER menu

DEPTH SOURCE

Choose source of depth data, internal or external.

BTM TRACK BEAM

Choose sounding beam to use to detect bottom. The choices are B (beam) 1, B 2, B 3 and ALL.

PULSE LENGTH

Choose pulse length to use in the water tracking mode. The choices are NORMAL and LONG.

PWR REDUCTION

Choose LOW to reduce output power.

DEPTH UNIT

Choose unit of depth measurement from m or HR.

TEMP UNIT

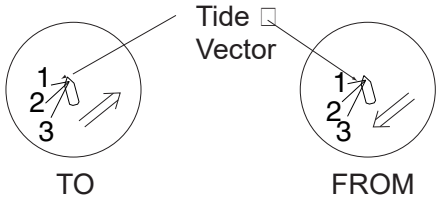
Choose unit of temperature measurement from °C or °F.

PULSE UNIT

Choose unit of distance measurement from nm or km.

CUR FLOW DIR

Choose how to display tide data. FROM shows the direction from which the current is flowing. TO shows the direction the current is heading.



Current flow direction

BEAM TEST

Choose the beam to test among beam 1, beam 1-2, beam 1-3 and beam 2-3. Press ◄ or ► to choose the beam to test. “NOW TESTING BEAM XX*” (* XX = beam number being tested) appears when a beam is being tested.

LANGUAGE

Choose the interface language.
JAPANESE, ENGLISH, 中文, INDONESIA, VIETNAM, မြန်မာ

SIMULATION

Turn the simulation mode on or off and choose simulation mode parameters.

VARIABLE: Feeds simulation mode data from the processor to the control unit.
FIXED: Use the user-set speed and tide values.

Procedure

1. Choose VARIABLE or FIXED and then the message “Press any function key to execute.” appears. Press any function key to start the simulation mode.
2. If you selected FIXED, the menu and message disappear and then the screen below appears. Enter desired ship’s speed and course and tide speed and direction for three layers. Press the [MENU] key to close the menu. The message “LOADING SIMULATION DATA” appears.

Note: To turn off the simulation mode, set SIMULATION to OFF.

RESET SETTINGS

Restore all (except LANGUAGE) default menu settings. Press any function key to reset settings. Three beeps sounds when all settings have been reset.

4.2 Input/Output Data

NMEA Input Sentences

Talker	Format	Information
**	ZDA	Time (UTC), Date
GP	RMC	GPS ship's speed, Bearing, Own ship's position
LC	RMA	LC ship's speed, Bearing, Own ship's position, Time difference
**	GGA	Own ship's position (L/L), Ship's speed
GP, LC	GLL	Own ship's position (L/L)
GP, LC	VTG	SOG, True course
**	HDT	Heading (True)
**	HDM	Heading (Magnetic)
**	HDG	Heading (Magnetic)
**	DBT	Depth (below the transducer)
**	DPT	Depth
**	MTW	Water temperature

**: Not specified

Priority

Information	Talker: Sentence
Own ship's position (L/L)	GGA>RMC>RMA>GLL
Ship's speed	VTG>RMC>RMA
Heading	HDT>HDG>HDM
Depth	DPT>DBT

NMEA Output Sentences

Talker	Format	Information	Interval
VD	VBW	STW, SOG	1 s
VD	VDR	Current direction/speed	3 s
VD	VHW	STW, Heading	1 s
VD	VTG	SOG, Course (True)	1 s
VD	VLW	Trip distance	3 s
VD	CUR	Multiple-layered current	3 s

NMEA output sentences are changeable as below depending on the NMEA VERSION setting on the I/O menu. (See page 4.2.)
NMEA Ver. 1.5: VDR, VHW, VTG, VLW (Trip distance in water tracking mode only)
NMEA Ver. 2.0: VBW, VDR, VHW, VTG, VLW (Trip distance in water tracking mode only)
NMEA Ver. 3.0: VBW, VDR, VHW, VTG, VLW, CUR
IEC 61162-1 Ed 2: VBW, VDR, VHW, VTG, VLW (Trip distance in water tracking mode only)

CIF Input/output Sentences

Input sentences

Data No.	Information
11	System Time
21, 28	Positioning data (L/L)
44, 48	Ship's speed bearing data
4:	Bearing data
57	Depth data
58	Water temperature data
54	LC time difference

Priority

Information	Priority (No,)
Positioning data	28>24
Ship's speed bearing data	48>44

Output sentences

Data No.	Information	Interval
56	Single-layered current data	3 s
66	Current indicator-measured speed/bearing	3 s
76	Multiple-layered current (by depth)	15 s

4.3 External Noise and Interference Check

4.3.1 External noise check

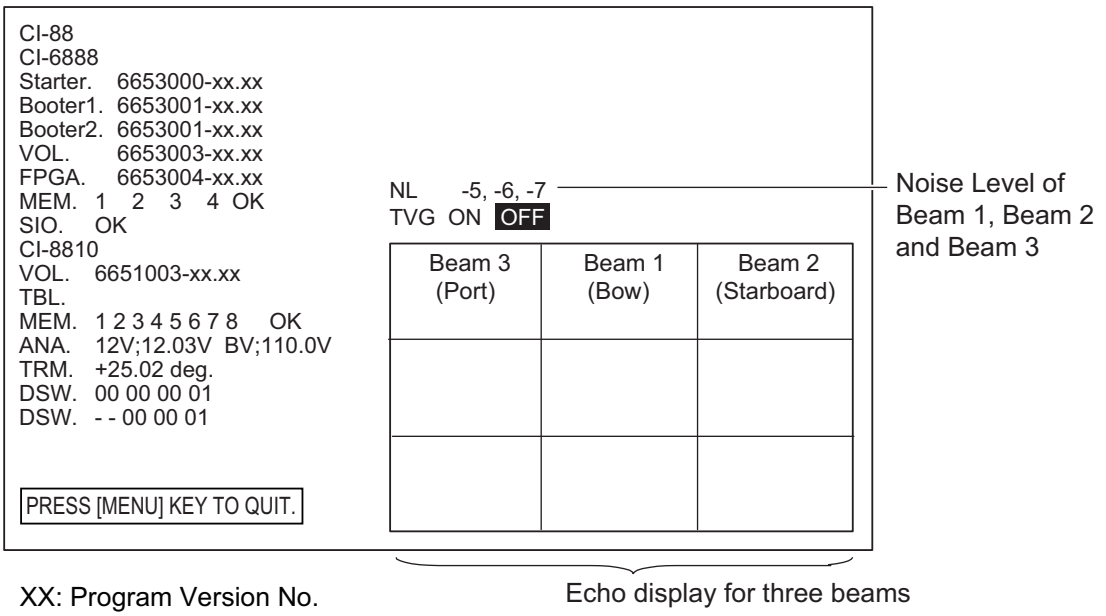
Noise level can be measured (without transmission) at the “GENERAL” on the self test.

Preparation

1. Press the [MENU] key.
2. Press ▲ to move the cursor to the top of the screen.
3. Press ◄ several times to select “MENU 1.”
4. Press ▼ several times to select TEST.
5. Press ◄ to choose GENERAL.
6. Press the [F1] key.

   If the NL is –5 or more, the unit is receiving affects of interference. In this case, check the following points.

   - Grounding of the transducer unit
   - Noise source around the transceiver unit
   - Distance between the transducer cable and ship’s power line.

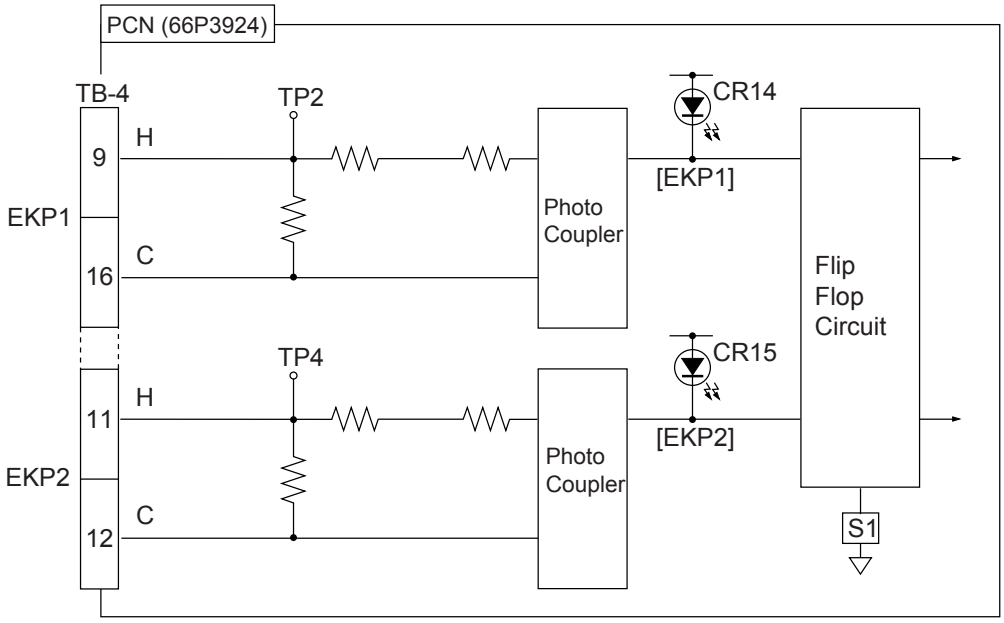


Self test (GENERAL)

4.3.2 Suppressing interference

Input

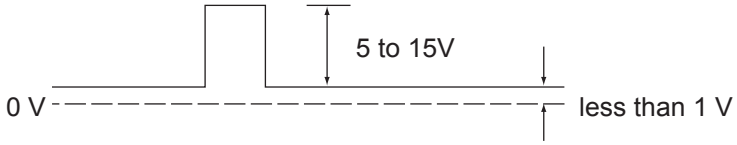
Up to two interfering equipment can be connected to the interference rejection circuit in the transceiver unit via EX KP IN 1 or EX KP IN 2 port. This circuit receives the keying pulse (KP) from the interfering equipment to reject interference.



Interference rejection circuit

Check of keying pulse

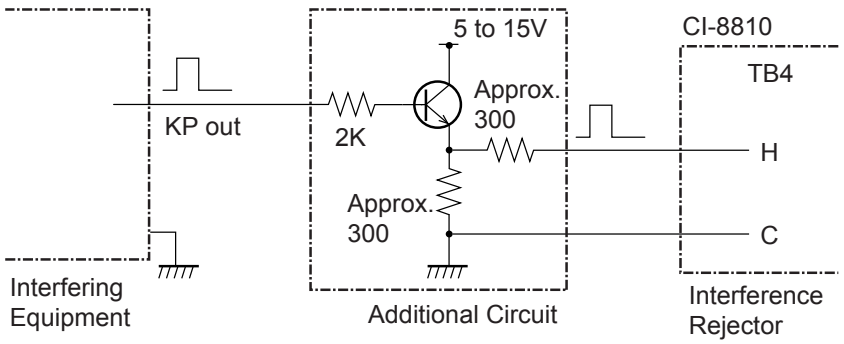
The following keying pulse is required from the interfering equipment.



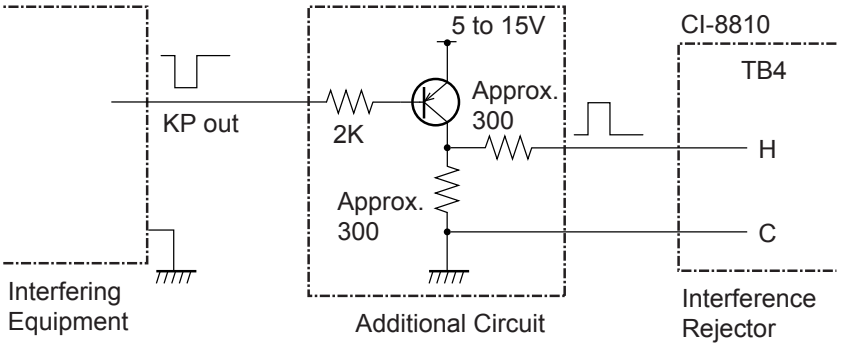
Keying pulse needed

If the level is out of the ratings or KP output circuit is not provided, take the measures shown on the next two pages to prevent equipment malfunction.

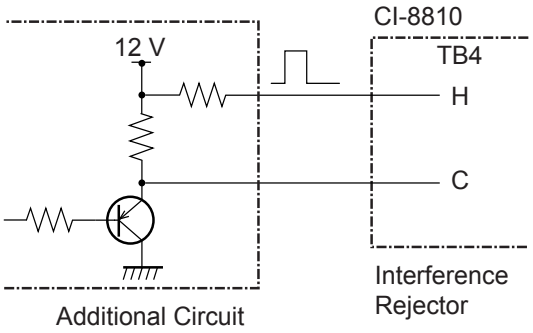
Buffer circuit for positive-going KP



Buffer circuit for negative-going KP



The following method also is available.



Buffer circuit for keying pulse (KP)

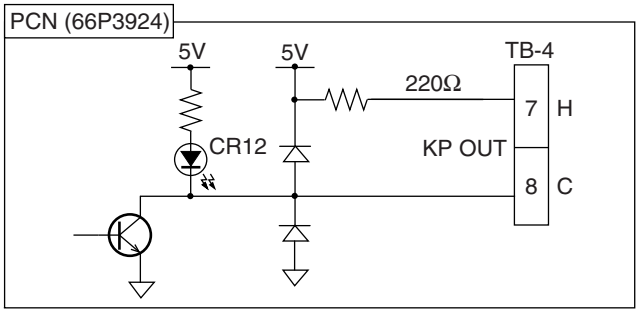
DIP switch settings

When KP signal is input to KP IN1, set the switch S1-#3 on the PCN Board 66P3924 to ON.
KP signal is positive logic: Set the switch S1-#1 on the PCN Board to OFF.
KP signal is negative logic: Set the switch S1-#1 on the PCN Board to ON

When KP signal is input to KP IN2, set the switch S1-#4 on the PCN Board 66P3924 to ON.
KP signal is positive logic: Set the switch S1-#2 on the PCN Board to OFF.
KP signal is negative logic: Set the switch S1-#2 on the PCN Board to ON

Output

When outputting keying pulse to suppress interference to other ultrasound equipment, take the TX trigger pulse from TB4 (KP OUT), which is the KP terminal for external output.



4.4 Setting Output Data

TB1

You can change the data type of input/output from TB1-#5,#6,#7,#8 by the setting on the PCN board 66P3924.

Type

NMEA (factory setting) or CIF

Setting location: J4 of PCN board 66P3924

TB2

You can select data output from TB2-#1 and #2 on the terminal board by the setting on the PCN Board 66p3924.

Type

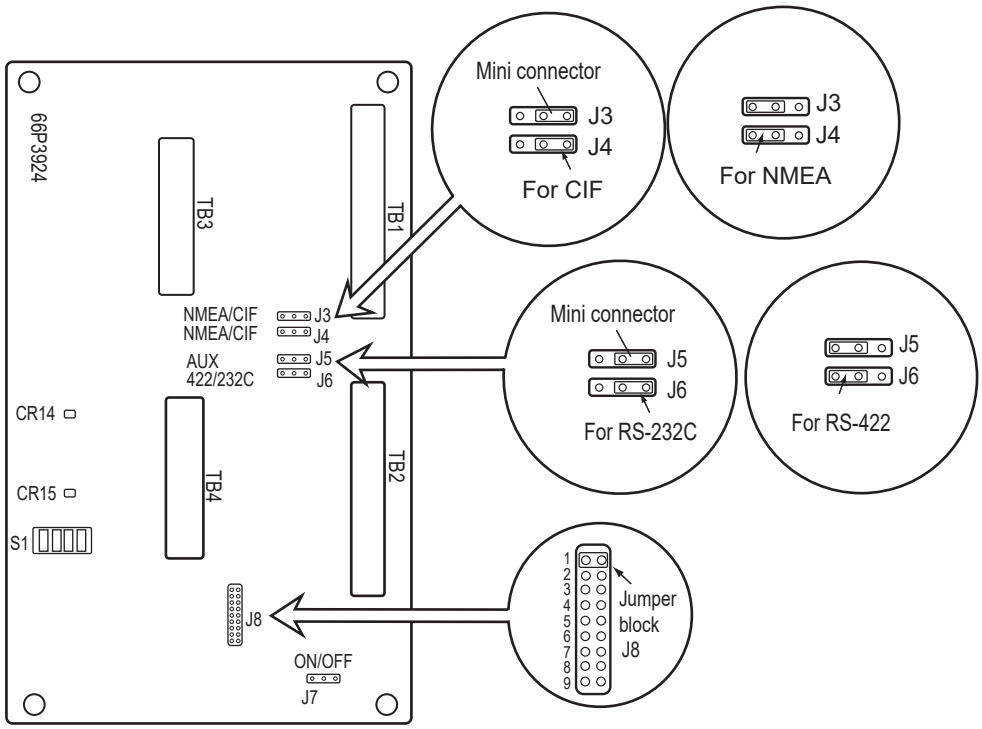
RS-422 (factory setting) or RS-232C

Setting location: J5 and J6 of PCN board 66P3924

Data

Select the output data among NMEA, CIF, Current data and Display data.

Use the jumper block J8 on the PCN Board 66P3924.



	Inscription on PCB	Output data
1	(N_TXD)	Row data (N value)
2	CID_DL_TXD	Current data (TX)
3	NMEA1_TXD	NMEA1 (TX)
4	NMEA2_TXD	NMEA2(TX): Switchable with CIF on menu
5	DISP_TXD	Display data
6	(CID_DL_RXD)	Current data (RX)
7	(NMEA1_RXD)	NMEA1 (RX)
8	(NMEA2_RXD)	NMEA2(RX): Switchable with CIF on menu
9	(DISP_RXD)	Current data

4.5 DIP Switch Setting

4.5.1 Tide calculation response

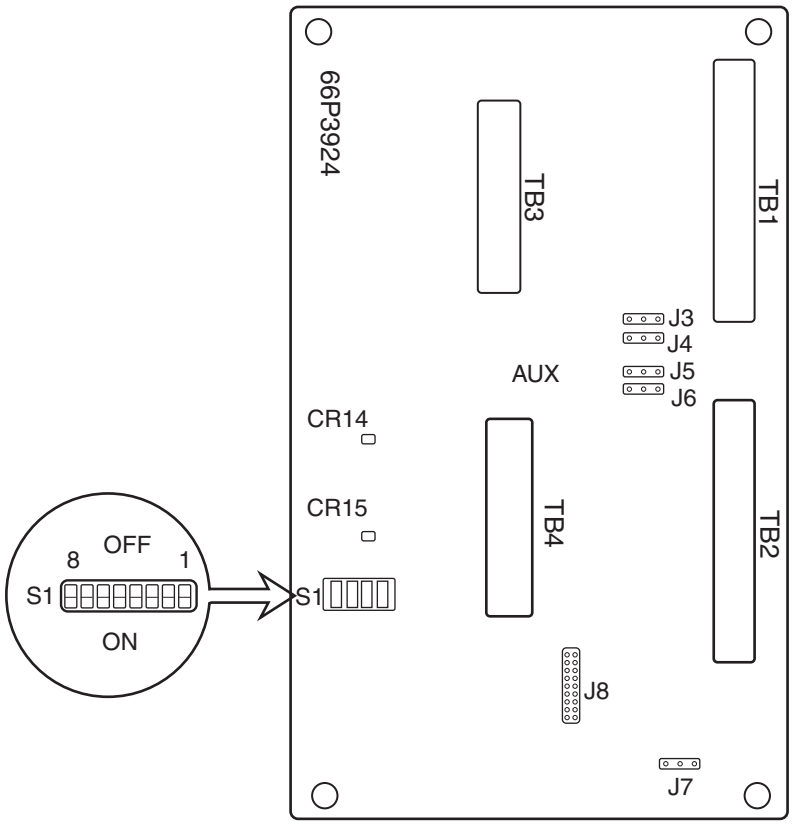
If the tide calculation response is too slow, set the DIP switch S1 on the PON Board 66P3924 appropriately.

DIP #	Function	OFF	ON	Default setting
5	Minute constant selection (Current response time for NAV mode)	Normal (Normal setting. Minute constant: 0.05kn)	Slow (When current speed is slow and unstable. Minute constant: 0.01kn)	OFF
6	Smoothing filter	Yes	No	OFF
7	Bearing addition	Adds bearing information before averaging the ship's speed.	Adds bearing information after averaging the ship's speed.	OFF

4.5.2 Speed output interval

Select the output interval of ship's speed to display.

DIP #	Function	OFF	ON	Default setting
8	Select output interval of ship's speed.	3 sec.	1 sec.	OFF



PON Board 66P3924

4.6 Sea Trial Check

4.6.1 Ship's speed test

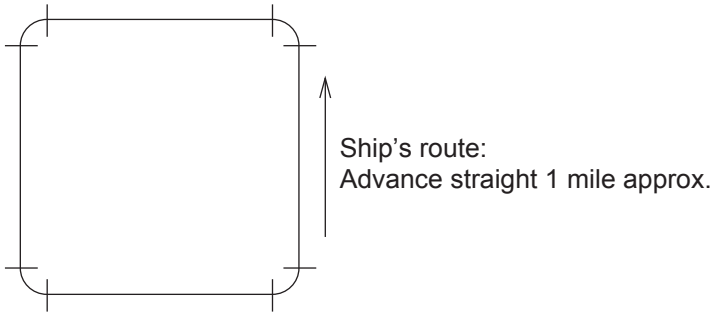
Do the milepost test where ground tracking measurement can be done.

1. Reset the distance run at the moment the milepost test is initiated.
2. Read the distance run at the moment the milepost test is initiated.
3. Calculate true ship's speed (1) from the data of the milepost test and ship's speed of the CI-68 from that of the distance run (2).
4. If the error between (1) and (2) is more than ± (1%+0.1 kn), correct it referring to the GT SPD CALIB on page 4-5. Calibrating is not necessary when the error is within ± (1%+0.1 kn).
5. Repeat the milepost test several times. Record the data in Table 1.
6. Record the ship's speed every 10 seconds in table 2.
7. Calculate the average ship's speed from the data in the Table 2 to compute accuracy.

4.6.2 Current data check

Use the ground tracking mode to record the current (tide) data.

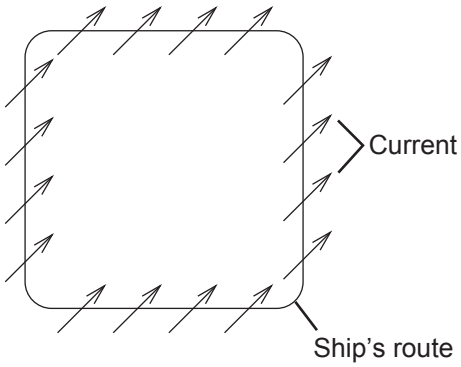
1. Run your boat following the square course shown below. Each side of the square is about 1 mile in length.



Milepost test-1

2. Record the ship's speed and tide data every 30 seconds in table 3.

3. On a separate piece of paper, plot the current speed and direction based on the table 3. Confirm that the current reading is stable in any ship's heading. (Only when the current changes minimally while the ship runs square course.)



Milepost test-2

Confirm that the currents orient the same direction. If not, the interference from other equipment, air bubbles and noise may be present. Also, take into account that interference from air bubbles may occur since there is no load in the milepost test.

Note 1: When a "bearing sensor" is connected in lieu of a gyrocompass, accurate measurement of current direction is not expected because the bearing data itself is in error.

Note 2: Note that it is difficult to distinguish this unit reading when the above test is done where the current is complex.

Table 1 Ship's Speed Test

DRAFT Fore Aft Mean (m)

SHIP'S NAME _____ TEST SITE _____ SHIPYARD _____ SHIP'S LENGTH _____ (m)

DATE	TIME	ENGINE		MILEPOST*1		Current Indicator				EM-LOG (kn)	DEPTH (m)	COURSE (Deg)	WIND (m/s)	SEA COND.	CUR-RENT (kn)	Remarks
		OUTPUT	RPM	(kn)	TIME (s)	SPEED (kn)	DIST (kn) *3	TIME (s)	*2 ERR. (%)							
AVG.																
AVG.																
AVG.																
																MEASURING MODE GROUND WATER
AVG.																
AVG.																

*1 Milepost _____ miles

*2 Error = $\frac{\text{Speed measured by milepost - Current Indicator Speed}}{\text{Speed measured by milepost}}$ X 100 (%)

*3 Current Indicator Speed = $\frac{\text{Mile (Milepost)}}{\text{Time (sec)}}$ x 3600

Table 2 Ship's Speed Test

	TIME	SPD (kn)	Remarks		TIME	SPD (kn)	Remarks
	00				00		
	10		SHIP'S NAME		10		SHIP'S NAME
	20				20		
	30		DEPTH (m)		30		DEPTH (m)
	40		TEST SITE		40		TEST SITE
	50				50		
	00		WIND SPEED		00		WIND SPEED
	10		△		10		△
	20		(ms)		20		(ms)
	30		COURSE		30		COURSE
	40				40		
	50				50		
	00				00		
	10				10		
	20				20		
	30				30		
	40				40		
	50				50		
	00				00		
	10				10		
	20				20		
	30				30		
	40				40		
	50				50		
	00				00		
	10				10		
	20				20		
	30				30		
	40				40		
	50				50		
	00				00		

Table 3 Current Display Behavior Test

SHIP'S NAME _____ TEST DATE _____ TEST SITE _____ DEPTH SETTING (m) LAYER 1 _____ LAYER 2 _____
LAYER 3 _____

No	TIME	SHIP'S HDG. (deg.)	SHIP'S SPD		LAYER 1			LAYE			LAYER 3			WIND (REL)		Remarks
			F/A (kn)	L/R (kn)	SPD (kn)	DIR	DEPTH (m)	SPD (kn)	DIR	DEPTH (m)	SPD (kn)	DIR	DEPTH (m)	DIR (deg.)	SPD (m/s)	
1																
2																
3																
4																
5																
6																
7																
8																
9																
10																
1																
2																
3																
4																
5																
6																
7																
8																

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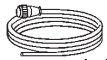
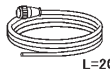
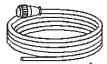
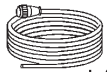
FURUNO

CODE NO.		66AS-X-9405 -1
TYPE		1/1

工事材料表

INSTALLATION MATERIALS

CI-68/88

番号 NO.	名称 NAME	略図 OUTLINE	型名／規格 DESCRIPTIONS	数量 Q'TY	用途／備考 REMARKS
1	ｹｰﾌﾞﾙ(組品) CABLE ASSEMBLY	 L=10M	66S1238 *10M* CODE NO. 001-240-560-00	1	選択 TO BE SELECTED 操作部－送受信演算部用 FOR CONTROL UNIT-TRANSCEIVER UNIT
2	ｹｰﾌﾞﾙ(組品) CABLE ASSEMBLY	 L=20M	66S1238 *20M* CODE NO. 001-240-570-00	1	選択 TO BE SELECTED 操作部－送受信演算部用 FOR CONTROL UNIT-TRANSCEIVER UNIT
3	ｹｰﾌﾞﾙ(組品) CABLE ASSEMBLY	 L=30M	66S1238 *30M* CODE NO. 001-240-580-00	1	選択 TO BE SELECTED 操作部－送受信演算部用 FOR CONTROL UNIT-TRANSCEIVER UNIT
4	ｹｰﾌﾞﾙ組品 CABLE ASSY.	 L=50M	66S1238 *50M* CODE NO. 001-240-590-00	1	選択 TO BE SELECTED 操作部－送受信演算部用 FOR CONTROL UNIT-TRANSCEIVER UNIT

型式/ｺｰﾄﾞ番号が２段の場合、下段より上段に代わる過渡期品であり、どちらかが入っています。 なお、品質は変わりません。

TWO TYPES AND CODES MAY BE LISTED FOR AN ITEM. THE LOWER PRODUCT MAY BE SHIPPED IN PLACE OF THE UPPER PRODUCT. QUALITY IS THE SAME.

（略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.）

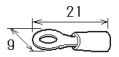
FURUNO ELECTRIC CO ., LTD.

FURUNO

CODE NO.	006-917-660-00	66AS-X-9401 -3
TYPE	CP66-01501	1/1

工事材料表

INSTALLATION MATERIALS

番号 NO.	名称 NAME	略図 OUTLINE	型名／規格 DESCRIPTIONS	数量 Q'TY	用途／備考 REMARKS
1	圧着端子 CRIMP-ON LUG	 	FV1.25-4(LF) RED K CODE NO. 000-166-666-11	10	
2	圧着端子 CRIMP-ON LUG	 	FV2-4 BLU K CODE NO. 000-157-247-11	5	

（略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.）

FURUNO ELECTRIC CO ., LTD.

FURUNO

CODE NO.	006-916-750-00	66AS-X-9402 -5
TYPE	CP66-01503	1/1

工事材料表

INSTALLATION MATERIALS

番号 NO.	名称 NAME	略図 OUTLINE	型名／規格 DESCRIPTIONS	数量 Q'TY	用途／備考 REMARKS
1	ｹｰﾌﾞﾙ(ｸﾐﾋﾓ) CABLE ASSEMBLY		66S1239-2 *0.3M* CODE NO. 000-148-492-12	1	
2	ﾎﾞｳｽｲｷｬｯﾌﾟ WATERPROOF CAP		MJ-A10C CODE NO. 000-154-639-10	1	

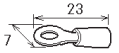
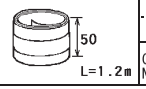
（略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.）

FURUNO

CODE NO.	006-917-350-00	66AS-X-9404 -4
TYPE	CP66-01504	1/1

工事材料表

INSTALLATION MATERIALS

番号 NO.	名称 NAME	略図 OUTLINE	型名／規格 DESCRIPTIONS	数量 Q'TY	用途／備考 REMARKS
1	圧着端子 CRIMP-ON LUG		FV5.5-S4(LF) K FV5.5-S4(LF) CODE NO. 000-166-750-11 000-166-750-10	4	
2	ｱｰｽ板 COPPER STRAP		WEA-1004-0 ROHS CODE NO. 500-310-040-10	1	

型式/ｺｰﾄﾞ番号が２段の場合、下段より上段に代わる過渡期品であり、どちらかが入っています。 なお、品質は変わりません。

TWO TYPES AND CODES MAY BE LISTED FOR AN ITEM. THE LOWER PRODUCT MAY BE SHIPPED IN PLACE OF THE UPPER PRODUCT. QUALITY IS THE SAME.

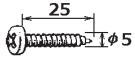
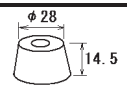
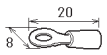
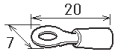
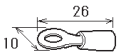
（略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.）

FURUNO

CODE NO.	001-509-920-00	66AL-X-9409 -2
TYPE	CP66-02201	1/1

工事材料表

INSTALLATION MATERIALS

番号 NO.	名称 NAME	略図 OUTLINE	型名／規格 DESCRIPTIONS	数量 Q'TY	用途／備考 REMARKS
1	+ﾊﾞｲﾝﾄﾞﾀｯﾋﾟﾝ1ｼｭ TAPPING SCREW		5X25 SUS304 CODE NO. 000-194-863-10	4	
2	ｺﾞﾑｽﾘｰﾌﾞ RUBBER SLEEVE		66-030-5001-0 ROHS CODE NO. 100-314-490-10	1	
3	圧着端子 CRIMP-ON LUG		FV1.25-4(LF) RED K CODE NO. 000-166-666-11	18	
4	圧着端子 CRIMP-ON LUG		FV2-P4 K CODE NO. 000-157-232-11	10	
5	圧着端子 CRIMP-ON LUG		FV5.5-5(LF) YEL K CODE NO. 000-166-745-11	3	
6	ｱｰｽ板 COPPER STRAP		WEA-1004-0 ROHS CODE NO. 500-310-040-10	1	

（略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.）

FURUNO ELECTRIC CO ., LTD.

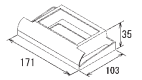
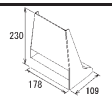
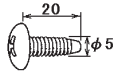
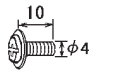
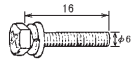
C7252-M08-C

FURUNO

CODE NO.	001-413-590-00	02FJ-X-9508 -3
TYPE	FP02-05101	1/1

付属品表

ACCESSORIES

番号 NO.	名称 NAME	略図 OUTLINE	型名／規格 DESCRIPTIONS	数量 Q'TY	用途／備考 REMARKS
1	ﾄﾘﾂﾂｹﾀﾞｲ MOUNTING BASE		02-127-1301-1 ROHS 02-127-1301-1 CODE NO. 100-285-141-10 100-285-141-00	1	
2	ﾊﾝｶﾞｰ BRACKET		02-127-1302-1 ROHS 02-127-1302-1 CODE NO. 100-285-151-10 100-285-151-00	1	
3	+ﾄﾗｽﾀｯﾋﾟﾝﾈｼﾞ 1ｼｭ SELF-TAPPING SCREW		5X20 SUS304 CODE NO. 000-162-608-10	4	
4	＋ﾊﾞｲﾝﾄﾞｾﾑｽF WASHER BINDING HEAD SCREW		M4X10 C2700W MBCR2 ﾋﾗ CODE NO. 000-163-543-10	4	
5	+ｱﾌﾟｾｯﾄUIｾﾑｽB +HEX.BOLT		M6X16 SUS304 CODE NO. 000-163-758-10	2	

型式/ｺｰﾄﾞ番号が２段の場合、下段より上段に代わる過渡期品であり、どちらかが入っています。 なお、品質は変わりません。

TWO TYPES AND CODES MAY BE LISTED FOR AN ITEM. THE LOWER PRODUCT MAY BE SHIPPED IN PLACE OF THE UPPER PRODUCT. QUALITY IS THE SAME.

（略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.）

FURUNO ELECTRIC CO ., LTD.

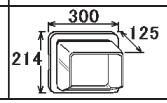
C2365-F08-D

FURUNO

CODE NO.	006-556-240-00	06AS-X-9503 -4
TYPE	FP06-01102	1/1

付属品表

ACCESSORIES

番号 NO.	名称 NAME	略図 OUTLINE	型名／規格 DESCRIPTIONS	数量 Q'TY	用途／備考 REMARKS
1	ﾌｰﾄﾞｸﾐﾋﾝ HOOD ASSEMBLY		FP06-01102 CODE NO. 006-559-360-00	1	

（略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.）

FURUNO ELECTRIC CO ., LTD.

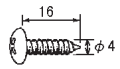
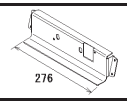
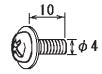
C1316-F03-E

FURUNO

CODE NO.	006-916-680-00	66AS-X-9501 -3
TYPE	FP66-00601	1/1

付属品表

ACCESSORIES

番号 NO.	名称 NAME	略図 OUTLINE	型名／規格 DESCRIPTIONS	数量 Q'TY	用途／備考 REMARKS
1	+ﾄﾗｽﾀｯﾋﾟﾝﾈｼﾞ 1ｼｭ SELF TAPPING SCREW		4X16 SUS304 CODE NO. 000-162-605-10	4	
2	ﾌﾞﾗｹｯﾄ BRACKET		66-030-3021-0 ROHS CODE NO. 100-307-800-10	1	
3	+ﾊﾞｲﾝﾄﾞｾﾑｽF BINDER HEAD SCREW-F		M4X10 C2700W MBCR2 ﾋﾗ CODE NO. 000-163-543-10	2	

型式/ｺｰﾄﾞ番号が２段の場合、下段より上段に代わる過渡期品であり、どちらかが入っています。 なお、品質は変わりません。

TWO TYPES AND CODES MAY BE LISTED FOR AN ITEM. THE LOWER PRODUCT MAY BE SHIPPED IN PLACE OF THE UPPER PRODUCT. QUALITY IS THE SAME.

（略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.）

FURUNO ELECTRIC CO ., LTD.

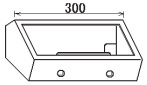
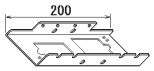
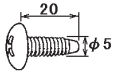
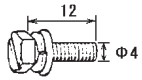
C7252-F01-D

FURUNO

CODE NO.	006-556-260-00	06AS-X-9501 -7
TYPE	FP06-01120	1/1

付属品表

ACCESSORIES

番号 NO.	名称 NAME	略図 OUTLINE	型名／規格 DESCRIPTIONS	数量 Q'TY	用途／備考 REMARKS
1	操作取付台 ONTROL UNIT MOUNTING BASE		06-021-2111-1 CODE NO. 100-279-741-10	1	
2	ｿｳｻﾌﾞﾗｹｯﾄ CONTROL UNIT BRACKET		06-021-2112-0 ROHS CODE NO. 100-281-880-10	1	
3	+ﾄﾗｽﾀｯﾋﾟﾝﾈｼﾞ 1ｼｭ SELF-TAPPING SCREW		5X20 SUS304 CODE NO. 000-162-608-10	2	
4	ﾎｰﾙﾌﾟﾗｸﾞ COSMETIC PLUG		DP-687 ｸﾛ CODE NO. 000-165-997-10	2	
5	六角ｽﾘﾜﾘ ｾﾑｽB HEX.BOLT (SLOTTED,WASHER HEAD)		M4X12 SUS304 CODE NO. 000-162-939-10	4	

型式/ｺｰﾄﾞ番号が２段の場合、下段より上段に代わる過渡期品であり、どちらかが入っています。 なお、品質は変わりません。

TWO TYPES AND CODES MAY BE LISTED FOR AN ITEM. THE LOWER PRODUCT MAY BE SHIPPED IN PLACE OF THE UPPER PRODUCT. QUALITY IS THE SAME.

（略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.）

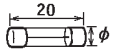
FURUNO ELECTRIC CO .,LTD.

C1316-F01-H

FURUNO

CODE NO.	006-556-200-00	06AS-X-9301-5 1/1
TYPE	SP06-01101	BOX NO. P

SHIP NO.	SPARE PARTS LIST FOR	U S E	SETS PER VESSEL

ITEM NO.	NAME OF PART	OUTLINE	DWG. NO. OR TYPE NO.	QUANTITY WORKING PER SET	QUANTITY WORKING PER VES	QUANTITY SPARE	REMARKS/CODE NO.
1	ﾋｭｰｽﾞ GLASS TUBE FUSE		FGMB-A 125V 3A PBF	1	1	3	000-157-481-10

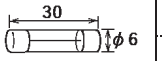
MFR'S NAME	FURUNO ELECTRIC CO.,LTD.	DWG NO.	C1316-P01-E	1/1

（略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.）

FURUNO

CODE NO.	006-929-730-00	66AR-X-9301-2 1/1
TYPE	SP66-00700	BOX NO. P

SHIP NO.	SPARE PARTS LIST FOR	U S E	SETS PER VESSEL

ITEM NO.	NAME OF PART	OUTLINE	DWG. NO. OR TYPE NO.	QUANTITY WORKING PER SET	QUANTITY WORKING PER VES	QUANTITY SPARE	REMARKS/CODE NO.
1	ﾋｭｰｽﾞ GLASS TUBE FUSE		FGBO-A 125V 5A PBF	1	1	3	000-155-853-10

MFR'S NAME	FURUNO ELECTRIC CO.,LTD.	DWG NO.	C7245-P01-B	1/1

(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

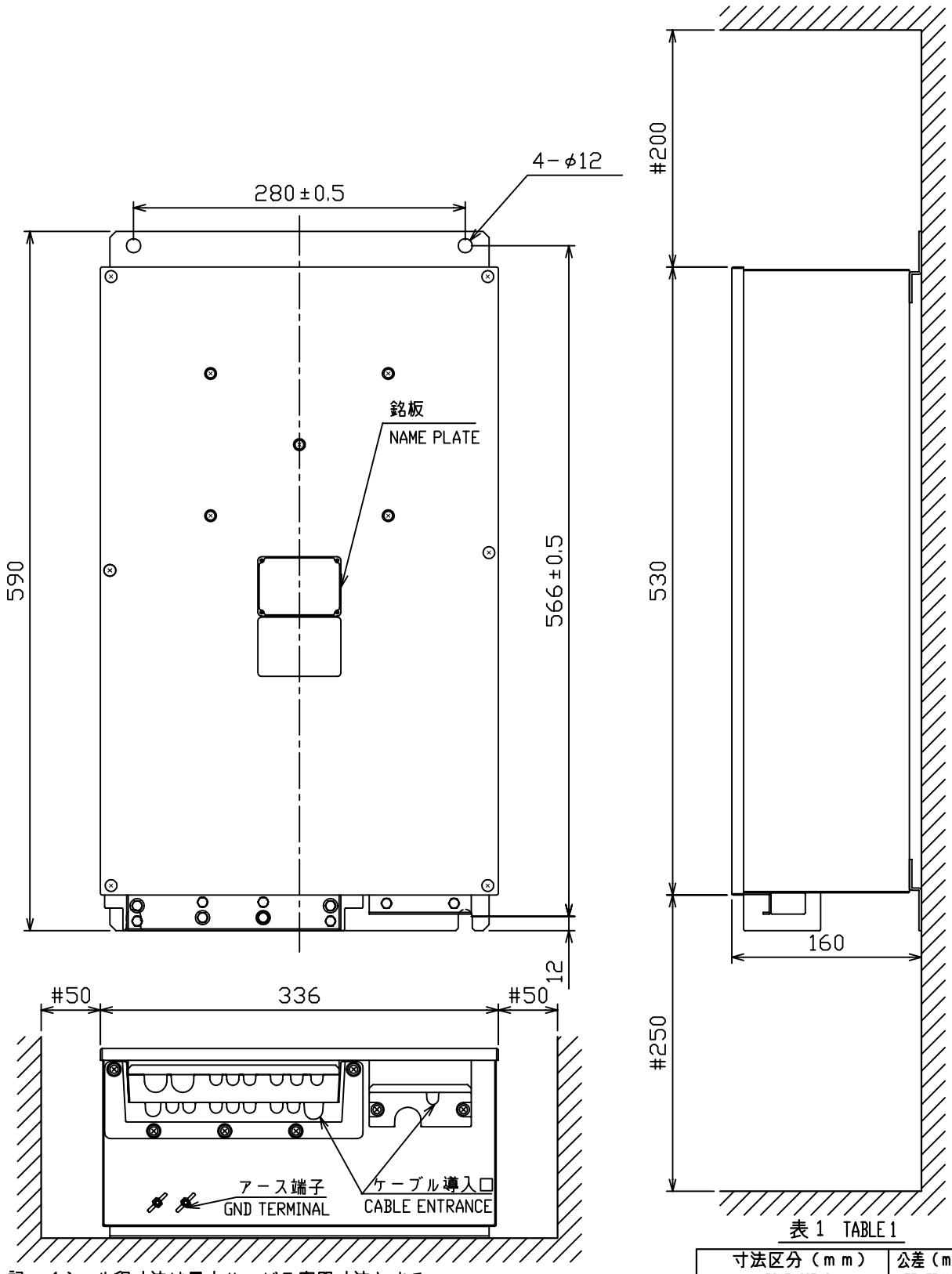


表1 TABLE 1

寸法区分（mm） DIMENSIONS	公差（mm） TOLERANCE
L≦50	±1.5
50<L≦100	±2.5
100<L≦500	±3
500<L≦1000	±4

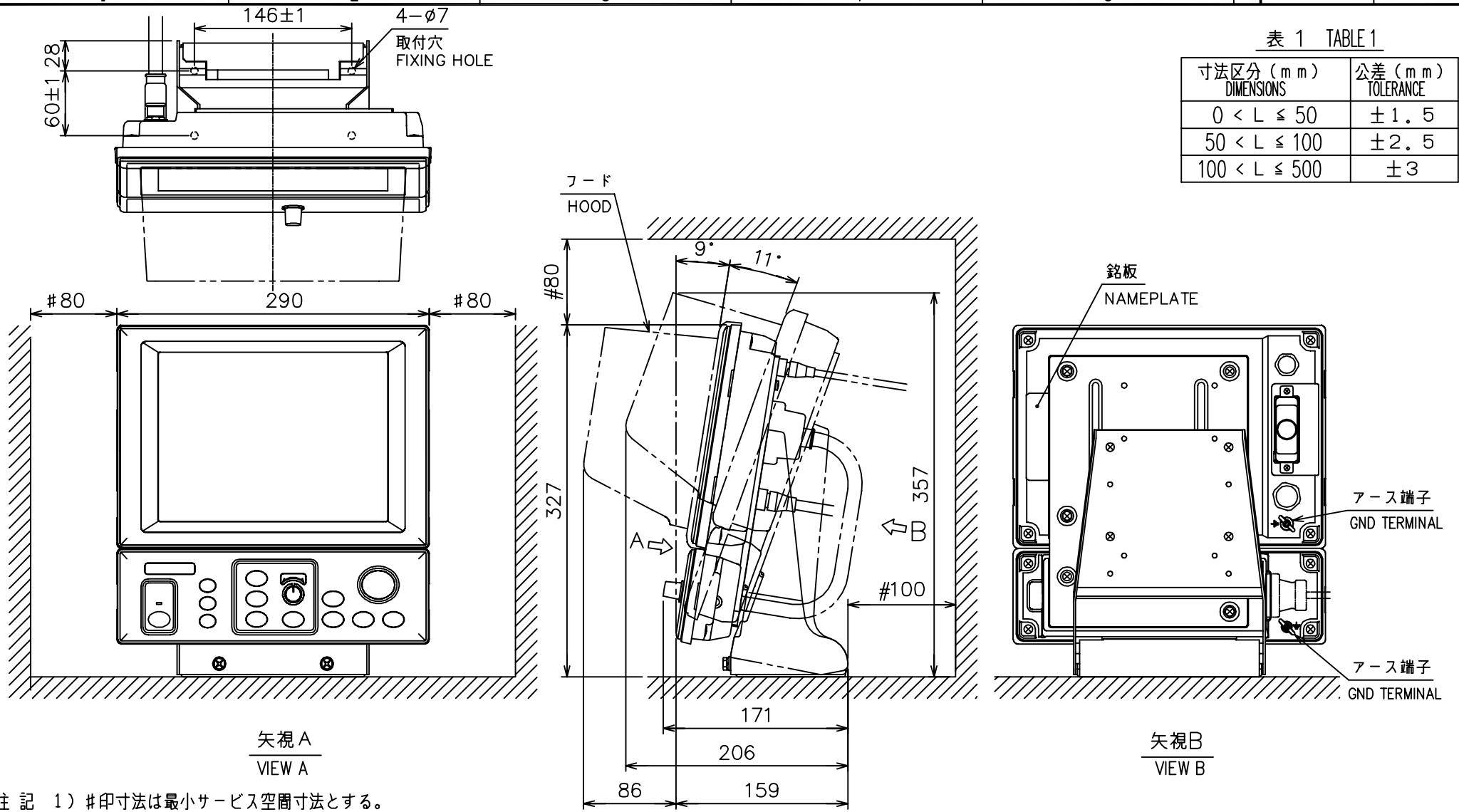
注 記
1） #印寸法は最小サービス空間寸法とする。
2） 指定外の寸法公差は表1による。
3） 取付用ネジはM10ボルトを使用のこと。

NOTE
1. #: MINIMUM SERVICE CLEARANCE.
2. TABLE 1 INDICATES TOLERANCE OF DIMENSIONS WHICH IS NOT SPECIFIED.
3. USE M10 BOLTS FOR FIXING THE UNIT.

DRAWN Oct. 22 '03 E. MIYOSHI		TITLE	CI-8810
CHECKED Takahashi T.		名称	送受信演算部
APPROVED Y. Hatai	CI-88		外寸図
SCALE 1/5 MASS 12 ±10% kg		NAME	TRANSCEIVER UNIT
DWG.No. C7253-G01-A	66-030-200G-3		OUTLINE DRAWING

FURUNO ELECTRIC CO., LTD.

FURUNO



矢視A
VIEW A

矢視B
VIEW B

表 1 TABLE 1

寸法区分（mm） DIMENSIONS	公差（mm） TOLERANCE
0 < L ≦ 50	±1.5
50 < L ≦ 100	±2.5
100 < L ≦ 500	±3

注 記
1）#印寸法は最小サービス空間寸法とする。
2）指定外の寸法公差は表1による。
3）取付用ネジは+トラスタッピンネジ呼び径5x20を使用のこと。
4）装備ケーブルはサービス時、本体を前方に十分引出せるよう余裕を持たせること。

NOTE
1. #: MINIMUM SERVICE CLEARANCE.
2. TABLE 1 INDICATES TOLERANCE OF DIMENSIONS WHICH IS NOT SPECIFIED.
3. USE TAPPING SCREWS 5x20 FOR FIXING UNIT.
4. KEEP ENOUGH CABLE LENGTH BEHIND UNIT.

DRAWN JULY 22,'04 E. MIYOSHI		TITLE	MU-100C + CI-6888
CHECKED TAKAHASHI. T		名称	表示部＋操作部
APPROVED Y. Hatai	CI-68/88		外寸図
SCALE 1/5 MASS 6.0 ±10% kg		NAME	MONITOR UNIT AND CONTROL UNIT
DWG.No. C7252-G01-B	66-030-300G-1		OUTLINE DRAWING

D-2

FURUNO ELECTRIC CO., LTD.

FURUNO

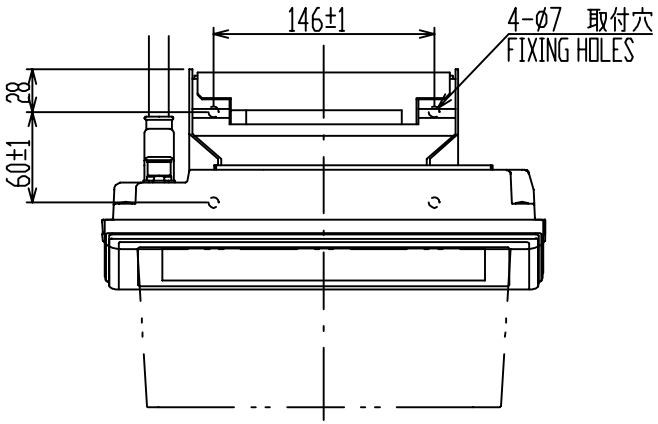
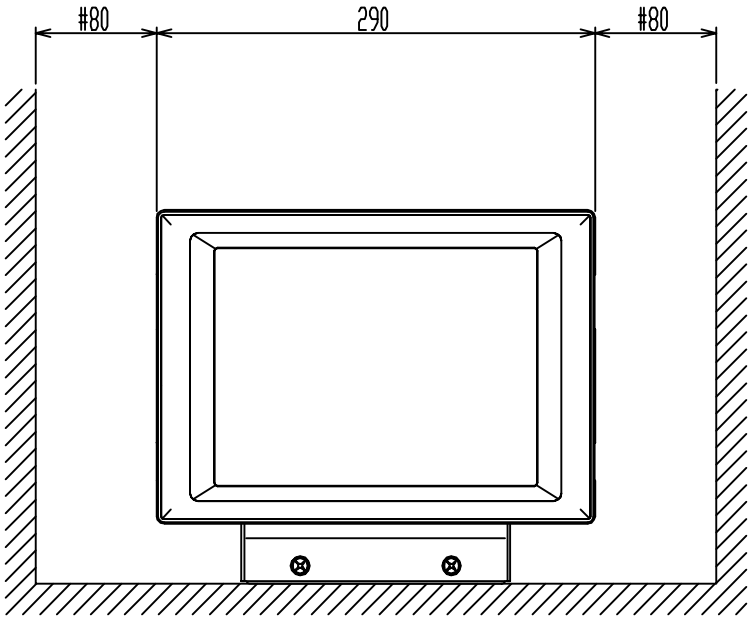
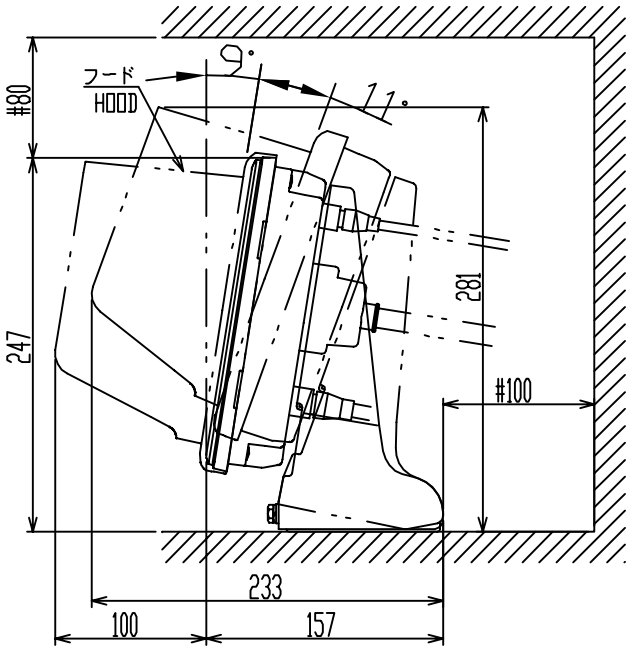
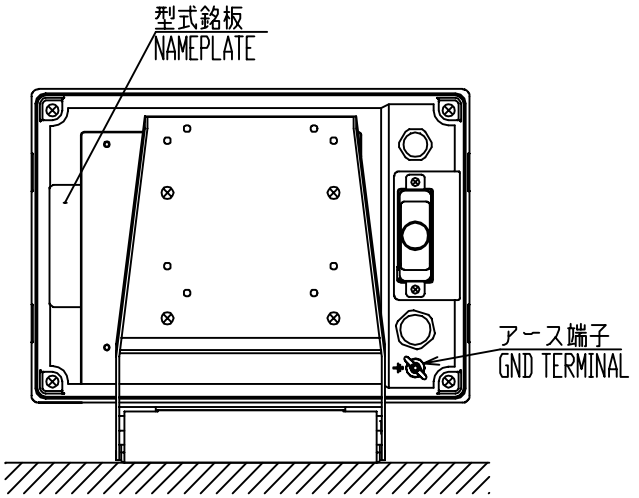


表 1 TABLE 1

寸法区分（mm） DIMENSIONS	公差（mm） TOLERANCE
0 < L ≦ 50	±1．5
50 < L ≦ 100	±2．5
100 < L ≦ 500	±3







注 記 1）#印寸法は最小サービス空間寸法とする。
2）指定外の寸法公差は表1による。
3）取付用ネジは+トラスタッピンネジ呼び径5x20を使用のこと。
4）装備ケーブルはサービス時、本体を前方に十分引出せるよう余裕を持たせること。

NOTE 1. #: MINIMUM SERVICE CLEARANCE.
2. TABLE 1 INDICATES TOLERANCE OF DIMENSIONS WHICH IS NOT SPECIFIED.
3. USE SELF-TAPPING SCREWS 5x20 FOR FIXING THE UNIT.
4. LEAVE ENOUGH SLACK IN CABLING SO UNIT CAN BE DRAWN FORWARD WITHOUT DISCONNECTING CABLING.

DRAWN Dec. 15, '04 E.MIYOSHI		TITLE	MU-100C
CHECKED TAKAHASHI. T	CH-300	名称	表示部（分離型、卓上装備）
APPROVED Y. Hatai	CH-250/S		外寸図
SCALE 1/5 MASS 4.2 ±10% kg		NAME	MONITOR UNIT (SEPARATE, TABLETOP MOUNT)
DWG.No. C1316-G08- D	06-021-191G- 2		OUTLINE DRAWING

FURUNO ELECTRIC CO., LTD.

FURUNO

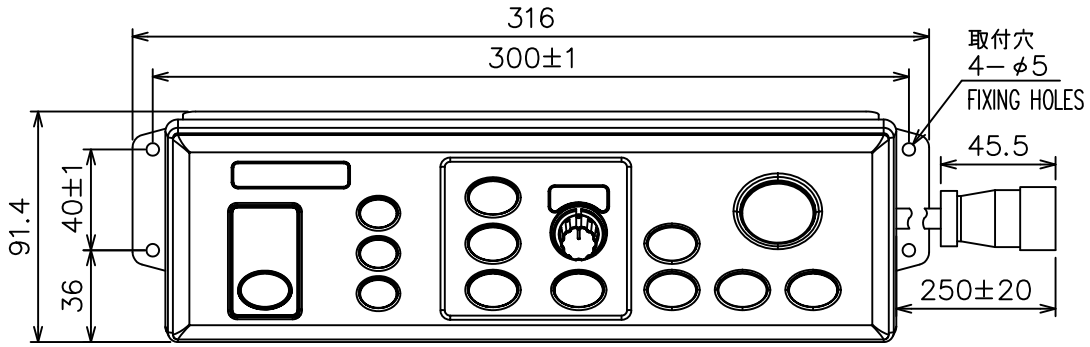
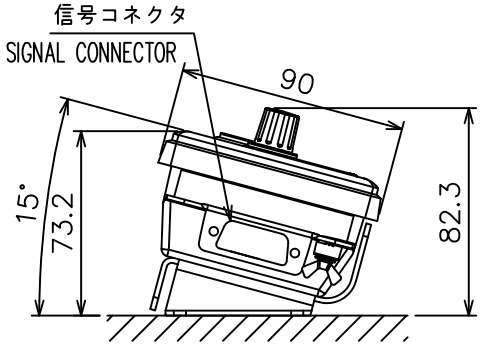
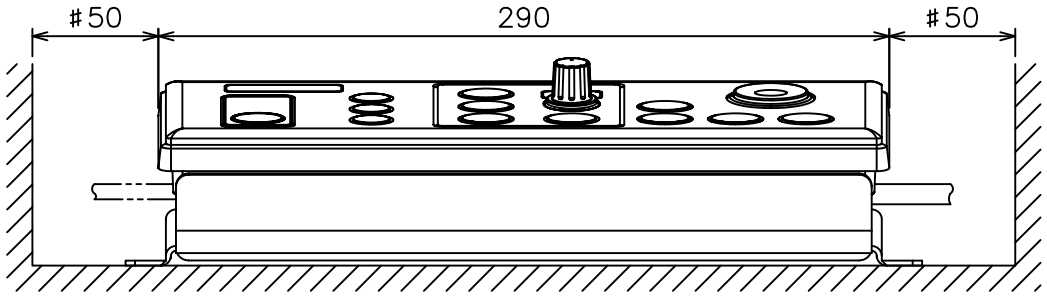
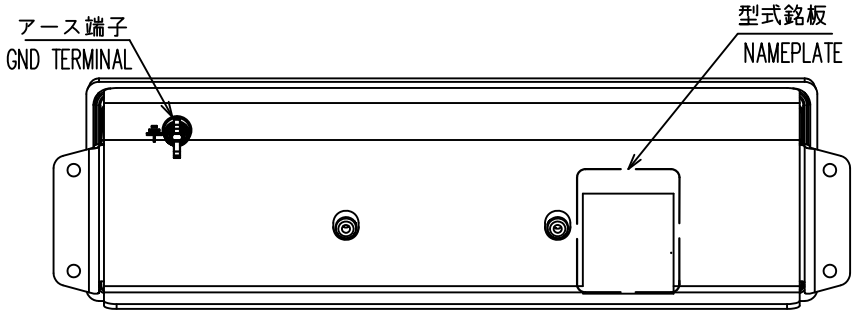


表1 TABLE 1

寸法区分(mm) DIMENSION	公差(mm) TOLERANCE
0 < L ≦ 50	±1.5
50 < L ≦ 100	±2.5
100 < L ≦ 500	±3







注　記

１） 指定外の寸法公差は表１による。

２） ＃印寸法は最小サービス空間寸法とする。

３） 取付ネジは＋トラスタッピンネジ呼び径４ｘ１６を使用のこと。

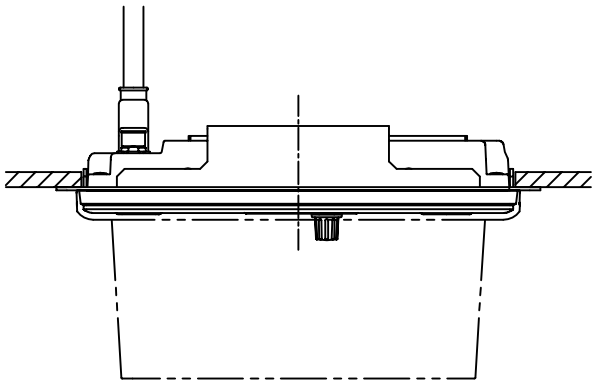
NOTE

1. TABLE 1 INDICATES TOLERANCE OF DIMENSIONS WHICH IS NOT SPECIFIED.
2. #: MINIMUM SERVICE CLEARANCE.
3. USE TAPPING SCREWS ø4x16 FOR FIXING THE UNIT.

DRAWN 22/Mar/2011 T.YAMASAKI		TITLE CI-6888
CHECKED 22/Mar/2011 H.MAKI		名称 操作部（卓上装備）
APPROVED 22/Mar/2011 Y.NISHIYAMA	CI-68/88	外寸図
SCALE 1/3 MASS 1.9 ±10% kg		NAME CONTROL UNIT (TABLETOP MOUNT)
DWG.No. C7252-G02- B	REF.No. 66-030-310G-2	OUTLINE DRAWING

FURUNO ELECTRIC CO., LTD.

FURUNO



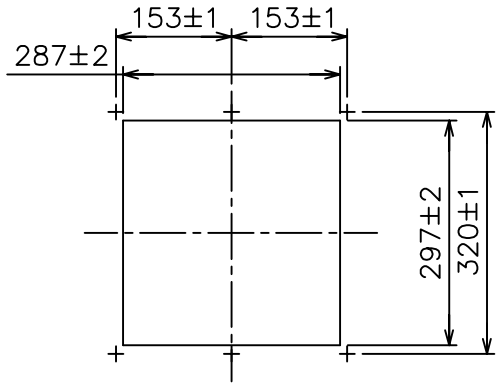
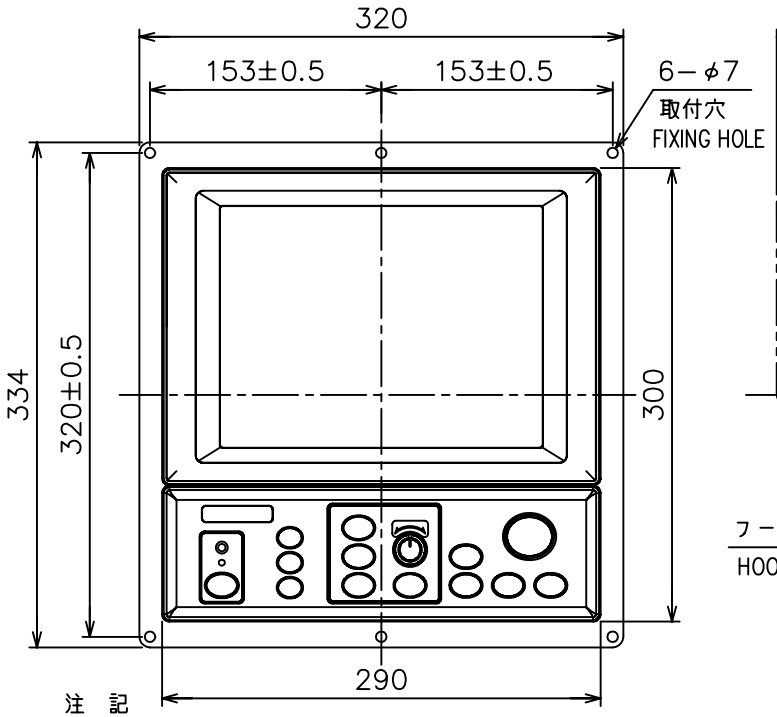
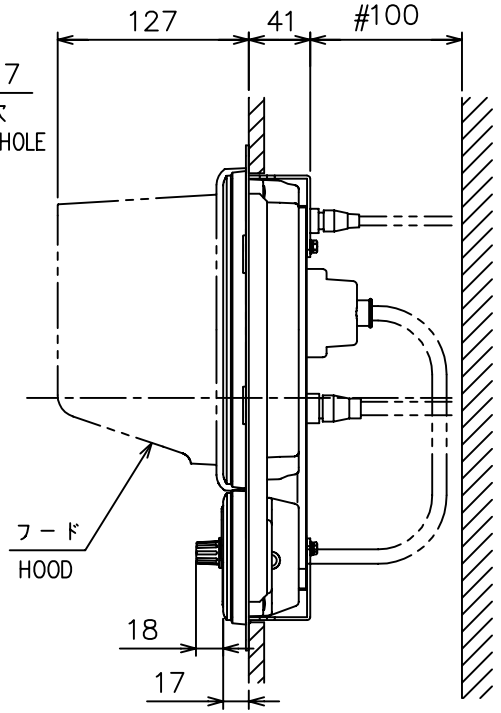


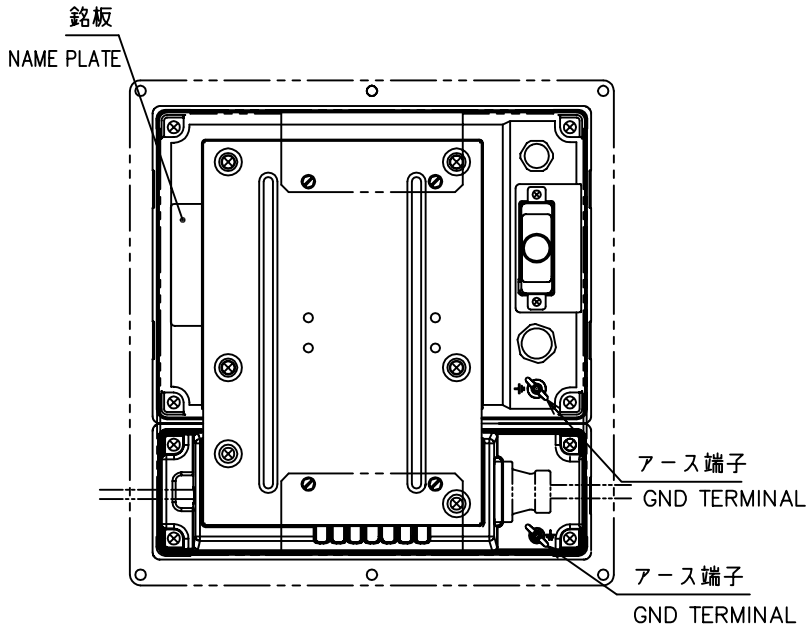
表 1
TABLE 1

寸法区分（ｍｍ）DIMENSIONS	公差（ｍｍ）TOLERANCE
Ｌ≦５０	±１．５
５０<Ｌ≦１００	±２．５
１００<Ｌ≦５００	±３

取付穴寸法図　尺度１／１０
CUTOUT DIMENSIONS (SCALE: 1/10)







注　記

１）　＃印寸法は最小サービス空間寸法とする。
２）　指定外の寸法公差は表１による。
３）　取付用ネジは＋トラスタッピングネジ呼び径５ｘ２０を使用のこと
４）　装備ケーブルはサービス時、本体を前方に十分引き出せるよう余裕を持たせること。

NOTE　1. #: MINIMUM SERVICE CLEARANCE.
2. TABLE 1 INDICATES TOLERANCE OF DIMENSIONS WHICH IS NOT SPECIFIED.
3. USE TAPPING SCREWS 5x20 FOR FIXING UNIT.
4. KEEP ENOUGH CABLE LENGTH BEHIND UNIT.

DRAWN Oct. 22 '03 E. MIYOSHI			TITLE MU-100C+CI-6888
CHECKED Takahashi T.			名称 表示部＋操作部（埋込装備）
APPROVED Y. Hatai		CI-68/88	外寸図
SCALE 1/5	MASS 6.0 ±10% kg		NAME MONITOR UNIT AND CONTROL UNIT (FLUSH MOUNT)
DWG No. C7252-G04- B		66-030-320G- 1	OUTLINE DRAWING

FURUNO ELECTRIC CO., LTD.

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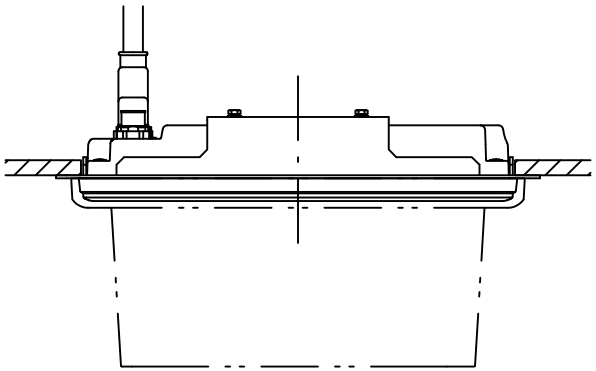
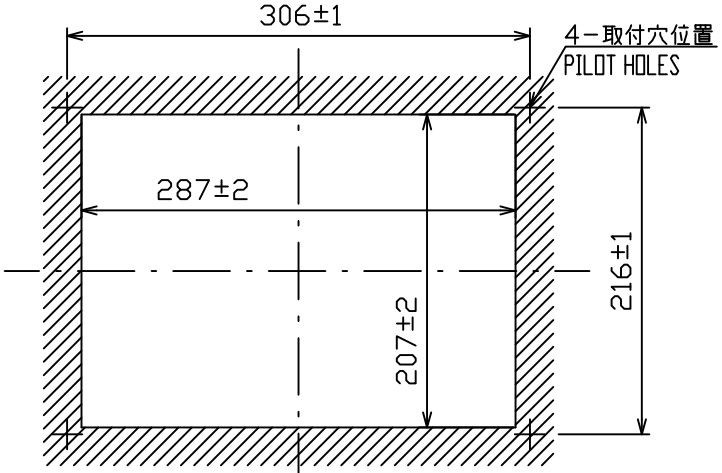
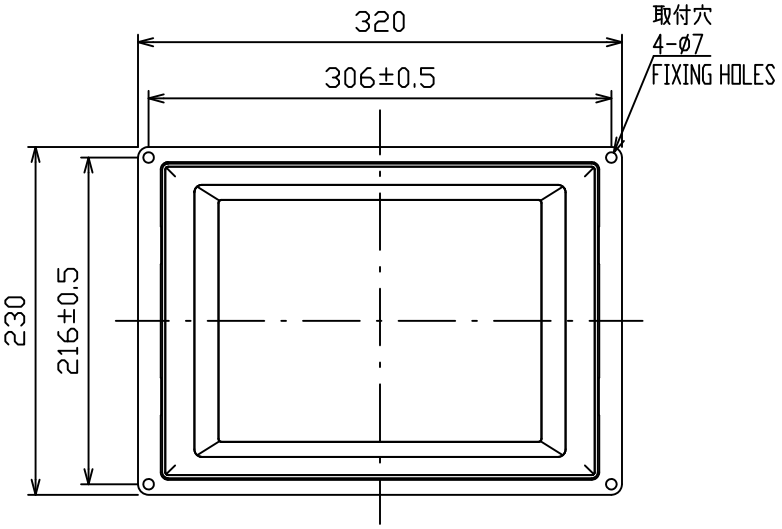
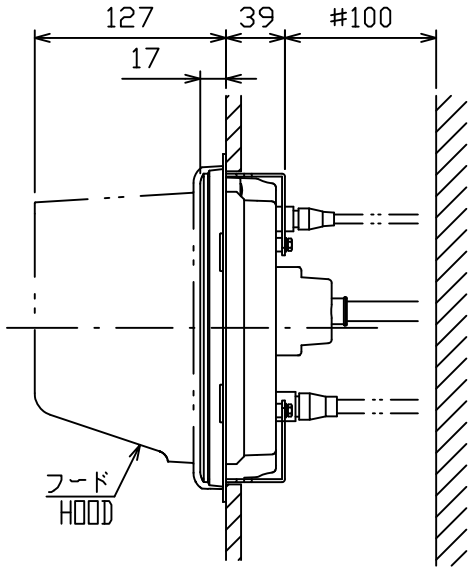
表 1　TABLE 1

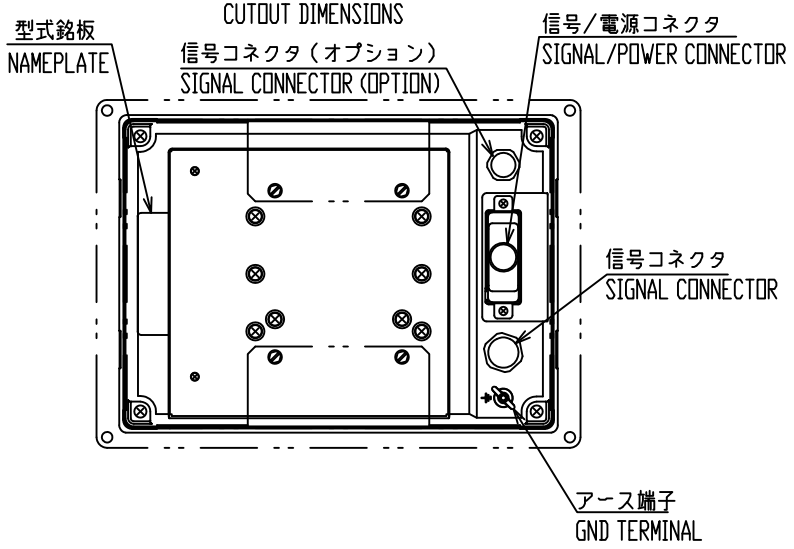
寸法区分（mm）DIMENSION	公差（mm）TOLERANCE
0 < L ≦ 50	±1．5
50 < L ≦ 100	±2．5
100 < L ≦ 500	±3











注 記　1）指定外の寸法公差は表 1 による。
　　2）＃印寸法は最小サービス空間寸法とする。
　　3）取付用ネジは＋トラスタッピンネジ呼び径5×20を使用のこと。
　　4）装備ケーブルは、サービス時、本体を前方に十分引き出せるよう余裕を持たせること。

NOTE 1. TABLE 1 INDICATES TOLERANCE OF DIMENSIONS WHICH IS NOT SPECIFIED.
2. #: MINIMUM SERVICE CLEARANCE.
3. USE TAPPING SCREWS ø5x20 FOR FIXING THE UNIT.
4. KEEP SUFFICIENT CABLE LENGTH SO THAT THE UNIT CAN BE DRAWN FORWARD WITHOUT DISCONNECTING CABLING.

DRAWN 18/Mar/2015 T.YAMASAKI		TITLE	MU-100C
CHECKED 18/Mar/2015 H.MAKI	CH-300	名称	表示部（分離型、埋込装備）
APPROVED 19/Mar/2015 H.MAKI	CH-250/S		外寸図
SCALE 1/5 MASS 2.7 ±10% kg		NAME	MONITOR UNIT (SEPARATE, FLUSH MOUNT)
DWG. No. C1316-G10- C	DWG. No. 06-021-193G-1		OUTLINE DRAWING

FURUNO ELECTRIC CO., LTD.

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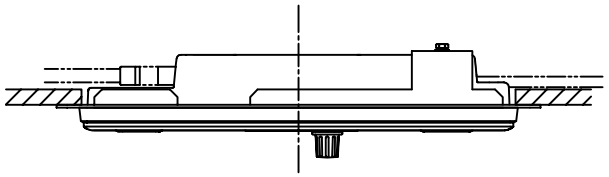
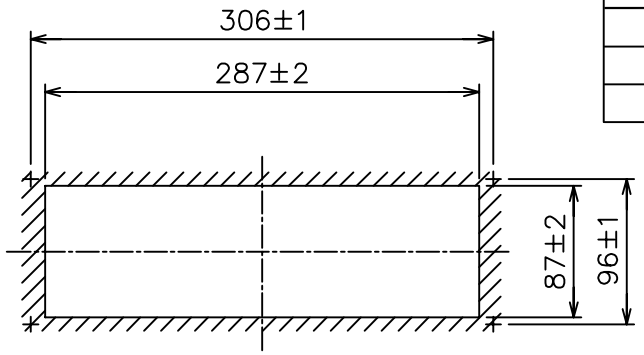
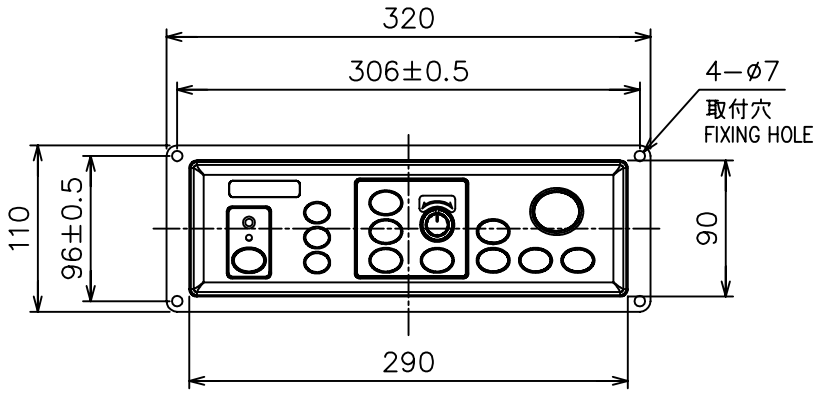
表 1
TABLE 1

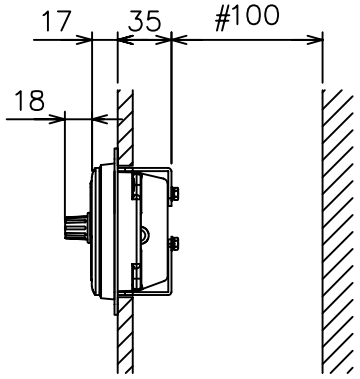
寸法区分（ｍｍ） DIMENSIONS	公差（ｍｍ） TOLERANCE
Ｌ≦５０	±１．５
５０<Ｌ≦１００	±２．５
１００<Ｌ≦５００	±３

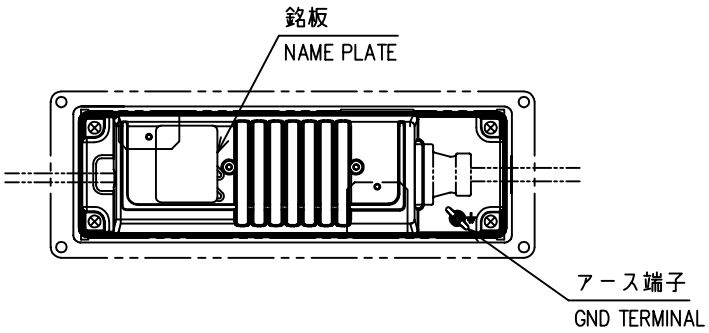




取付穴寸法図
CUTOUT DIMENSIONS







注　記

１）　＃印寸法は最小サービス空間寸法とする。
２）　指定外の寸法公差は表１による。
３）　取付用ネジは＋トラスタッピングネジ呼び径５ｘ２０を使用のこと
４）　装備ケーブルはサービス時、本体を前方に十分引き出せるよう余裕を持たせること。

NOTE　1. #: MINIMUM SERVICE CLEARANCE.
2. TABLE 1 INDICATES TOLERANCE OF DIMENSIONS WHICH IS NOT SPECIFIED.
3. USE TAPPING SCREWS 5x20 FOR FIXING UNIT.
4. KEEP ENOUGH CABLE LENGTH BEHIND UNIT.

DRAWN Oct. 22 '03 E. MIYOSHI			TITLE CI-6888
CHECKED Takahashi T.			名称 操作部（埋込装備）
APPROVED Y. Hatai	CI-68/88		外寸図
SCALE 1/5 MASS 1.9 ±10% kg			NAME CONTROL UNIT (FLUSH MOUNT)
DWG No. C7252-G05- A	66-030-330G- 0		OUTLINE DRAWING

FURUNO ELECTRIC CO., LTD.

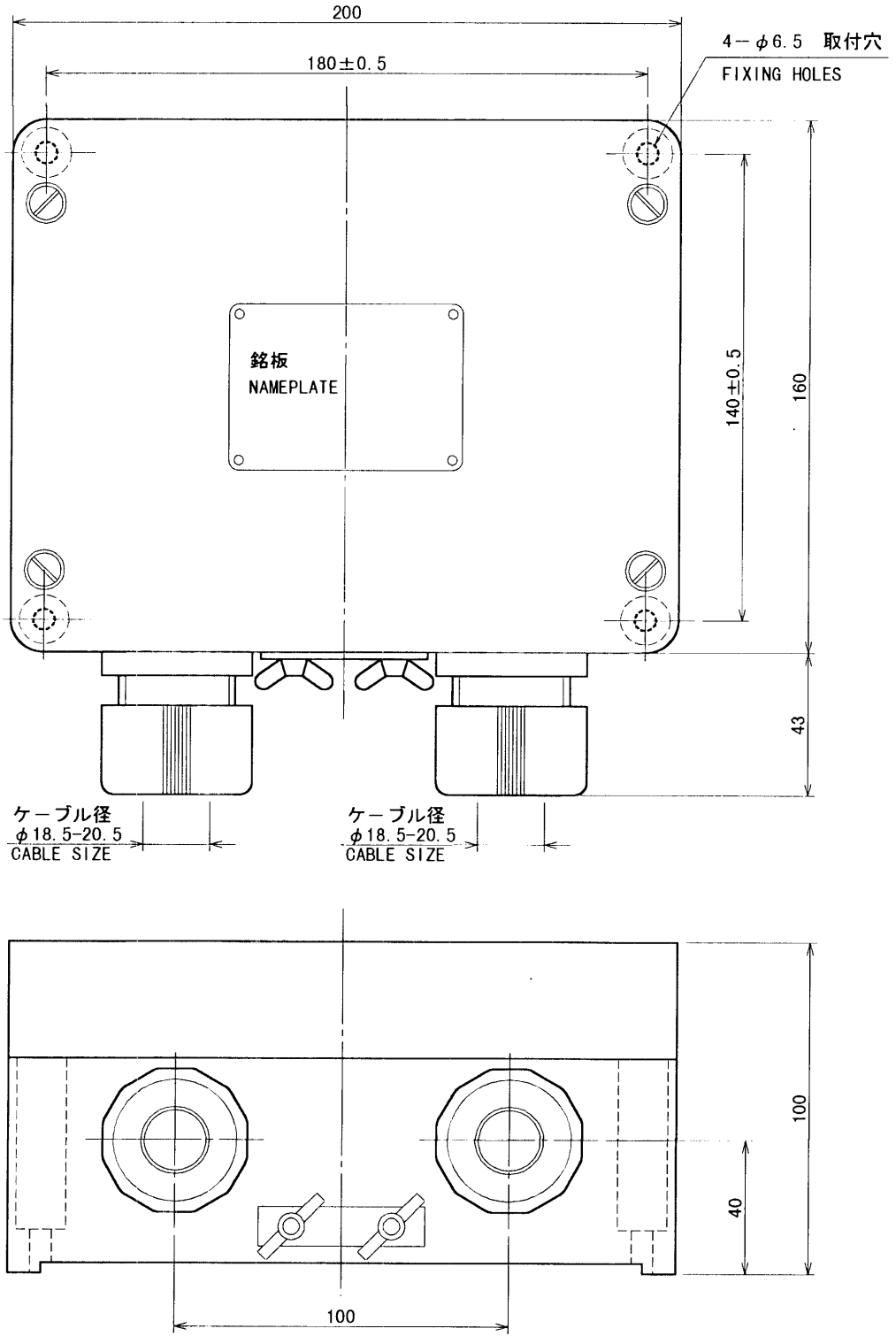


表1 TABLE 1

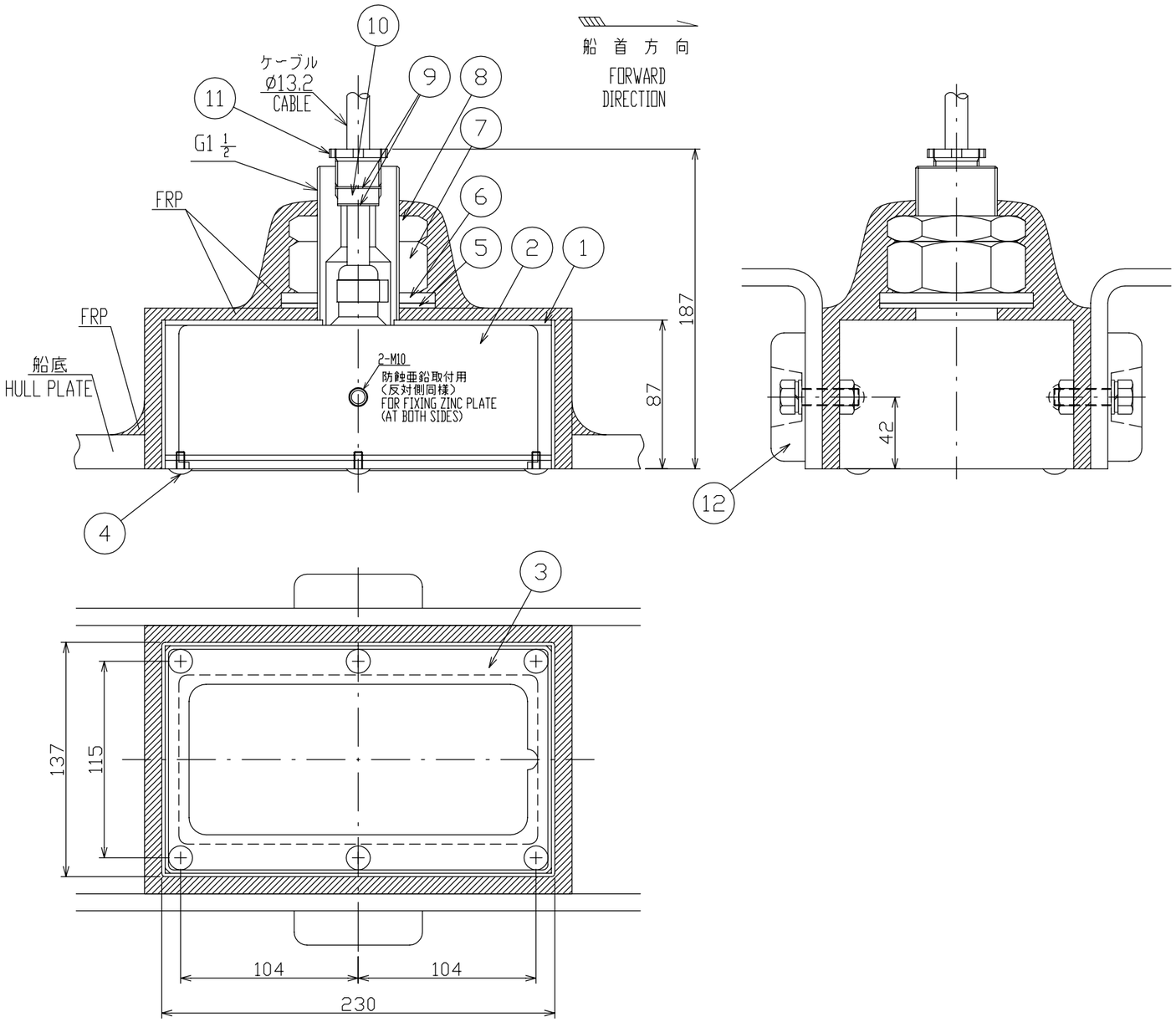
寸法区分(mm) DIMENSION	公差(mm) TOLERANCE
0 < L ≦ 50	±1.5
50 < L ≦ 100	±2.5
100 < L ≦ 500	±3

注記 指定なき寸法公差は表1による。

NOTE TABLE 1 INDICATES TOLERANCE OF DIMENSIONS.

DRAWN Apr.17'00 T.YAMASAKI		TITLE	CI-630
CHECKED Apr.17'00 Y.K	DS-50	名称	接続箱
APPROVED Apr.17'00 Y.K	CI-80 CI-60/60G		外寸図
SCALE 1/2	MASS 2 kg ±10%	NAME	JUNCTION BOX
DWG. No. C7228-G03- D			OUTLINE DRAWING

FURUNO ELECTRIC CO., LTD.



要 目 表 PRINCIPAL ITEMS		
位置 POSITION	船首から FROM BOW	m
	キールから FROM KEEL	mm
突出量H PROJECTION		mm
取付状態 FIXING CONDITION		走行時水平 HORIZONTAL AT RUNNING
保護タンク PROTECTION TANK		

注 記

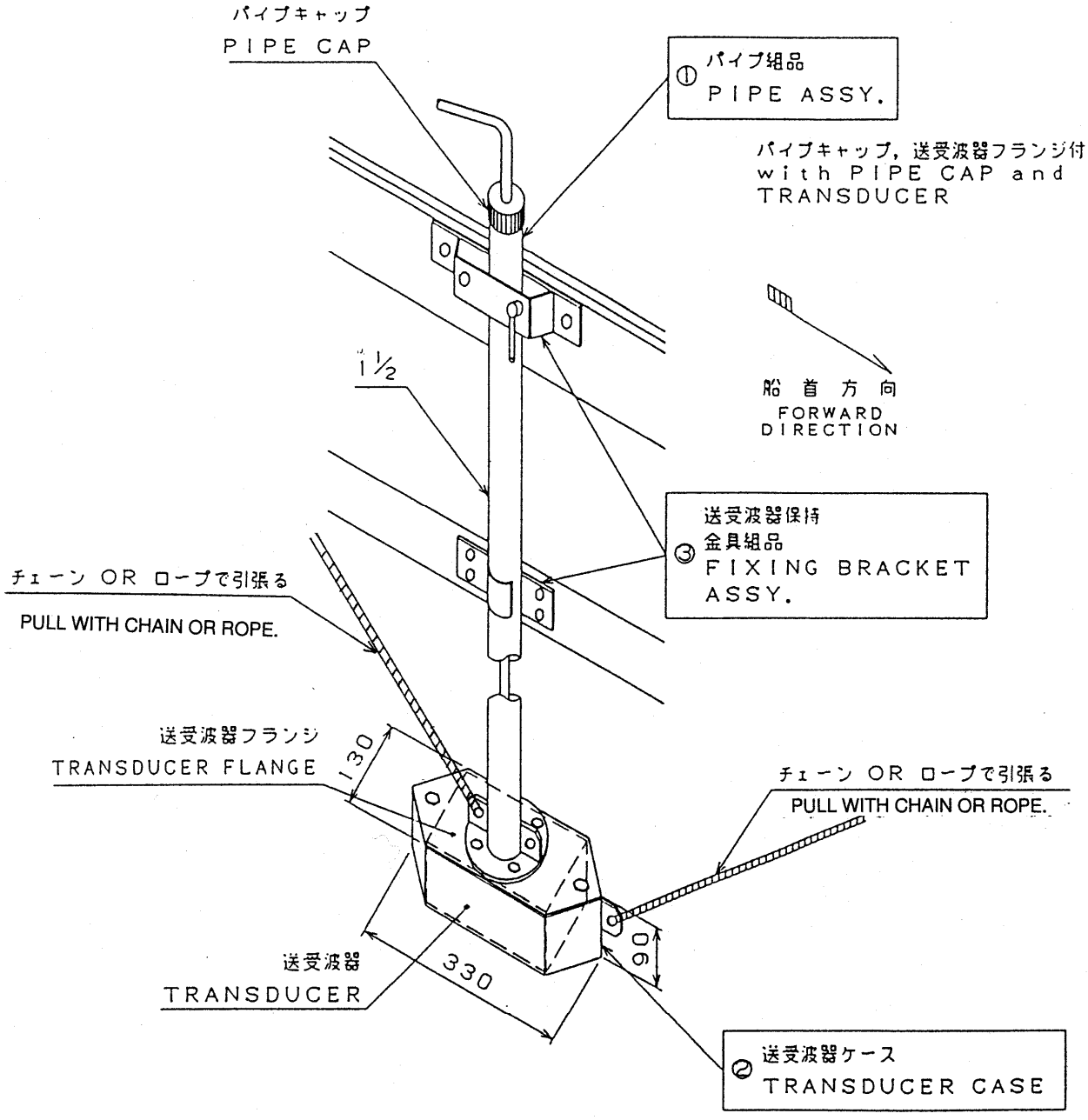
1. 要目表は船主または造船所と協議の上、記入すること。
2. 送受波器面が吃水に平行になる様に装備してください 。
3. 送受波器ケース取付の際には船首、船尾の確認をしてください。
4. 塗装の際、送受波器面を塗装しないでください。
5. グランド部がフレーム等に当たらず、締付用ナットおよび止めナットが容易に締め付けられる位置に取りつけてください。

NOTE

1. DECIDE PRINCIPAL ITEMS UPON DISCUSSING WITH SHIP'S OWNER OR SHIPYARD.
2. THE FACE OF TRANSDUCER SHOULD BE PARALLEL WITH THE WATERLINE ON SAILING.
3. MAKE SURE THE FORE DIRECTION OF THE CASING.
4. DO NOT PAINT TRANSDUCER FACE.
5. ALLOW SUFFICIENT CLEARANCE AROUND THRU-HULL PIPE FOR EASY TIGHTENING AND SERVICING.

品番 ITEM	品名 NAME	材質 MATERIAL	数量 Q'TY	図番 DWG.NO.	摘要 REMARKS
12	防蝕亜鉛 ZINC PLATE		2		造船所手配 SHIPYARD SUPPLY
11	締付グランド GLAND NUT	黄銅 BRASS	1	JISF8801 20	
10	VAパッキン VA パッキン	CR	1	VA-20	
9	平座金 FLAT WASHER	黄銅 BRASS	2	JISF8801 20C	
8	止めナット LOCK NUT	SS400	1	66-021-3205	
7	締付用ナット TIGHTENING NUT	SS400	1	66-021-3204	
6	船底用座金 WASHER	SS400	1	66-021-3203	
5	船底用パッキン PACKING	布入りゴム RUBBER	1	66-021-3206	
4	+トラスコネジ +TRUSS HEAD SCREW	SUS304	6	M6x10	TB2361 35CPS
3	底板 BOTTOM PLATE	SUS304	1	66-021-3202	
2	送受波器 TRANSDUCER		1	CI-840 (CI-80/90) CI-8840 (CI-88)	
1	送受波器ケース CASING	SUS304	1		

DRAWN	Dec. 10 '03 T.YAMASAKI	TITLE	CI-820
CHECKED	Dec. 10 '03 T.MATSUGUCHI	名称	FRP船用（キール埋込）
APPROVED	Dec.19'03 T.Matsuguchi CI-80/90/88		送受波器装備図
SCALE	1/3 MASS ±10% kg	NAME	FRP HULL (KEEL MOUNT)
DWG No.	C7239-T01- D		TRANSDUCER INSTALLATION



注. 1. 送受波器ケース取付けの際には船首、船尾の確認をしてキールと
平行になるようにしてください。
2. 送受波器面がキールより下になる様に装備して下さい。
3. 送受波器面が吃水に平行になる様に装備して下さい。

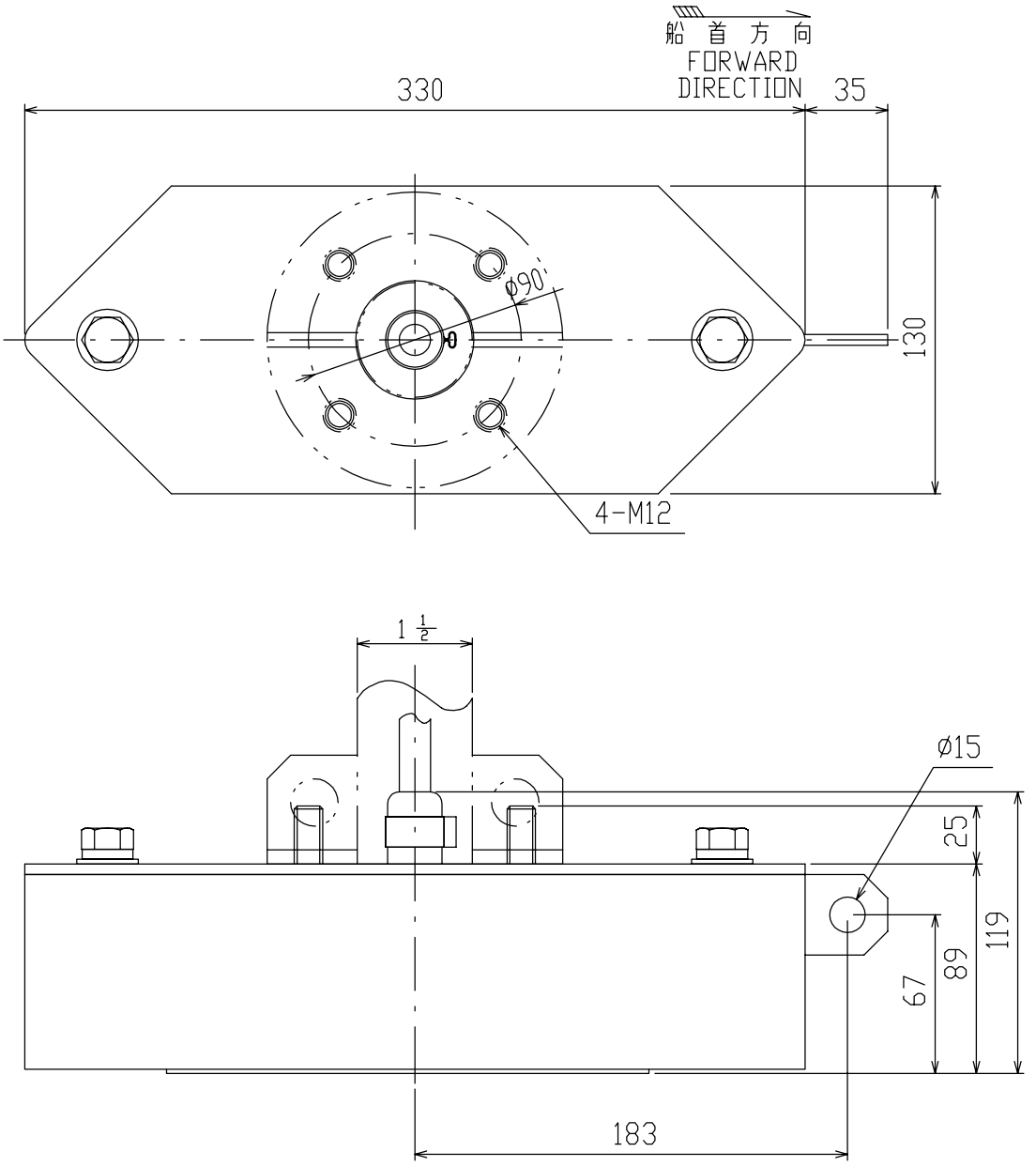
NOTE

1. INSTALL THE TRANSDUCER CASE SO AS TO BE PARALLEL WITH KEEL.
2. MAKE SURE THE FACE OF TRANSDUCER SHOULD BE UNDER KEEL.
3. THE FACE OF TRANSDUCER SHOULD BE PARALLEL WITH THE WATERLINE WHEN SAILING.

REMARKS				TYPE	CI-821
				名称	舷側取付治具装備図
DRAWN T.Y	APPROVED July 29 '94	CI-80		NAME	TRANSDUCER INSTALLATION
SCALE 1/10	MASS — kg	APPLICABLE TO: (MODEL)	BLOCK NO.	DWG NO.	C7239-T03- C

表1 TABLE 1

寸法区分(mm) DIMENSION	公差(mm) TOLERANCE
0 < L ≦ 50	±1.5
50 < L ≦ 100	±2.5
100 < L ≦ 500	±3



注記

1）指定なき寸法公差は表1による。

2）送受波器はCI-80/88で異なります。互換性はありません。

NOTE

1. TABLE 1 INDICATES TOLERANCE OF DIMENSIONS WHICH IS NOT SPECIFIED.
2. TRANSDUCER TYPE IS NOT COMMON BETWEEN CI-80 AND CI-88.

DRAWN Dec. 9 '03 T.YAMASAKI		TITLE	CI-821
CHECKED Dec. 9 '03 T.MATSUGUCHI		名称	送受波器タンク（舷側装備）
APPROVED Dec.19'03 T.Matsuguchi	CI-80/88		外寸図
SCALE 1/3 MASS 2 ±10% kg		NAME	TRANSDUCER TANK (SIDE HULL)
DWG.No. C7239-G05- E	66-021-3100-G1		OUTLINE DRAWING

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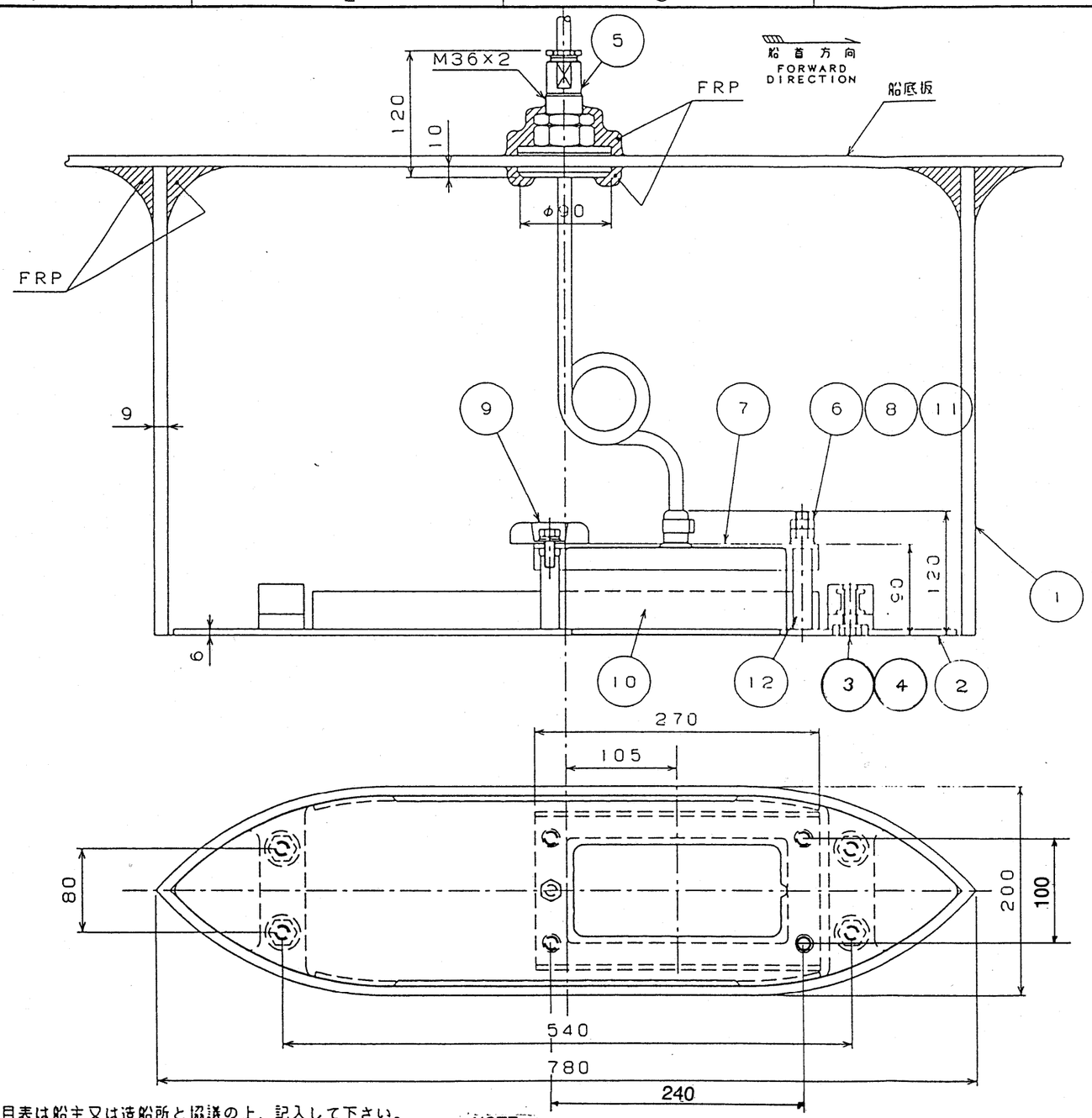
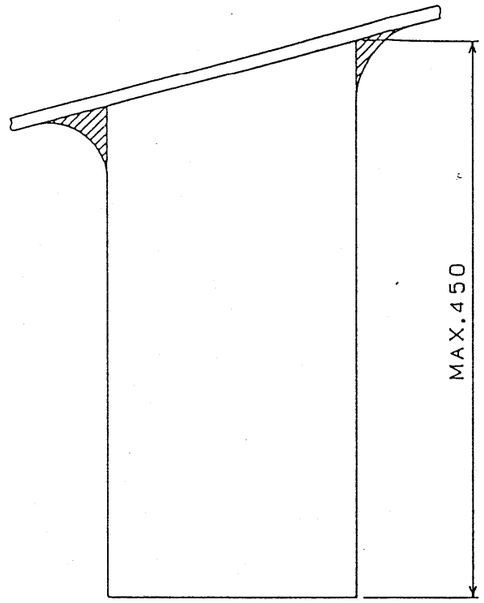
D-12





要目表 PRINCIPAL ITEMS		
位置 POSITION	船首から FROM BOW	mm
	キールから FROM KEEL	mm
突出量H PROJECTION		mm
取付状態 FIXING CONDUITION	走行時水平 HORIZONTAL AT RUNNING	
保護タンク PROTECTION TANK		

ITEM	NAME	MATERIAL	Q'TY	DWG.NO.	REMARKS
12	スペーサ SPACER	SGP	4	66-021-3403	
11	平座金 FLAT WASHER		4		M12
10	送受波器 TRANSDUCER		1		
9	防蝕亜鉛 ZINC PLATE		1		造船所手配 SHIPYARD SUPPLY
8	平座金 FLAT WASHER	SUS304	4		M12
7	押さえ板 FIXING PLATE	SS41	1	66-021-3402	
6	六角ナット HEX. NUT	SUS304	8		M12
5	電線貫通金物 THRU－HULL PIPE	BC2	1	TRB-1500	
4	バネ座金 SPRING WASHER	SUS304	4		M12
3	六角ボルト HEX. BOLT	SUS304	4		M12 X 40
2	送受波器フランジ FRANGE	SS41	1	66-021-3401	
1	送受波器ケース CASING	FRP	1	66-017-1301	

注.
1.要目表は船主又は造船所と協議の上、記入して下さい。
2.送受波器ケースは船底傾斜角に合わせて切断して下さい。
3.貫通金物はフレーム等に当たらない場所で、締付用ナット、止め止めナットの締付けに支障のない位置に取付けること。
4.貫通金物は船内外両面ともＦＲＰ成形すること。
5.送受波器ケース取付の際には船首、船尾の確認をして下さい。
6.送受波器面が吃水に平行になる様に装備して下さい。
7.塗装の際、送受波器面を塗装しないこと。
8.送受波器ケースは内面もＦＲＰ成形すること。

NOTE
1. DESIDE PRINCIPAL ITEMS UPON DISCUSSING WITH SHIP`S OWNER OR SHIPYARD.
2. CUT CASING FOR RISING ANGLE OF SHIP`S HULL.
3. ALLOW ENOUGH CLEARANCE AROUND THRU-HULL PIPE FOR EASY TIGHTENING AND SERVICING.
4. USE FRP TO INSIDE AND OUTSIDE TO CONSTRUCT THRU-HULL PIPE.
5. MAKE SURE THE FORE DIRECTION OF THE CASING.
6. THE FACE OF TRANSDUCER SHOULD BE PARALLEL WITH THE WATERLINE WHEN SAILING.
7. DO NOT COAT TRANSDUCER FACE.
8. USE FRP WITHIN TRANSDUCER TO CONSTRUCT IT.

REMARKS			TYPE CI-822
DRAWN T.Y	APPROVED July 28 '94	CI-80	名称 送受波器装備図
SCALE —	MASS — kg	APPLICABLE TO: (MODEL)	NAME TRANSDUCER INSTALLATION
		BLOCK NO.	DWG NO. C7239-T02- C

FURUNO ELECTRIC CO., LTD.

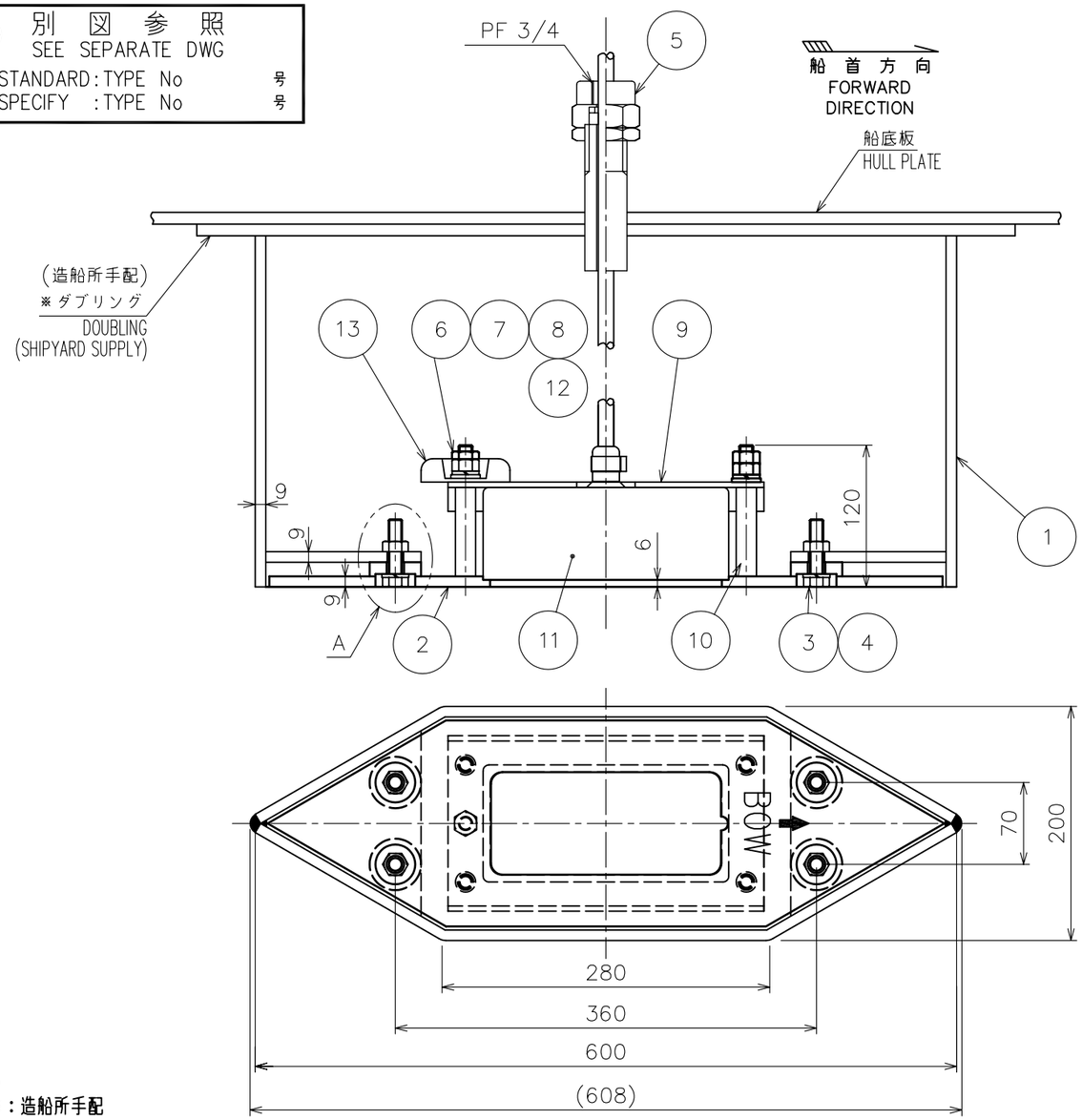
(済)

FURUNO

	D-13
装備法分類番号 INSTALLATION METHOD	T−
周 波 数 FREQUENCY	／ kHz

⑤ 別 図 参 照
SEE SEPARATE DWG

標準 STANDARD : TYPE No 号
指定 SPECIFY : TYPE No 号



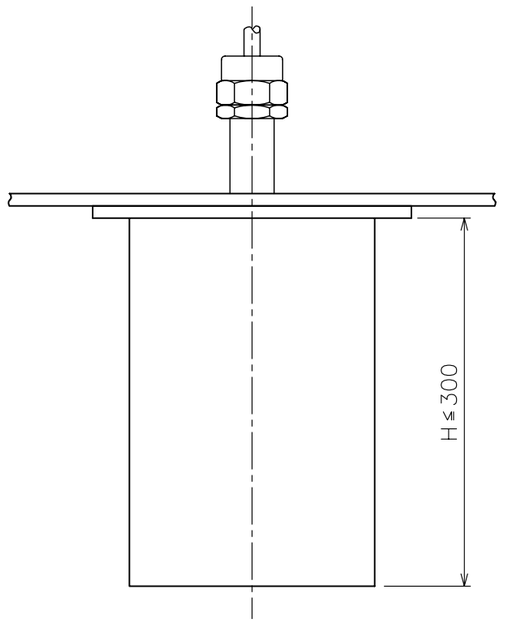


表1 (Table1)

寸法区分（mm） Dimension	公差（mm） Tolerance
L≦50	±1.5
50<L≦100	±2.5
100<L≦500	±3
500<L≦1000	±4

要 目 表 PRINCIPAL ITEMS		
位置 POSITION	船首から FROM BOW	m
	キールから FROM KEEL	mm
突出量H PROJECTION		mm
取付状態 FIXING CONDITION		走行時水平 HORIZONTAL AT RUNNING
保護タンク PROTECTION TANK		

塗装：錆止め塗装
ANTICORROSIVE COATING

品番 ITEM	品 名 NAME	材 質 MATERIAL	数 量 Q'TY	図 番 DWG.NO.	摘 要 REMARKS
13	防触亜鉛 ZINC PLATE		1		造船所手配 SHIPYARD SUPPLY
12	平座金 FLAT WASHER	POM	4	T−201−11	
11	送受波器 TRANSDUCER		1	CI−840/8840	質量に含まず NOT INCLUDED IN MASS
10	スペーサ SPACER	SGP	4	66−021−3603	
9	押え板 FIXING PLATE	SS400	1	66−021−3402	
8	平座金 FLAT WASHER	SUS316L	4	M12	
7	バネ座金 SPRING WASHER	SUS316L	4	M12	
6	六角ナット HEX. NUT	SUS316L	8	M12	
5	電線貫通金物 THRU−HULL PIPE		1	TFB−5000C1	
4	バネ座金 SPRING WASHER	SUS316L	5	M12	
3	六角ボルト HEX. BOLT	SUS316L	5	M12×50	
2	フランジ FLANGE	SS400	1	66−021−3602	
1	送受波器ケース CASING	SS400	1	66−021−3601	

注記
1. ※：造船所手配
2. 送受波器ケースは船底傾斜角にあわせて切断ください。
3. 切断・溶接の際は、歪み防止のため送受波器を取り外した状態で"フランジ"を必ず取り付けておいてください。溶接方法は造船所一任。
4. 送受波器面が吃水に平行になる様に装備してください。
5. 電線貫通金物を溶接する際は、パッキンは取り外して行ってください。
6. 送受波器ケース取付の際には船首、船尾の確認をしてください。
7. 船尾側上端に空気抜き用穴（φ10～φ20程度）をあけてください。
8. 電線貫通金物はフレーム等の邪魔にならない所で送受波器に当たらず、キャップナットが容易に締め付けられる位置に取り付けてください。
9. 網除け、保護タンクは必要に応じて造船所にて製作してください。
10. 装備後はサビ止め塗装をはがした後正規の塗装をおこなってください。
11. 塗装の際、送受波器面を塗装しない様に注意してください。
12. 送受波器取付け後、A 部の隙間をシリコン等で埋めてください。
13. 指定外の寸法公差は、表1の通りです。
14. ボルト類には焼付防止グリス(モリシーラ1910等)を塗布してください。

NOTE
1. ※: SHIPYARD SUPPLY.
2. CUT CASING FOR RISING ANGLE OF SHIP'S HULL.
3. TO AVOID DISTORTION BY HEAT. PUT "FIXING FLANGE" ONTO CASING (WITHOUT TRANSDUCER) WHILE CUTTING AND/OR WELDING.
4. THE FACE OF TRANSDUCER SHOULD BE PARALLEL WITH THE WATERLINE ON SAILING.
5. REMOVE GASKET FROM CABLE GLAND BEFORE WELDING.
6. MAKE SURE THE FORE DIRECTION OF THE CASING.
7. MAKE A HOLE φ10-20 TO ESCAPE AIR ON THE UPPER SIDE OF AFT-TANK.
8. ALLOW SUFFICIENT CLEARANCE AROUND THRU-HULL PIPE FOR EASY TIGHTENING AND SERVICING.
9. NET-PROTECTOR OR PROTECTIVE TANK SHOULD BE PREPARED BY SHIPYARD.
10. THE TANK SHOULD BE FINISHED HIGH ADHESION COATING, AFTER REMOVE ANTICORROSIVE PAINT.
11. DO NOT PAINT TRANSDUCER FACE.
12. FILL THE GAP 'A' WITH SILICONE SEALANT AFTER TRANCDUCER INSTALLED.
13. TABLE 1 INDICATES TOLERANCE OF DIMENSIONS WHICH IS NOT SPECIFIED.
14. APPLY BURN-PREVENTION GREASE TO BOLTS.

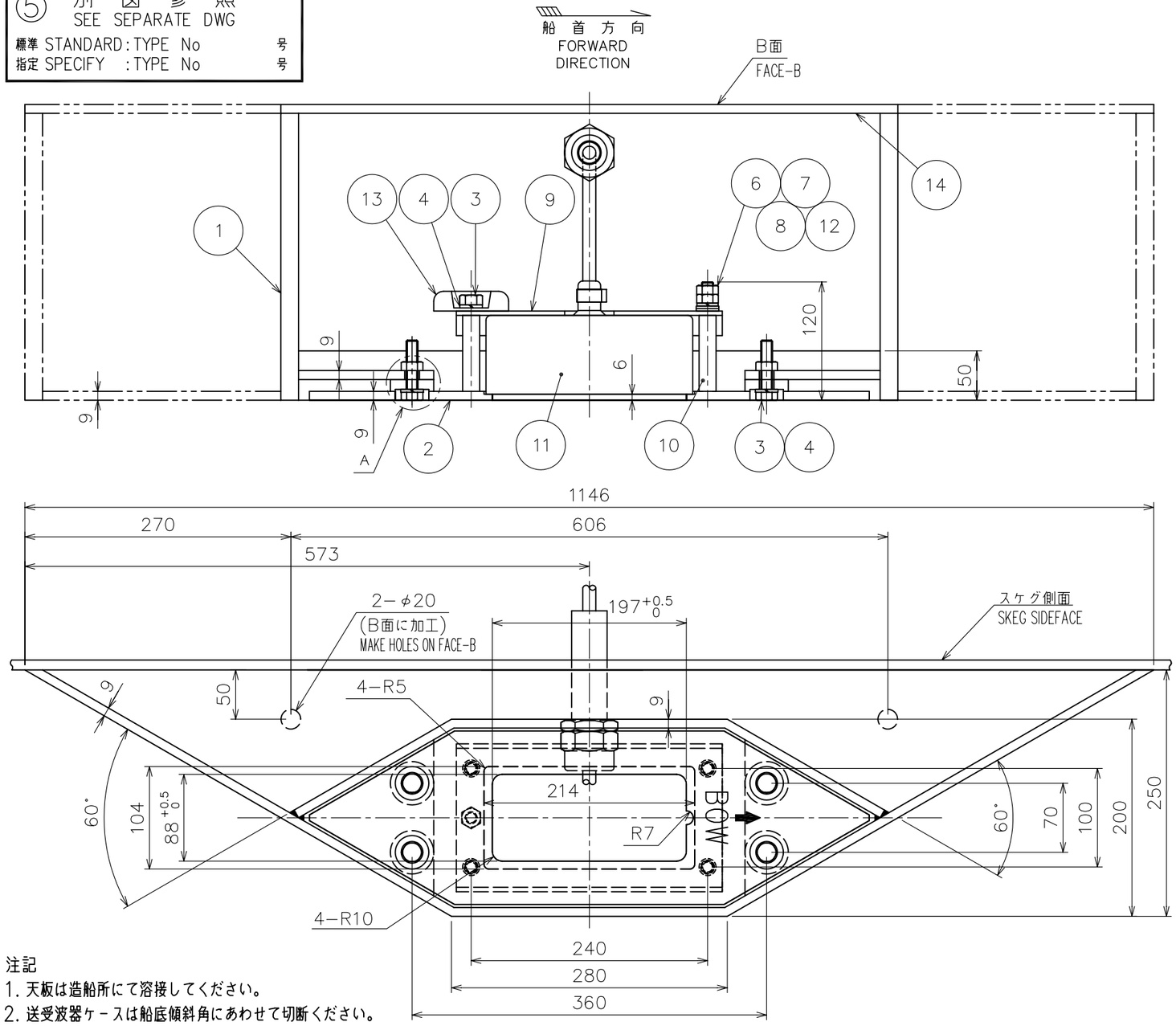
DRAWN Feb. 18 '05 T.YAMASAKI		TITLE	CI−823
CHECKED Feb. 21 '05 T.MATSUGUCHI		名称	鋼船用
APPROVED Feb.22'05 T.Matsuguchi	CI−80/90/88		送受波器装備図
SCALE 1/5 MASS 35 ±10% kg	質量に送受波器は含まず MASS W/O TRANSDUCER	NAME	STEEL HULL
DWG No. C7239−T04− E	66−021−3600−3		TRANSDUCER INSTALLATION

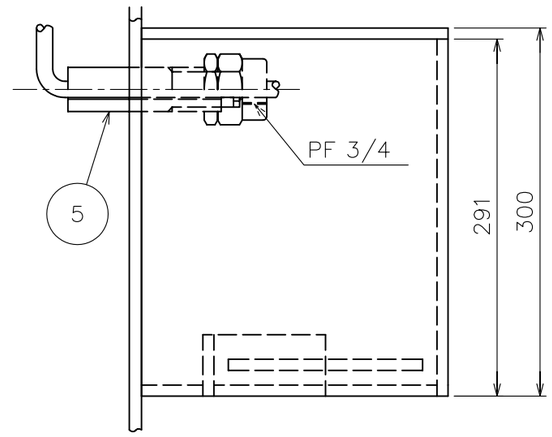
FURUNO ELECTRIC CO., LTD.

装備法分類番号 INSTALLATION METHOD	T−
周波数 FREQUENCY	／ kHz

⑤ 別図参照
SEE SEPARATE DWG

標準 STANDARD : TYPE No 号
指定 SPECIFY : TYPE No 号





要目表 PRINCIPAL ITEMS		
位置 POSITION	船首から FROM BOW	m
	キールから FROM KEEL	mm
突出量H PROJECTION		mm
取付状態 FIXING CONDITION	走行時水平 HORIZONTAL AT RUNNING	
保護タンク PROTECTION TANK		

表1 (Table1)

寸法区分 (mm) Dimension	公差 (mm) Tolerance
L≦50	±1.5
50<L≦100	±2.5
100<L≦500	±3
500<L≦1000	±4
1000<L≦2000	±5

注記
1. 天板は造船所にて溶接してください。
2. 送受波器ケースは船底傾斜角にあわせて切断ください。
3. 切断・溶接の際は、歪み防止のため送受波器を取り外した状態で"フランジ"を必ず取り付けておいてください。溶接方法は造船所一任。
4. 送受波器面が吃水に平行になる様に装備してください。
5. 電線貫通金物を溶接する際は、パッキンは取り外して行ってください。
6. 送受波器ケース取付の際には船首、船尾の確認をしてください。
7. 電線貫通金物はフレーム等の邪魔にならない所で送受波器に当たらず、キャップナットが容易に締め付けられる位置に取り付けてください。
8. 網除け、保護タンクは必要に応じて造船所にて製作してください。
9. 塗装の際、送受波器面を塗装しない様に注意してください。
10. 送受波器取付け後、A部の隙間をシリコン等で埋めてください。
11. 指定外の寸法公差は、表1の通りです。
12. ボルト類には焼付防止グリス(モリシーラ1910等)を塗布してください。

NOTE
1. UPPER PLATE SHOULD BE WELD BY SHIPYARD.
2. CUT CASING FOR RISING ANGLE OF SHIP'S HULL.
3. TO AVOID DISTORTION BY HEAT. PUT "FIXING FLANGE" ONTO CASING (WITHOUT TRANSDUCER) WHILE CUTTING AND/OR WELDING.
4. THE FACE OF TRANSDUCER SHOULD BE PARALLEL WITH THE WATERLINE ON SAILING.
5. REMOVE GASKET FROM CABLE GLAND BEFORE WELDING.
6. MAKE SURE THE FORE DIRECTION OF THE CASING.
7. ALLOW SUFFICIENT CLEARANCE AROUND THRU-HULL PIPE FOR EASY TIGHTENING AND SERVICING.
8. NET-PROTECTOR OR PROTECTIVE TANK SHOULD BE PREPARED BY SHIPYARD.
9. DO NOT PAINT TRANSDUCER FACE.
10. FILL THE GAP 'A' WITH SILICONE SEALANT AFTER TRANCDUCER INSTALLED.
11. TABLE 1 INDICATES TOLERANCE OF DIMENSIONS WHICH IS NOT SPECIFIED.
12. APPLY BURN-PREVENTION GREASE TO BOLTS.

塗装：エピコンジンクリッチプライマーB−2　COATING: EPCOM ZINC RICH PRIMER B-2

品番 ITEM	品名 NAME	材質 MATERIAL	数量 Q'TY	図番 DWG.NO.	摘要 REMARKS
14	天板 UPPER PLATE	SS400	1	66−021−4002	
13	防触亜鉛 ZINC PLATE		1		造船所手配 SHIPYARD SUPPLY
12	平座金 FLAT WASHER	POM	4	T−201−11	
11	送受波器 TRANSDUCER		1	CI−840/8840	質量に含まず NOT INCLUDED IN MASS
10	スペーサ SPACER	SGP	4	66−021−3603	
9	押え板 FIXING PLATE	SS400	1	66−021−3402	
8	平座金 FLAT WASHER	SUS316L	4	M12	
7	バネ座金 SPRING WASHER	SUS316L	4	M12	
6	六角ナット HEX. NUT	SUS316L	8	M12	
5	電線貫通金物 THRU-HULL PIPE		1	TFB−5000CI	
4	バネ座金 SPRING WASHER	SUS316L	5	M12	
3	六角ボルト HEX. BOLT	SUS316L	5	M12×50	
2	フランジ FLANGE	SS400	1	66−021−3602	
1	送受波器ケース CASING	SS400	1	66−021−4001	

DRAWN	Feb. 21 '05 T.YAMASAKI	TITLE	CI−824
CHECKED	Feb. 21 '05 T.MATSUGUCHI	名称	鋼船（左舷）用
APPROVED	Feb.22'05 T.Matsuguchi		送受波器装備図
SCALE	1/5	MASS	54 ±10% kg
DWG No.	C7239−T05− A	CI−80/90/88 質量に送受波器は含まず MASS W/O TRANSDUCER	66−021−400G−0
NAME	STEEL HULL (PORT) TRANSDUCER INSTALLATION		

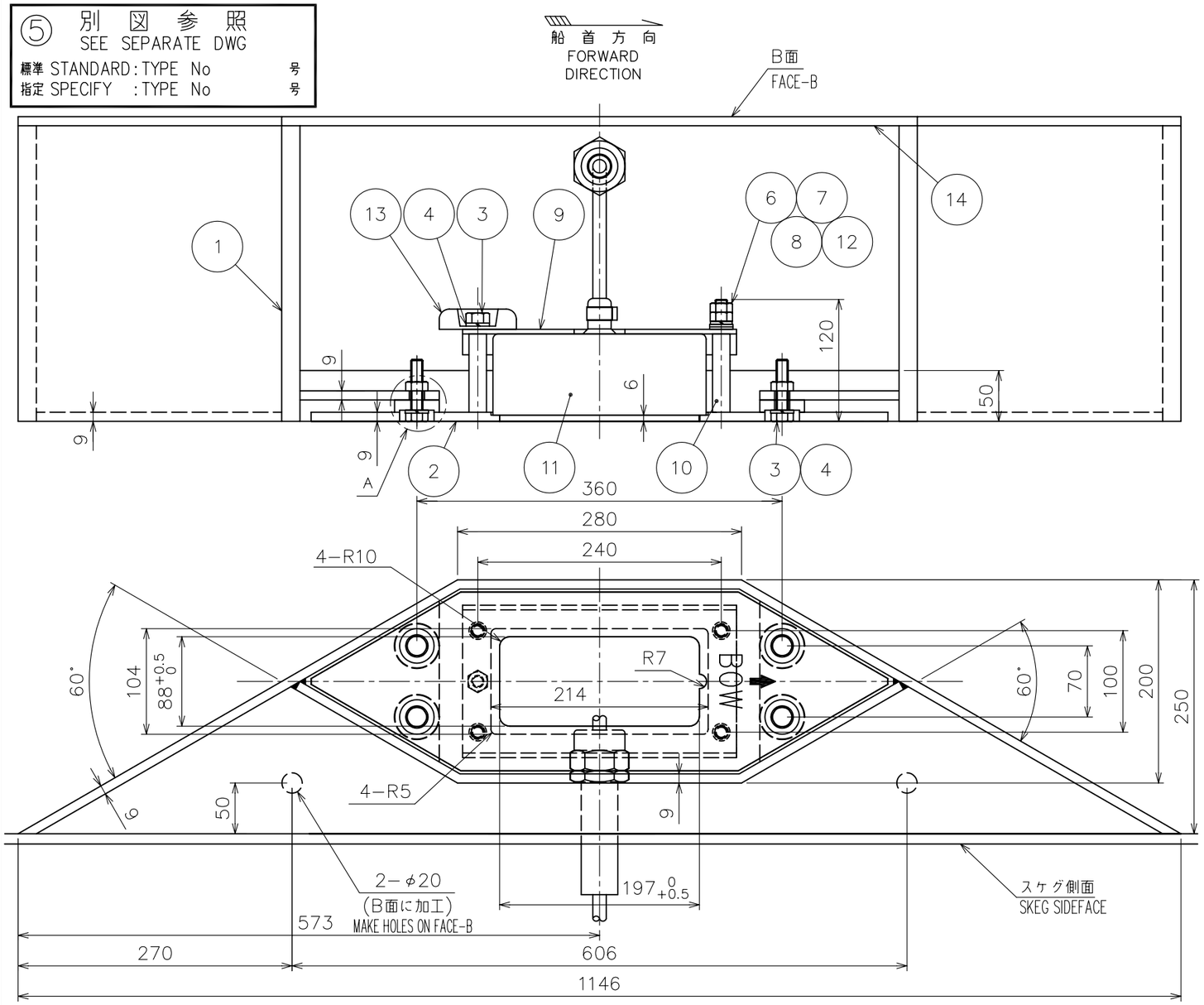
FURUNO

装備法分類番号 INSTALLATION METHOD	T−
周波数 FREQUENCY	／ kHz

⑤ 別図参照 SEE SEPARATE DWG

標準 STANDARD : TYPE No 号

指定 SPECIFY : TYPE No 号



要目表 PRINCIPAL ITEMS		
位置 POSITION	船首から FROM BOW	m
	キールから FROM KEEL	mm
突出量H PROJECTION		mm
取付状態 FIXING CONDITION	走行時水平 HORIZONTAL AT RUNNING	
保護タンク PROTECTION TANK		

表1 (Table1)

寸法区分 (mm) Dimension	公差 (mm) Tolerance
L≦50	±1.5
50<L≦100	±2.5
100<L≦500	±3
500<L≦1000	±4
1000<L≦2000	±5

塗装：エピコンジンクリッチプライマーB−2 COATING: EPCOM ZINC RICH PRIMER B-2

ITEM	品名 NAME	材質 MATERIAL	数量 Q'TY	図番 DWG.NO.	摘要 REMARKS
14	天板 UPPER PLATE	SS400	1	66−021−4002	
13	防触亜鉛 ZINC PLATE		1		造船所手配 SHIPYARD SUPPLY
12	平座金 FLAT WASHER	POM	4	T−201−11	
11	送受波器 TRANSDUCER		1	CI−840/8840	質量に含まず NOT INCLUDED IN MASS
10	スペーサ SPACER	SGP	4	66−021−3603	
9	押え板 FIXING PLATE	SS400	1	66−021−3402	
8	平座金 FLAT WASHER	SUS316L	4	M12	
7	バネ座金 SPRING WASHER	SUS316L	4	M12	
6	六角ナット HEX. NUT	SUS316L	8	M12	
5	電線貫通金物 THRU−HULL PIPE		1	TFB−5000CI	
4	バネ座金 SPRING WASHER	SUS316L	5	M12	
3	六角ボルト HEX. BOLT	SUS316L	5	M12×50	
2	フランジ FLANGE	SS400	1	66−021−3602	
1	送受波器ケース CASING	SS400	1	66−021−4001	

注記

1. 天板は造船所にて溶接してください。
2. 送受波器ケースは船底傾斜角にあわせて切断ください。
3. 切断・溶接の際は、歪み防止のため送受波器を取り外した状態で"フランジ"を必ず取り付けておいてください。溶接方法は造船所一任。
4. 送受波器面が吃水に平行になる様に装備してください。
5. 電線貫通金物を溶接する際は、パッキンは取り外して行ってください。
6. 送受波器ケース取付の際には船首、船尾の確認をしてください。
7. 電線貫通金物はフレーム等の邪魔にならない所で送受波器に当たらず、キャップナットが容易に締め付けられる位置に取り付けてください。
8. 網除け、保護タンクは必要に応じて造船所にて製作してください。
9. 塗装の際、送受波器面を塗装しない様に注意してください。
10. 送受波器取付け後、A 部の隙間をシリコン等で埋めてください。
11. 指定外の寸法公差は、表1の通りです。
12. ボルト類には焼付防止グリス(モリシーラ1910等)を塗布してください。

NOTE

1. UPPER PLATE SHOULD BE WELD BY SHIPYARD.
2. CUT CASING FOR RISING ANGLE OF SHIP'S HULL.
3. TO AVOID DISTORTION BY HEAT. PUT "FIXING FLANGE" ONTO CASING (WITHOUT TRANSDUCER) WHILE CUTTING AND/OR WELDING.
4. THE FACE OF TRANSDUCER SHOULD BE PARALLEL WITH THE WATERLINE ON SAILING.
5. REMOVE GASKET FROM CABLE GLAND BEFORE WELDING.
6. MAKE SURE THE FORE DIRECTION OF THE CASING.
7. ALLOW SUFFICIENT CLEARANCE AROUND THRU-HULL PIPE FOR EASY TIGHTENING AND SERVICING.
8. NET-PROTECTOR OR PROTECTIVE TANK SHOULD BE PREPARED BY SHIPYARD.
9. DO NOT PAINT TRANSDUCER FACE.
10. FILL THE GAP 'A' WITH SILICONE SEALANT AFTER TRANCDUCER INSTALLED.
11. TABLE 1 INDICATES TOLERANCE OF DIMENSIONS WHICH IS NOT SPECIFIED.
12. APPLY BURN-PREVENTION GREASE TO BOLTS.

DRAWN Feb. 21 '05 T.YAMASAKI		TITLE	CI−825
CHECKED Feb. 21 '05 T.MATSUGUCHI		名称	鋼船（右舷）用
APPROVED Feb.22'05 T.Matsuguchi	CI−80/90/88		送受波器装備図
SCALE 1/5 MASS 54 ±10% kg	質量に送受波器は含まず MASS W/O TRANSDUCER	NAME	STEEL HULL (STBD)
DWG No. C7239−T08− A	66−021−410G−0		TRANSDUCER INSTALLATION

装備法分類番号 INSTALLATION METHOD	T−
周波数 FREQUENCY	／ kHz

⑤ 別図参照 SEE SEPARATE DWG

標準 STANDARD : TYPE No 号
指定 SPECIFY : TYPE No 号

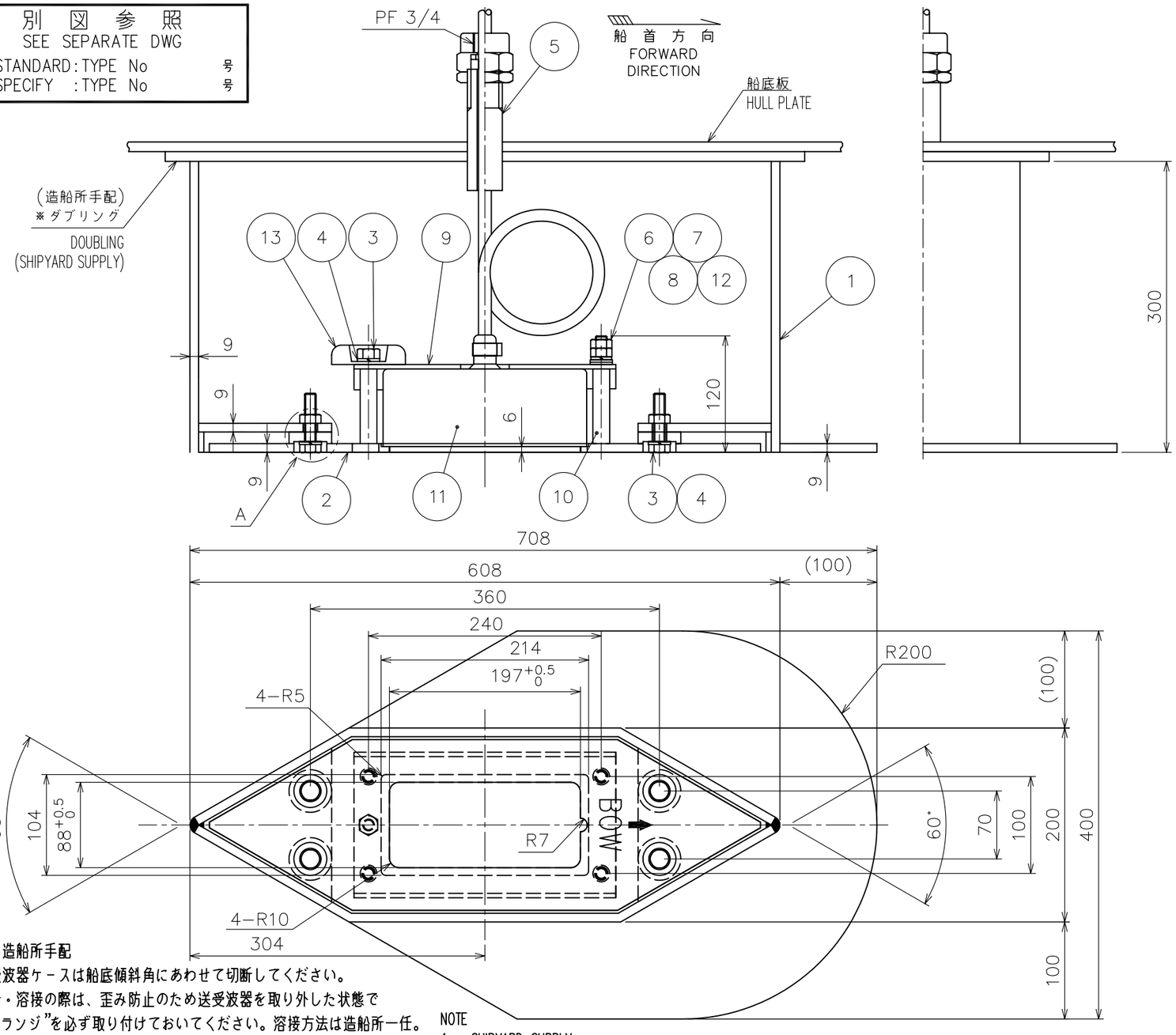


表1 (Table1)

寸法区分 (mm) Dimension	公差 (mm) Tolerance
L≦50	±1.5
50<L≦100	±2.5
100<L≦500	±3
500<L≦1000	±4

要目表 PRINCIPAL ITEMS		
位置 POSITION	船首から FROM BOW	m
	キールから FROM KEEL	mm
突出量H PROJECTION		mm
取付状態 FIXING CONDITION		走行時水平 HORIZONTAL AT RUNNING
保護タンク PROTECTION TANK		

塗装：錆止め塗装
ANTICORROSIVE COATING

ITEM	品名 NAME	材質 MATERIAL	数量 Q'TY	図番 DWG.NO.	摘要 REMARKS
13	防触亜鉛 ZINC PLATE		1		造船所手配 SHIPYARD SUPPLY
12	平座金 FLAT WASHER	POM	4	T−201−11	
11	送受波器 TRANSDUCER		1	CI−840/8840	質量に含まず NOT INCLUDED IN MASS
10	スペーサ SPACER	SGP	4	66−021−3603	
9	押え板 FIXING PLATE	SS400	1	66−021−3402	
8	平座金 FLAT WASHER	SUS316L	4	M12	
7	バネ座金 SPRING WASHER	SUS316L	4	M12	
6	六角ナット HEX. NUT	SUS316L	8	M12	
5	電線貫通金物 THRU−HULL PIPE		1	TFB−5000CI	
4	バネ座金 SPRING WASHER	SUS316L	5	M12	
3	六角ボルト HEX. BOLT	SUS316L	5	M12×50	
2	フランジ FLANGE	SS400	1	66−021−3602	
1	送受波器ケース CASING	SS400	1	66−021−4201	

注記
1. ※：造船所手配
2. 送受波器ケースは船底傾斜角にあわせて切断してください。
3. 切断・溶接の際は、歪み防止のため送受波器を取り外した状態で"フランジ"を必ず取り付けておいてください。溶接方法は造船所一任。
4. 送受波器面が吃水に平行になる様に装備して下さい。
5. 電線貫通金物を溶接する際は、パッキンは取り外して行ってください。
6. 送受波器ケース取付の際には船首、船尾の確認をしてください。
7. 船尾側上端に空気抜き用穴（φ10～φ20程度）をあけてください。
8. 電線貫通金物はフレーム等の邪魔にならない所で送受波器に当たらず、キャップナットが容易に締め付けられる位置に取り付けてください。
9. 網除け、保護タンクは必要に応じて造船所にて製作してください。
10. 装備後はサビ止め塗装をはがした後正規の塗装をおこなってください。
11. 塗装の際、送受波器面を塗装しない様に注意してください。
12. 送受波器取付け後、A 部の隙間をシリコン等で埋めてください。
13. 指定外の寸法公差は、表1の通りです。
14. ボルト類には焼付防止グリス(モリシーラ1910等)を塗布してください。

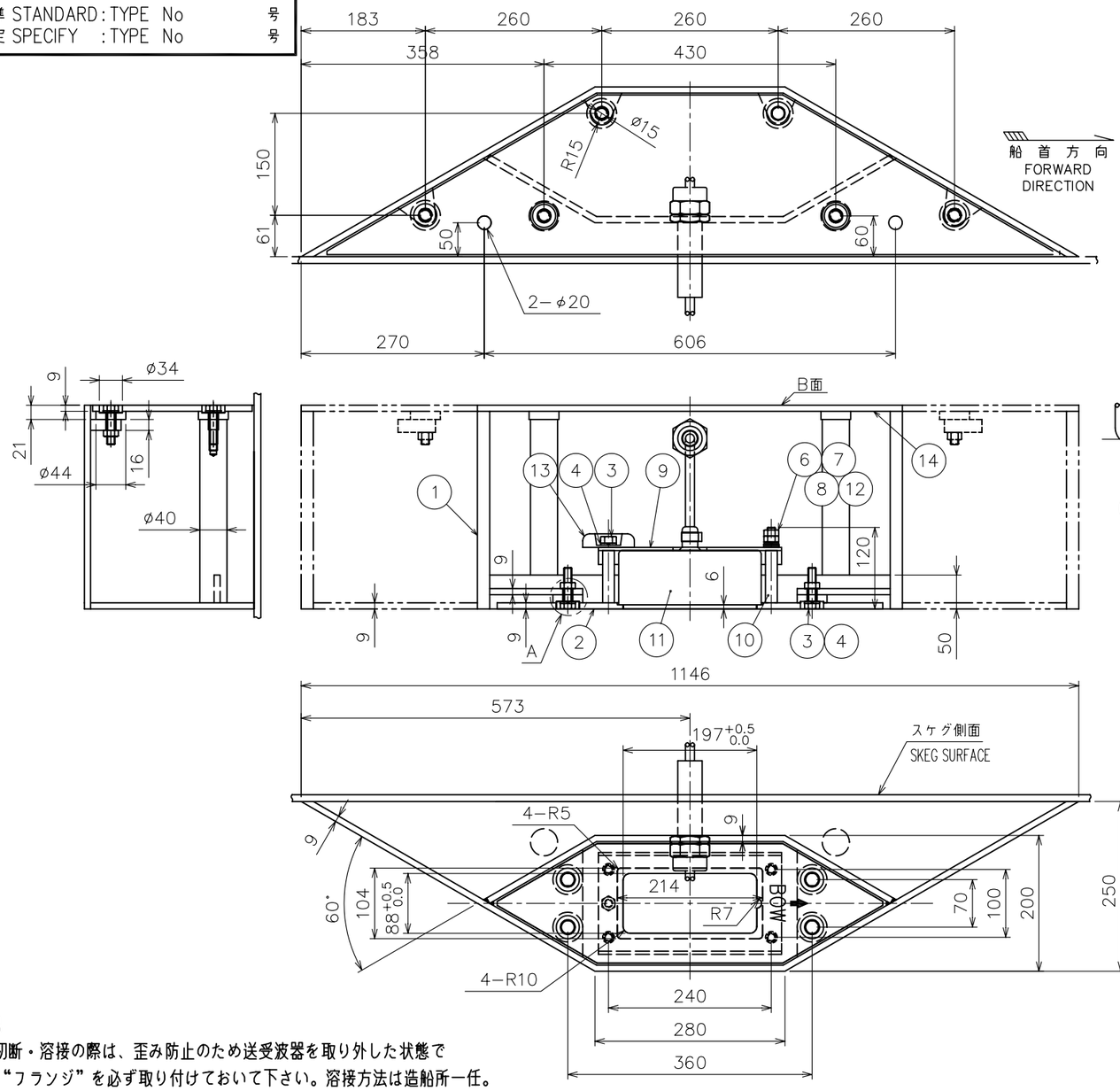
NOTE
1. ※: SHIPYARD SUPPLY.
2. CUT CASING FOR RISING ANGLE OF SHIP'S HULL.
3. TO AVOID DISTORTION BY HEAT. PUT "FIXING FLANGE" ONTO CASING (WITHOUT TRANSDUCER) WHILE CUTTING AND/OR WELDING.
4. THE FACE OF TRANSDUCER SHOULD BE PARALLEL WITH THE WATERLINE ON SAILING.
5. REMOVE GASKET FROM CABLE GLAND BEFORE WELDING.
6. MAKE SURE THE FORE DIRECTION OF THE CASING.
7. MAKE A HOLE φ10−20 TO ESCAPE AIR ON THE UPPER SIDE OF AFT−TANK.
8. ALLOW SUFFICIENT CLEARANCE AROUND THRU−HULL PIPE FOR EASY TIGHTENING AND SERVICING.
9. NET−PROTECTOR OR PROTECTIVE TANK SHOULD BE PREPARED BY SHIPYARD.
10. THE TANK SHOULD BE FINISHED HIGH ADHESION COATING, AFTER REMOVE ANTICORROSIVE PAINT.
11. DO NOT PAINT TRANSDUCER FACE.
12. FILL THE GAP 'A' WITH SILICONE SEALANT AFTER TRANCDUCER INSTALLED.
13. TABLE 1 INDICATES TOLERANCE OF DIMENSIONS WHICH IS NOT SPECIFIED.
14. APPLY BURN−PREVENTION GREASE TO BOLTS.

DRAWN Feb. 21 '05 T.YAMASAKI		TITLE	CI−826
CHECKED Feb. 21 '05 T.MATSUGUCHI		名称	鋼船用（フランジ付）
APPROVED Feb.22'05 T.Matsuguchi	CI−80/90/88		送受波器装備図
SCALE 1/5 MASS 43 ±10% kg	質量に送受波器は含まず MASS W/O TRANSDUCER	NAME	STEEL HULL (W/ FLANGE)
DWG No. C7239−T07− A	66−021−420G−0		TRANSDUCER INSTALLATION

⑤ 別 図 参 照
SEE SEPARATE DWG

標準 STANDARD : TYPE No 号
指定 SPECIFY : TYPE No 号

装備法分類番号 INSTALLATION METHOD	T−
周 波 数 FREQUENCY	／ kHz



要 目 表 PRINCIPAL ITEMS		
船位 POSITION	船首から FROM BOW	m
	キールから FROM KEEL	mm
突出量H PROJECTION		mm
取付状態 FIXING CONDITION		走行時水平 HORIZONTAL AT RUNNING
保護タンク PROTECTION TANK		

表1 (Table1)

寸法区分（mm） Dimension	公差（mm） Tolerance
L≦50	±1.5
50<L≦100	±2.5
100<L≦500	±3
500<L≦1000	±4
1000<L≦2000	±5

塗装：錆止め塗装 COATING: EPCOM ZINC RICH PRIMER

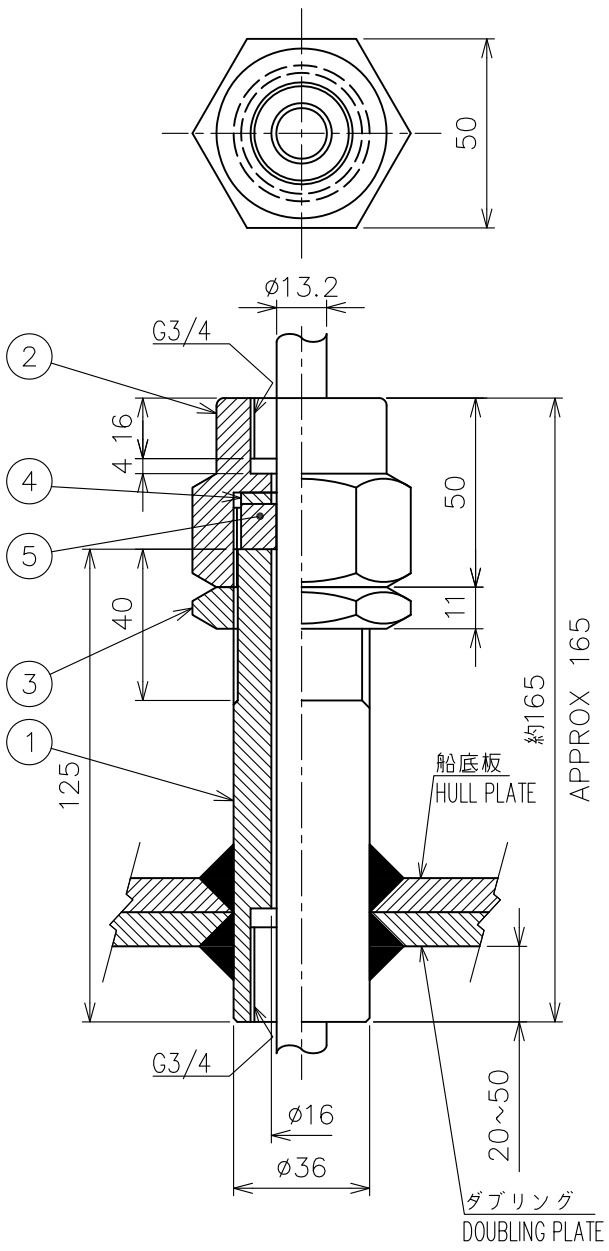
品番 ITEM	品 名 NAME	材 質 MATERIAL	数量 Q'TY	図 番 DWG.NO.	摘 要 REMARKS
14	天板 UPPER PLATE	SS400	1	66−021−4302	
13	防触亜鉛 ZINC PLATE		1		造船所手配 SHIPYARD SUPPLY
12	平座金 FLAT WASHER	POM	4	T−201−11	
11	送受波器 TRANSDUCER		1	CI−840/8840	
10	スペーサ SPACER	SGP	4	66−021−3603	
9	押え板 FIXING PLATE	SS400	1	66−021−3402	
8	平座金 FLAT WASHER	SUS316L	4	M12	
7	バネ座金 SPRING WASHER	SUS316L	4	M12	
6	六角ナット HEX. NUT	SUS316L	8	M12	
5	電線貫通金物 THRU−HULL PIPE		1	TFB−5000CI	
4	バネ座金 SPRING WASHER	SUS316L	11	M12	
3	六角ボルト HEX. BOLT	SUS316L	11	M12×50	
2	フランジ FLANGE	SS400	1	66−021−3602	
1	送受波器ケース CASING	SS400	1	66−021−4301	

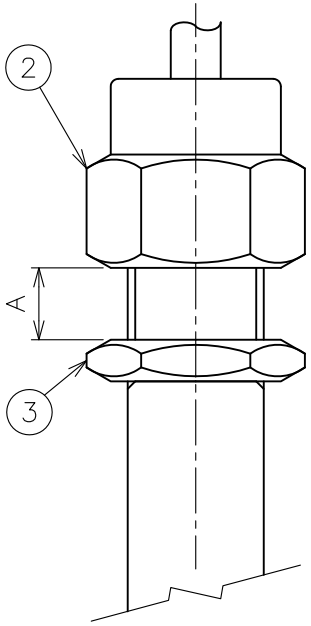
注記
1. 切断・溶接の際は、歪み防止のため送受波器を取り外した状態で
“フランジ”を必ず取り付けておいて下さい。溶接方法は造船所一任。
2. 送受波器面が吃水に平行になる様に装備して下さい。
3. 電線貫通金物を溶接する際は、パッキンは取り外して行ってください。
4. 送受波器ケース取付の際には船首、船尾の確認をして下さい。
5. 電線貫通金物はフレーム等の邪魔にならない所で送受波器に
当たらず、キャップナットが容易に締め付けられる位置に取り付けて下さい。
6. 網除け、保護タンクは必要に応じて造船所にて製作して下さい。
7. 塗装の際、送受波器面を塗装しない様に注意して下さい。
8. 送受波器取付け後、A 部の隙間をシリコン等で埋めて下さい。
9. 指定外の寸法公差は、表１の通りです。
10. ボルト類には焼き付き防止グリス(モリシーラ１９１０等)を塗布して下さい。

NOTE
1. TO AVOID DISTORTION BY HEAT. PUT "FIXING FLANGE" ONTO CASING (WITHOUT TRANSDUCER) WHILE CUTTING AND/OR WELDING.
2. THE FACE OF TRANSDUCER SHOULD BE PARALLEL WITH THE WATERLINE ON SAILING.
3. REMOVE GASKET FROM CABLE GLAND BEFORE WELDING.
4. MAKE SURE THE FORE DIRECTION OF THE CASING.
5. KEEP SUFFICIENT CLEARANCE AROUND THRU-HULL PIPE FOR TIGHTENING AND SERVICING.
6. NET-PROTECTOR OR PROTECTIVE TANK SHOULD BE PREPARED BY SHIPYARD.
7. DO NOT PAINT TRANSDUCER FACE.
8. FILL THE GAP 'A' WITH SILICONE SEALANT AFTER TRANCDUCER INSTALLED.
9. TABLE 1 INDICATES TOLERANCE OF DIMENSIONS WHICH IS NOT SPECIFIED.
10. APPLY BURN-PREVENTION GREASE TO BOLTS.

DRAWN Oct. 26 '05 T.YAMASAKI		TITLE	CI−827
CHECKED Oct. 26 '05 T.TAKENO		名称	送受波器タンク（鋼船、左舷用）
APPROVED Nov.15'05 T.Maruyama	CI−80/90/88		送受波器装備図
SCALE 1/8 MASS 61 ±10% kg	質量に送受波器は含まず MASS W/O TRANSDUCER	NAME	TRANSDUCER TANK (STEEL HULL, PORT)
DWG No. C7239−T09− A	REF No. 66−021−430G−0		TRANSDUCER INSTALLATION

FURUNO





キャップナット締付け要領

1．電線貫通金物を船底板に溶接する際は、⑤ パッキンを取り外して施工する。
2．③ 止めナットをネジ端まで締め込む。
3．送受波器ケーブルを下から ③ 電線貫通金物に通し、⑤ パッキン、④ 座金、② キャップナットの順に差し込む。
4．② キャップナットを寸法Aが１７～１６ｍｍになるように締付ける。
5．ケーブルを引張り、⑤ パッキンで保持されていることを確認する。
6．最後に ③ 止めナットを締付け、② キャップナットを固定する。

TO TIGHTEN CAP-NUT

1. TO AVOID DISTORTION BY HEAT, REMOVE PACKING ⑤ BEFORE WELDING.
2. SCREW LOCK-NUT ③ TO THE END OF THREAD OF PIPE.
3. RUN THE TRANSDUCER CABLE THRU PIPE ③ FROM THE BOTTOM, AND PASS PACKING ⑤, WASHER ④, CAP-NUT ② IN ORDER TO THE CABLE.
4. SCREW CAP-NUT ② ONTO PIPE ① UNTIL DIMENSION A IS BETWEEN 16 AND 17.
5. CONFIRM THE SECURE OF CABLE WITH PACKING ⑤ BY PULLING THE CABLE.
6. SCREW LOCK-NUT ③ TO TIGHTEN CAP-NAT ②.

注 記
1）指定なき寸法公差は表１の通り。

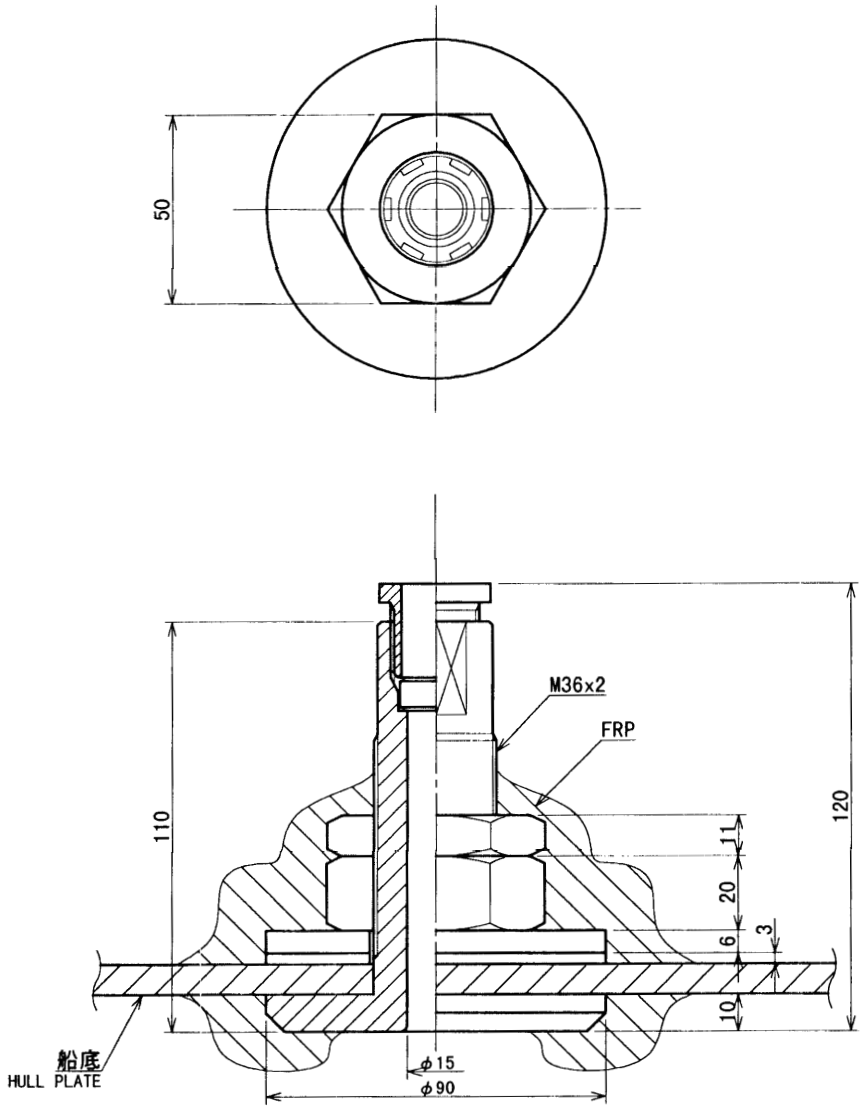
NOTE
1. TABLE 1 INDICATES TOLERANCE OF DIMENSIONS WHICH IS NOT SPECIFIED.

表1 (Table1)

寸法区分（mm） Dimension	公差（mm） Tolerance
L≦50	±1.5
50<L≦100	±2.5
100<L≦500	±3

ITEM 品番	NAME 品名	MATERIAL 材質	Q'TY 数量	DWG.NO. 図番	REMARKS 摘要
5	パッキン PACKING	CR	1	66-021-3701	
4	座金 WASHER	SS400	1	TPB-1-07	
3	止めナット LOCK-NUT	SS400	1	TPB-1-04	
2	キャップナット CAP-NUT	SS400	1	TPB-1-02	
1	貫通金物用体 PIPE	SS400	1	TPB-4-01	

DRAWN	28/May/2014 T.YAMASAKI		TFB-5000CI
CHECKED	28/May/2014 H.MAKI		名称 CI-80/88用5号電線貫通金物
APPROVED	29/May/2014 H.MAKI	CI-80/88	送受波器装備図
SCALE	1/2	MASS 1.3 ±10% kg	NAME THRU-HULL PIPE No.5 FOR CI-80/88
DWG.No.	C7239-T10- B	REF.No. 66-021-370G-2	TRANSDUCER INSTALLATION



品番 ITEM	品名 NAME	材質 MATERIAL	数量 Q'TY	図番 DWG. No.	摘要 REMARKS
8	VAパッキン VA PACKING	CR	1	VA20	
7	平座金 FLAT WASHER	BRASS	2	JIS F8801 20C	
6	締付グランド GLAND	BRASS	1	JIS F8801 20A	
5	船底用パッキン RUBBER PACKING	RUBBER	1	TPB-1003	
4	平座金 FLAT WASHER	SS41	1	TPB-1002	
3	六角ナット HEX NUT	SS41	1	TPB-1-04	
2	船底締付ナット TIGHTENING NUT	SS41	1	TPB-1-03	
1	貫通金物本体 THRU-HULL PIPE	BC2	1	TRB-1501	

DRAWN June 21'00 T.YAMASAKI	TITLE	TRB-1500
CHECKED June 21'00 T.Kuno	名称	１５号電線貫通金物
APPROVED June 21'00 T.Kuno		組立図
SCALE 1/2 MASS kg	NAME	THRU-HULL PIPE
DWG. No. C2002-G03- B		INSTALLATION DRAWING

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表１ TABLE 1

寸法範囲（mm） DIMENSIONS	公 差 TOLERANCE
L<10	±1.0mm
10≦L<20	±1.5mm
20≦L<35	±2.0mm
35≦L<50	±2.5mm
50≦L	±5%

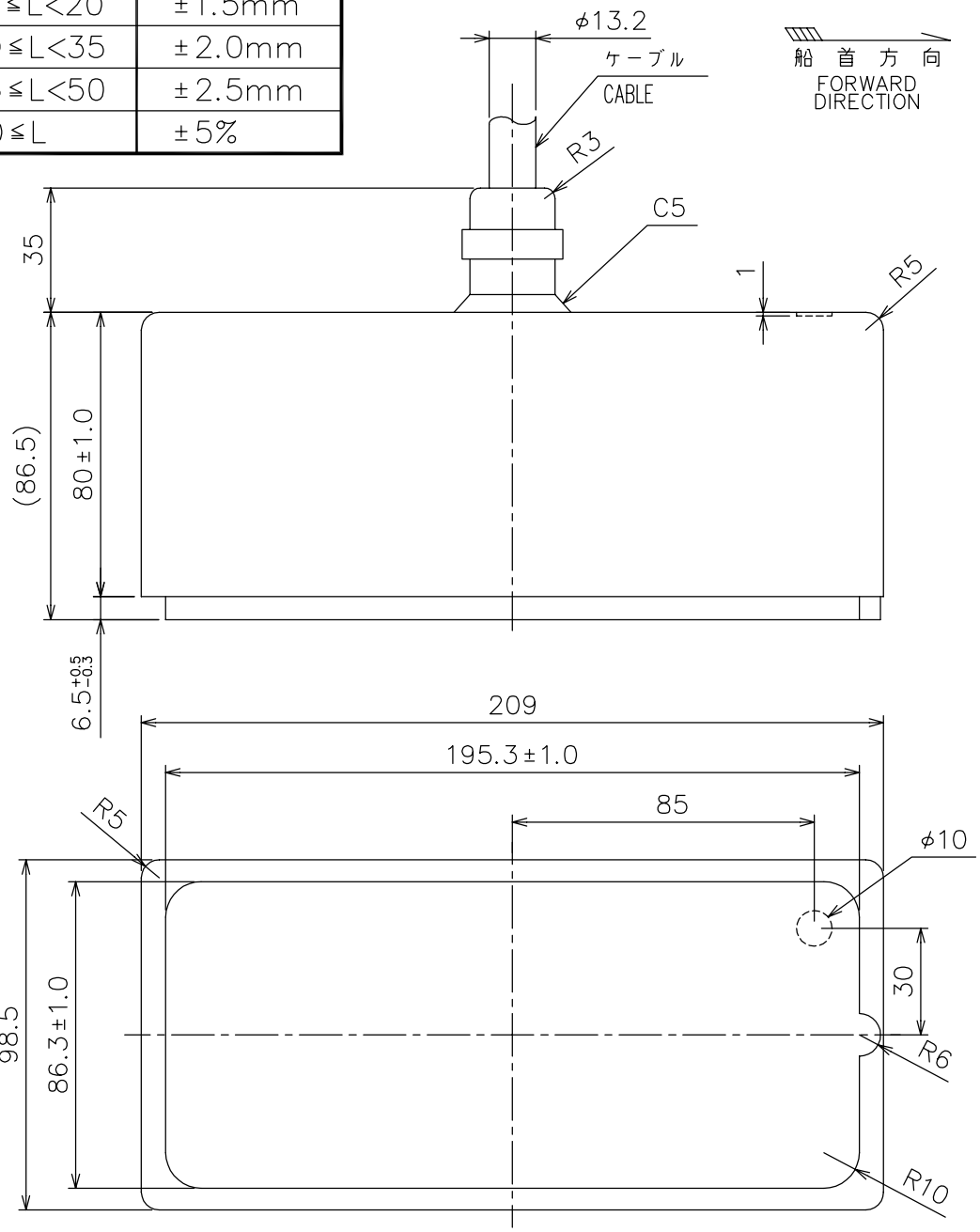


表２ TABLE 2

ケーブル長さ（m） CABLE LENGTH	質量（kg） MASS
10	6.1±0.7
20	8.9±1.0

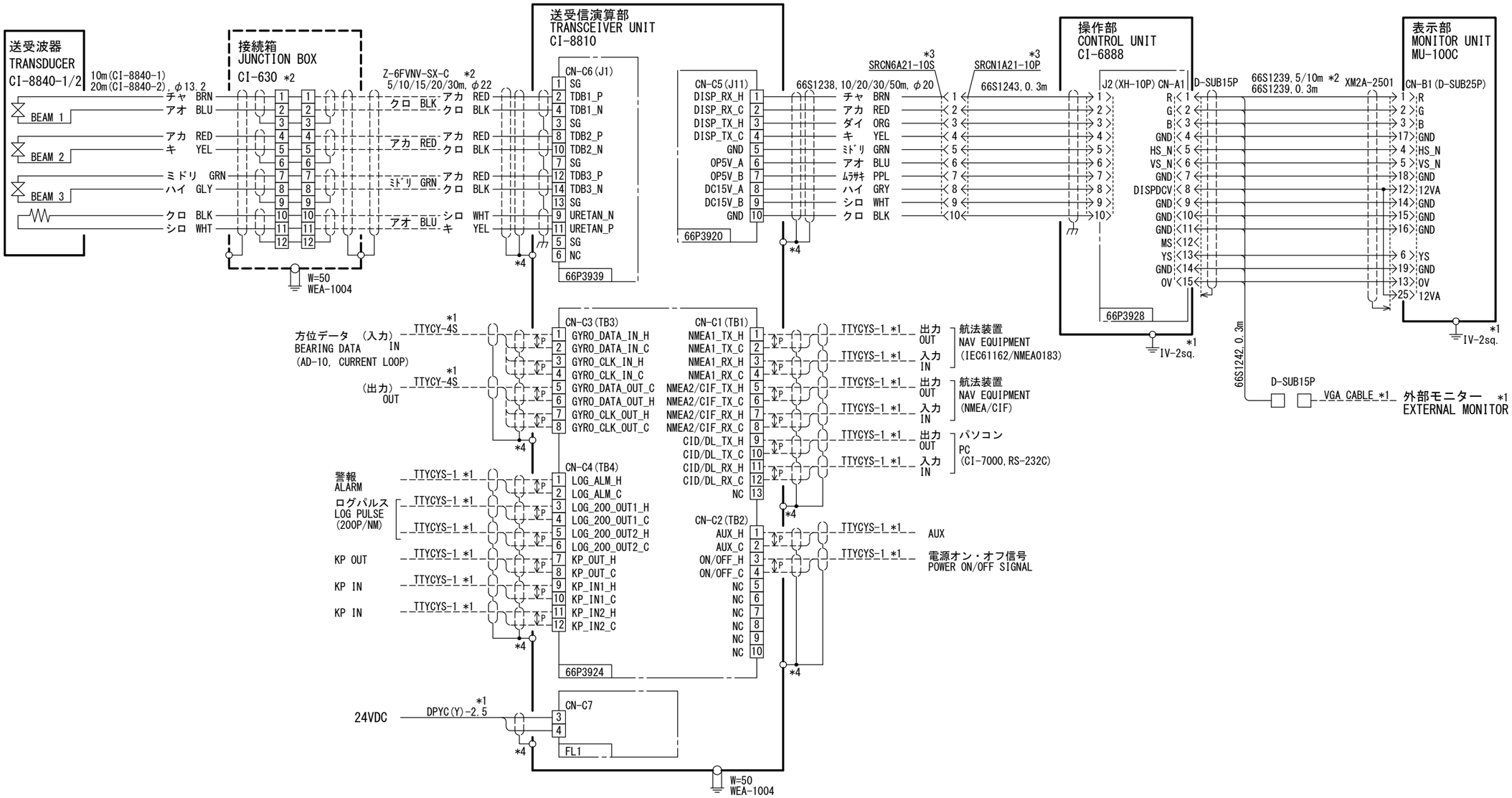
注記

1）指定外寸法公差は表１による.

NOTE

TABLE 1 INDICATES TOLERANCE OF DIMENSIONS WHITCH IS NOT SPECIFIED.

DRAWN Nov. 25 '03 T.YAMASAKI		TITLE	CI-8840
CHECKED Nov. 26 '03 S.ASAUMI		名称	送受波器
APPROVED Nov.27'03 T.Matsuguchi	CI-88		外寸図
SCALE 1/2 MASS TABLE 2 表2参照		NAME	TRANSDUCER
DWG.No. C7253-G02- A	66-030-400G-1		OUTLINE DRAWING



注記
＊１）造船所手配。
＊２）オプション。
＊３）コネクタは工場で取付済み。
＊４）ケーブルクランプでアースする。

NOTE
*1. SHIPYARD SUPPLY.
*2. OPTION.
*3. CONNECTOR PLUG FITTED AT FACTORY.
*4. GROUND THRU CABLE CLAMP.

DRAWN 5/Aug/2015 T. YAMASAKI		TITLE	CI-88
CHECKED 5/Aug/2015 H. MAKI		名称	カラー潮流計
APPROVED 7/Aug/2015 H.MAKI			相互結線図
SCALE / MASS kg		NAME	DOPPLER SONAR CURRENT INDICATOR
DWG. No. C7253-C01- E	REF. No. 66-030-0005-3		INTERCONNECTION DIAGRAM

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